WARNING

Read and understand all operation, warning and safety instructions in this manual before operating or servicing the door.

When instructed to do so, follow lockout/tagout procedure before servicing the door.
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**Warranty**

FLEXTEC LIMITED WARRANTY

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TABLE OF CONTENTS
The information contained in this manual will allow you to operate and maintain your Rytec® FlexTec™ door in a manner which will ensure maximum life and trouble-free operation.

Any unauthorized changes to these procedures, or failure to follow the steps as outlined, will automatically void the warranty. Any changes to the working parts, assemblies, or specifications as written, which are not authorized by Rytec Corporation, will also cancel the warranty. The responsibility for the successful operation and performance of this door lies with the owner.

DO NOT OPERATE OR PERFORM MAINTENANCE ON THIS DOOR UNTIL YOU READ AND UNDERSTAND THE INSTRUCTIONS CONTAINED IN THIS MANUAL.

If you have any questions contact your Rytec representative or call the Rytec Technical Support Department at 800-628-1909. Always refer to the serial number of the door when calling the representative or Technical Support.

A wiring schematic is provided with each individual door specifically covering the control panel and electrical components of that door. The schematic for a specific door is shipped inside the cover of the System 4® controller.

How to find the serial number

!IMPORTANT!
You will need to know the serial number of your door any time you call Rytec Technical Support.

There are labels displaying the serial number in several locations on the door.

The easiest label to locate is at roughly eye level on the motor side column of the door, between the door panel and the rear Pathwatch.
Rytec naming conventions

The illustration below shows the terms used by Rytec technical support to refer to the major components of your door. Using these terms helps technical support to provide assistance as quickly as possible.
Safety information and the meaning of signal words

Summary

Technical content produced by Rytec includes safety information which must be read, understood and obeyed to reduce the risk of death, personal injury, or equipment damage. This information is boxed to set it apart from other text. The boxed text identifies the nature of the hazard and appropriate steps to avoid it.

The safety alert symbol identifies a situation that can result in personal injury. The accompanying signal word indicates the likelihood and potential severity of the injury. The meaning of the signal words are as follows:

<table>
<thead>
<tr>
<th>Signal Word</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>WARNING</strong></td>
<td>Warning indicates a hazardous situation which, if not avoided, could result in death or serious injury.</td>
</tr>
<tr>
<td><strong>CAUTION</strong></td>
<td>Caution indicates a hazardous situation which, if not avoided, could result in minor or moderate injury.</td>
</tr>
<tr>
<td><strong>NOTICE</strong></td>
<td>Notice is used to address practices not related to physical injury but which, if not followed, can result in damage to the door or other property.</td>
</tr>
</tbody>
</table>

Operational and maintenance safety

Operational precautions

Observe these precautions while using the door.

- Make sure that all individuals who use the door have been informed about the correct use of the door and all activating devices, and that they understand all safety devices for the door.
- Make sure that only individuals who are trained, qualified and authorized can access the control system, system software and control parameters.
- Do not run through the door opening or attempt to cross the threshold before you are able to do so while walking fully upright.
- Do not drive a vehicle through the door until the door is completely open and has stopped moving.
- Do not climb on or hang on the door.
- Do not touch any part of the door or door frame while the door is opening or closing.
- Only operate the door at the approved supply voltage.
- If the door is to be kept open for a sustained period of time, use the control system to set the door to the open position, then set the power disconnect to the OFF position and perform a lockout/tagout. Make sure all personnel are informed that the door is not operational during this time.
- Safety devices must not be modified or put out of services. Do not use the door if there is any indication that a safety device is not operating correctly.
Maintenance precautions

Observe these precautions while performing maintenance on the door.

