

SECTION 083000

HIGH SPEED ROLLING DOORS

PART 1 - GENERAL

1.01 SECTION INCLUDES

- A. High-speed roll-up doors.
- B. Wiring from electric circuit disconnect to operator to control station.

1.02 RELATED SECTIONS

- A. None

1.03 REFERENCES

- A. NEMA - National Electrical Manufacturers Association.
- B. LED - Light Emitting Diode.

1.04 SYSTEM DESCRIPTION

- A. Motor type: AC drive, and variable speed with soft acceleration and braking. Mechanical release lever on side column allows door to be easily opened in the event of a power failure.

1.05 SUBMITTALS

- A. Submit the following:
 - 1. Shop Drawings: Indicate pertinent dimensioning, anchorage methods, hardware locations, and installation details.
 - 2. Product Data: Provide general construction, component connections and details, and electrical equipment, operation instructions, and information.

3. Samples: Submit samples of door slat material.
4. Manufacturer's Installation: Indicate installation sequence and procedures, adjustment, and alignment procedures.

1.06 MAINTENANCE DATA

- A. Scheduled maintenance program available to include lubrication requirements and frequency, periodic adjustments required, scheduled maintenance suggested, manufacturer's data sheets, and equipment inter-connection diagrams.

1.07 REGULATORY REQUIREMENTS

- A. Electrical components UL listed.
- B. Electrical control panel NEMA approved.

1.08 QUALITY ASSURANCE

- A. Furnish high-speed roll doors and all components and accessories by one manufacturer.
- B. Specific door model used must have a proven track record of successful installations in similar applications of no less than 3 years. References to be provided upon request.

1.09 FIELD MEASUREMENTS

- A. Verify field measurements are as indicated on shop drawings.

1.10 COORDINATION

- A. Coordinate the work with installation of electric power and locations and sizes of conduit.

1.11 WARRANTY

- A. Five-year limited warranty on mechanical components, including motor assembly.
- B. Two-year limited warranty on electrical components. (With Pre-Wired Premium Package option, manufacturer shall provide 1 additional year electrical warranty to standard published warranty.)
- C. Two-year limited warranty on standard door panels, rollers, hinges and door tracks.

PART 2 - PRODUCTS

2.01 PRODUCTS

- A. Rytec Corporation Spiral® Door.
- B. No substitutions permitted.

2.02 MATERIALS

- A. Door Panel: Double-walled, aluminum slats are 6" high by minimum 13/16 inches thick. Integral rubber weatherseal between each of the panels. Optional 3.25" high window slats available. Door slats are connected by hinge system to provide additional rigidity and security to door panel. Door curtain does not require a tensioning system for additional wind/pressure resistance. Doors which require the use of a tensioning system for additional wind/pressure resistance will not be accepted.
- B. Side Frames: Powder coated steel side frames with full height weather seal on both sides to seal against door panel. "Intelligent" Advanced³ Light Curtain System mounted directly in door line (to 6'0" above finished floor).

Safety Systems: Door shall include Rytec SmartSurround® Advanced Detection and Alert system consisting of:

- Two sets of emitter and receiver light curtain strips with integrated multi-color high intensity LED lights. 16 high intensity amber/red LED lights per strip creating (4) four, 5-foot-long multifunction warning lights at each corner of the doorway. Lights and lenses shall be designed to allow for 180 degrees of visibility.
- LED strips shall be visible on right and left sides of door with door open or closed, both inside and out, and allow for a variety of animation such as cascading downward when door is closing as well as multiple flashing rates.
- Exterior units equipped with stainless steel cable jacketing for superior protection and long-lasting finish.
- SmartSurround profile size: L x W x D = 65.5" x 0.58" x 0.58" (1665mm x 14.5mm x 14.5mm); Outside set (field installed) projects less than ¾" from jamb of building.
- IP67 rating (dust/waterproof)

- CAN Bus communication and connection technology providing easy connection via quick-connect cables allows for extensive data and integration between SmartSurround system and System 4® door controller.
- 16 photo electric light beams with range up to 30ft. Beams shall sense when object has entered the SmartSurround protected area. SmartSurround and System 4 controller software shall be integrated to allow for various specific reactions to obstructions as well as normal and abnormal traffic patterns or use.