- Maintenance of the door and the control system is to be done by trained, qualified and authorized individuals only.
- Make sure all routine maintenance is performed as scheduled in the instructions for the door.
- Make sure the power disconnect is set to the OFF position and a correct lockout/tagout procedure has been performed before servicing any component of the door that is powered by the control system.
- The control system includes components that remain charged after the power has been disconnected. Do not open the control box until at least 5 (five) minutes have elapsed after power is disconnected.
- Do not pass through or stand in the door panel pathway while the door is being services.
- Make sure you have and use all required Personal Protective Equipment.
- Make sure that you are aware of the location of all power lines, piping and HVAC systems within the work site.
- Make sure all components and hardware used to service the door are approved by the manufacturer.

Safety features

The standard FlexTec installation includes two safety devices, which are located in the side panels of the door.

The light curtain ① prevents the door from closing when an obstruction is detected in the door opening, and holds the door open until the obstruction is removed. The light curtain extends from the floor to a height of five to seven feet, depending on the configuration of the door.

The Pathwatch LED strips ②③ alert you when the door is active. The strips flash in the following ways:

- While the door opens or closes: continuous red
- Before the door closes: a three-second sequence of red-yellow-combined.

One Pathwatch strip faces the front of the door, and the other faces inside the door opening.

Your installation may also include other optional safety devices.
The self repair system

The FlexTec door panel is designed to automatically repair itself if it is accidentally knocked out of the drive track.

If the door is struck while it is opening and the drive teeth on one or both sides of the door panel are exposed, the drive teeth will reinsert themselves into the track as the door opens.

If the door is struck while it is closing, the door will stop, then automatically raise to the fully open position. The drive teeth will reinsert themselves as the door opens.

In either case, the door panel will be fully realigned with the drive track when the door closes.

How to open and close the door using the System 4 controller

The System 4 controller should be installed within sight of the FlexTec door.

- **Press the UP arrow** to manually open the door.
- **Press the DOWN arrow** to manually close the door. Under normal operating conditions, the door should always close automatically.

Under normal operating conditions, it should not be necessary to use the System 4 controller. Rytec offers a wide range of automatic and manual activators designed to fit the specific requirements of the installation. Call Rytec Technical support at 800-628-1909 if you have questions about the activators for your door.
How to hold the door open

**NOTICE**

Do not use an activator, such as a light curtain or motion detector, to hold the door open.

1. Press the UP arrow to open the door.

2. Turn the disconnect switch to the OFF position. The switch may be located on the System 4 controller or on an external disconnect.

3. Perform a lockout/tagout.

**CAUTION**

Make sure all users of the door are informed when the door is out of service, and when it is put back into service.

How to open and close the door manually

1. **NOTE:** If motor is covered, use a 5/16" socket to remove the four self-drilling screws that hold the cover in place.

   - Insert a 12-point 15mm socket into the bottom of the motor and engage the manual axle.
   - Press down on the brake release lever to release the brake.
   - Turn the wrench to move the door panel:
     - Clockwise to raise the door panel
     - Counterclockwise to lower the door panel
   - Release the brake release lever when the door panel is at the desired height.
How to clean the door

**NOTICE**

!important! Do not use bleach, industrial grade cleaners, abrasive cleaners or petroleum-based solvents on Rytec doors.

**NOTICE**

Rytec doors are self-lubricating. Do not lubricate the drive track or door panel. Grease and lubricating oil can attract dirt and grime, which may prevent the door from operating correctly.

Clean the Flextec door panel and side columns with a mix of household cleaner and water. Isopropyl alcohol can be used on hard-to-clean areas.

For Flextec doors with optional window panels, use any good brand of window cleaner and a clean, soft cloth to clean the panels.

**NOTICE**

Clean the light curtains with a damp cloth soaked in water only. Do not to get cleaners of any kind on the light curtain lenses.

Periodic replacements

In most cases, parts should be replaced by qualified service professionals. There are, however, some parts that can be successfully replaced by the owner. These include:

- Door panel windows
  (these are an optional feature)

How to replace a window

1. The window is held in place by four Velcro strips. **Pull** the window away from the door panel.

2. Locate the door serial number and call the Rytec parts department at 800-628-1909.

3. **Line up** the four Velcro strips on the door panel and the window. **Press evenly** across all four strips.
Daily maintenance
These steps should be followed every day.