C. Bottom Bar: Extruded aluminum bottom bar

1. Optional: Electric reversing edge that reverses the door upon contacting an object.

D. Counterbalance: Up to six extension springs in each side column, depending on the size of the door. Springs assist the motor in opening the door. Mechanical release lever on side column allows door to be easily opened in the event of a power failure. Doors using torsion springs for counterbalance or doors with springs located within a barrel will not be accepted.

E. Drive system: Minimum 2 HP motor with variable speed AC drive which allows for soft acceleration and braking. Doors using a motor with a clutch or pump will not be accepted.

F. Travel Speed: Opens up to 60 inches per second and closes at 24 inches per second.

G. Electrical Controls

1. Rytec controller housed in a UL/cUL Listed NEMA 4X-rated enclosure with factory set parameters. Rytec controller shall be housed within the head structure of the door assembly.
2. All electrical components and connections shall be factory installed and connected with only minimal plug-type connections required at time of installation.
3. All electrical components and connections shall be factory tested in the assembled locations and validated for proper connection and operation.
4. Door shall be provided with provision to connect main power supply without accessing the door controller. Provisions shall include minimum of 4 feet of flexible conduit and connection junction box which can be field mounted to a wall.
5. Door shall be provided with provision to connect accessory devices such as activation without accessing the door controller. Provision shall include minimum of 4 feet of flexible conduit and connection junction box which can be field mounted to wall.
6. Door shall include a Rytec BTA4 remote HMI with full text display, open, close, stop and night switch buttons located at working/accessible height from finished floor.

7. End User shall be able to specify location for Rytec BTA4 remote HMI; integrated in left side frame assembly, integrated in right side frame assembly, field installed remotely from door frame.
 8. Parameter changes and all door configurations can be made from the face of the control box, no exposure to high voltage. Control panels that require opening of the control box and reaching inside to make parameter changes will not be accepted.
 9. Controls include a variable speed AC drive system capable of infinitely variable speed control in both directions.
 10. Programmable inputs and outputs accommodate special control applications (traffic lights, horns, actuation devices, timing sequences, etc.) without the need for additional electrical components.
 11. Self-diagnostic scrolling two-line vacuum fluorescent display provides expanded informational messages for straightforward installation, control adjustments and error reporting.
 12. All errors have a time and date stamp for reference.
- H. Door to use rotary absolute encoder to regulate door travel limits. Limits to be self-adjusting, without the use of tools, from floor level at the control panel. Doors using mechanical limit switches or doors that require tools to set the limits will not be accepted.
- I. Door Track: Spiral rollup design features no metal-to-metal contact which results in ultra-quiet, low maintenance operation and eliminates wear on panel slats. Doors that roll up on a barrel or whose track design allows metal-to-metal contact will not be accepted.
- J. Windload: Door testing indicates the door is capable of withstanding winds up to 127 mph (20 psf).
- K. All components factory finished.

PART 3 - EXECUTION

3.01 EXAMINATION

- A. Verify that opening sizes, tolerances, and conditions are acceptable.

3.02 INSTALLATION

- A. Install door unit assembly in accordance with manufacturer's instructions.
- B. Use anchorage devices to securely fasten assembly to wall construction and building framing without distortion or stress.
- C. Fit and align assembly including hardware; level to plumb to provide smooth operation.

- D. Coordinate installation of electrical service. Complete wiring from disconnect to unit components.

3.03 ADJUSTING

- A. Adjust door and operating assemblies.
- B. Test and adjust door(s), if necessary, for proper operation.

3.04 CLEANING

- A. Clean door and components.

END OF SECTION