**NOTICE**

IMPORTANT! Immediately turn off the door and perform a lockout/tagout if any of the daily checks reveals that the door is not operating properly.

1. **Activate** the door using each activating system. **Run** the door through at least three cycles for each system.
   - **Make sure** the door panel rises to the fully open position, remains in place for the standard time, and then closes to the fully closed position.
   - **Make sure** the loop seal is level when the door is fully closed.
   - **Repeat** for each activating device.

2. While the door cycles, **look and listen** for:
   - **Unusual noises** such as grinding, whining or excessive motor noise
   - **Changes in door speed** from one cycle to the next. **NOTE:** The door panel should accelerate, then decelerate, during a normal run up or down.
   - **Excess movement** by the motor, drive or drum.
   - **Unexpected delay** in activation or unusually long time period before automatically closing.

3. **Make sure** the Pathwatch operates correctly as the door opens and closes:
   - **Continuous red light** while the door opens or closes.
   - **Three-second sequence** of red-yellow-combined before the door closes.

4. **Inspect** the side columns and head assembly for signs of damage or excessive wear.

5. **Inspect** the door panel, loop seal and take-up strips for holes, tears or signs of excessive wear.

6. **Test the light curtain** by placing your hand in the path of the door at the top 1, middle 2 and bottom 3 of the light curtain while the door panel closes.
   - **Make sure** the door panel returns to the fully open position each time the light curtain is activated.
   - **Make sure** the door panel stops immediately when you place your hand at the top 1 of the light curtain, and gradually when you place your hand in the middle 2 or at the bottom 3.
Quarterly Maintenance

NOTICE

!IMPORTANT! Immediately turn off the door and perform a lockout/tagout if any of the quarterly checks reveals that the door is not operating properly.

1 Before you start, perform all of the daily maintenance tasks.

2 Open the door to the fully open position, disconnect power, and perform a lockout/tagout.

WARNING

Do not begin until the power disconnect is in the OFF position and lockout/tagout is complete. Contact with high voltage motor wires can result in death or serious injury.

Requirements - Tools

Scissor lift that meets the following specifications:
- Can hold all personnel
- Minimum height ability: door height
- Side shift capability

Alternatively, a ladder of sufficient height to safely access the door head assembly

5/32” 1.5mm
5/16” 17mm
1/2” 7/16”
#3

How to inspect and tighten the hardware

1 Remove top and bottom covers from both side panels.

Both side columns

2

5/32” number of screws varies based on height of door
2 **Remove** the end guards from the head assembly (LH motor configuration shown):

**CAUTION**

*Make sure* you read and follow all instructions for the safe use of all lifting devices and ladders.

3 **Inspect** the wall anchors in both side columns. **Tighten** if necessary.

**All six anchor points** should be secured. Anchors ① and ② also secure the head assembly.

Wall anchors, and the tools required to tighten them, vary based on the installation site and the decision of the installer, but must be 1/2” diameter through bolts, 1/2” diameter threaded rods, or equivalent.

*Make sure* anchors do not interfere with moving parts of the door.

**Contact Rytec technical support IMMEDIATELY at 800-628-1909** if any anchor points have not been secured, if the wall anchors do not meet specification, or you have questions about the anchoring of the door.
4 Inspect the hardware in the top and bottom rail guides in both side columns. 
Tighten if necessary.

5 Inspect the hardware on the front and rear Pathwatch in both side columns. 
Tighten if necessary.

6 Inspect the hardware on the drive side of the head assembly. 
Tighten if necessary.
7 **Inspect** the hardware on the non-drive side of the head assembly.

**Tighten** if necessary.

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8 **Inspect** the hardware on the counterweight, which is inside the non-drive side column.

**Tighten** if necessary.

**Inspect** the counterweight strap (1210687-0X) and the two Velcro straps (0007138) for wear and damage.

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**NOTICE**

**IMPORTANT! Replace** the counterweight strap if it shows signs of wear or damage. Contact Rytec technical support at 800-628-1909 for assistance or if you have any questions.
How to inspect the rear seal

1. **Inspect** the rear seal (dark gray) between the door panel and the wall. **Tighten** hardware if necessary. **Replace** seal if necessary.

2. The rear seal is a configured part. Locate the door serial number and call the Rytec parts department at 800-628-1909.

3. **Remove and retain** the six self-drilling screws. **Remove** rear seal. **Install** new seal using retained screws.
How to inspect the wiring

1. **Inspect** the connections to both Pathwatch LED strips and the light curtain in each side column (shown with side column walls partially transparent).

   **Make sure** the connections are tight and the wires are not damaged.

   **Make sure** the jumper blocks, wire raceways and cable ties are secure against the side column wall.

2. **Follow** the cables (black for Pathwatch, gray for the light curtain) up the side column. Cables travel in raceways that snap open and closed.

   **Follow** the non-drive side cables across the rear spreader.

3. **Inspect** the motor cable (high voltage) and brake cable (low voltage) where they connect to the motor, and the cable from the encoder.

   **Make sure** the connections are tight and the wires are not damaged.

4. **Loosen** the six capture screws on the control box.

   **Flip open** the hinged cover panel.

   **Inspect** all terminal connections at the control board. **Tighten** if necessary.

**NOTICE**

Maximum torque for all controller screws is 2.5 in-lb.
How to inspect the safety labels

There are three safety labels on this door: a DASMA label on the side column (depending on the configuration of the door, this can be the left side column or the right side column), a shock warning on the front of the System 4 control box, and a shock warning with instructions for manually moving the door on the bottom of the motor, next to the brake release lever.

Make sure all three labels have no rips or tears, that they can be clearly seen, and that all text is readable.

Call Rytec technical support at 800-628-1909 if any of the labels need to be replaced.
How to test the self repair system and inspect the drive teeth

1. **Restore power** to the door.

2. **Lower the door** to waist height, then press the Stop/Reset button.

3. **Disconnect power** to the door to turn off the automatic self repair system.

4. **Strike the door panel** hard enough to push both sides out of the drive tracks.
   - **Pull** the door panel out of the drive track as high as it will freely go.
   - **Stop pulling** if you are within a foot of the top of the door opening.
   - **Inspect** the drive teeth on both sides for wear or damage.
   - **Replace** teeth if necessary.

5. **Restore power** to the door.
   - **Make sure** the automatic self repair system starts and the door panel reinserts itself into both tracks by the time it has risen to the fully open position.
How to order parts

1 IMPORTANT! Make sure you have the serial number of your door before you start.

Check next to the drive track inside both side columns, and on the control box, for labels showing the serial number.

IMPORTANT! Make sure all numbers match. Tell the person you speak with if they do not.

2 Look at the head assembly of your door to see if the drive side is left hand (LH) or right hand (RH).

LH drive side

RH drive side

3 Use the parts lists on the following pages to find the part numbers and descriptions for the parts you need.

4 Call your local Rytec representative or Rytec technical support at 800-628-1909. Enter #1 for technical support, #2 for the parts department.

NOTE: Rytec Corporation also has an online parts store at www.rytecdoors.com.
- You must have a user account to access the site. Contact the Rytec parts department at 800-628-1909 Ext. 2 to request an account.
- The site stocks standard parts such as bearings, spools and encoders, as well as straps at precut lengths. Parts listed as "configured" in this manual are not available on the site.
- Some parts are available for next-day shipping.
How to return unwanted parts

1. **Call** the Rytec parts department at **800-628-1909 Ext. 2** for authorization.
   - The parts department will determine if you qualify for a **warranty return** or a **physical return**.
   - There may be a **restock fee** for the returned part.
   - There are restrictions on returns for **configured parts** that were built to match the specifications of your door.

**Warranty return**

1. Rytec will create a **Warranty Return Authorization (WRA)** and assign you an incident number.
2. You will receive replacement parts, a prepaid return label, and the WRA paperwork.
   - **NOTE**: Rytec may determine that it is not necessary to return the warranted parts in order to receive the replacement parts.
3. Use the box and prepaid label to return the warranted parts to Rytec **within 30 days of receiving the replacements**.
   - **IMPORTANT!** You must include the WRA paperwork with the returned parts.

**Physical return**

1. Rytec will create a **Physical Return Authorization (PRA)** and assign you an incident number.
2. You will receive the return paperwork.
3. Box and return the parts.
   - **IMPORTANT!** You must include the PRA paperwork with the returned parts.
   - Unless you are told otherwise by Rytec, shipping costs for a physical return **are your responsibility**. Call the Rytec parts department at **800-628-1909 Ext. 2** if you have any questions.
4. When Rytec receives the parts, we will inspect them. When we have determined the parts are in good working order, we will issue a refund to your account, or send a check by mail **within 30 days**.

Why you may be sent substitute parts

Many Rytec doors are custom engineered to meet the unique needs of the installation site, so the parts used for your door may be different from those shown in this manual.

If a part has been improved or updated since your installation, the new part will be substituted for the part ordered. The new part may have a revised part number.

Rytec Technical Knowledge Center

The Rytec Technical Knowledge Center, reached via the Customer Support page at **www.rytecdoors.com**, holds manuals, service bulletins, and video presentations for all Rytec model doors.
Drive Components, Non-Drive Side

**Hardware – Order Separately**

<table>
<thead>
<tr>
<th>Part Number</th>
<th>Hardware</th>
<th>Description</th>
<th>Qty</th>
</tr>
</thead>
<tbody>
<tr>
<td>1210672-0A</td>
<td>0550016</td>
<td>0550301 5/16-18 x 34 Flanged Hex Bolt</td>
<td>2</td>
</tr>
<tr>
<td></td>
<td>0550301</td>
<td>5/16-18 Flanged Hex Nut</td>
<td>2</td>
</tr>
<tr>
<td>1230003-0A03</td>
<td>0550339-0</td>
<td>5/16-18 x 2.25 Round Head Hex Bolt</td>
<td>2</td>
</tr>
<tr>
<td>1230043-0A01</td>
<td>0550016</td>
<td>1/4-20 x 3/4 Flanged Hex Bolt</td>
<td>2</td>
</tr>
<tr>
<td>1230065-0X02</td>
<td>0553104</td>
<td>1/4-20 Flanged Hex Nut</td>
<td>2</td>
</tr>
<tr>
<td>1230043-0A04</td>
<td>0553103</td>
<td>Rivet, 3/16 X .188-.250 Grip</td>
<td></td>
</tr>
</tbody>
</table>

If no quantity is listed, quantity varies with configuration of part.
Drive Components, Drive Side

**NOTE:** drive side may be LH or RH. LH drive shown.

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**1230020-0A01** WLDT, DRIVE TUBE, SOFT
Configured part: requires door serial number to order

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**1210668-0A01** KEY, .375 X .375 X 1.50 LG
Qty: drive side = 1, non-drive side = 1

---

**0704019** KEY, 3/8 X 3/8 X 3.98" LG, ROUND END

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**1230043-1A01** INNER GUARD, LH
**1230043-2A01** INNER GUARD, RH
Qty: drive side = 1, non-drive side = 1
Hardware listed below

---

**1230033-0A03** DRIVE GUIDE
Qty: drive side = 1, non-drive side = 1
Hardware listed below

---

**1230031-0A03** SPROCKET, KEYED
Qty: drive side = 1, non-drive side = 1
Hardware listed below

---

**1210668-0A01** KEY, .375 X .375 X 1.50 LG
Qty: drive side = 1, non-drive side = 1

---

**1210672-0A** BEARING, LOW PROFILE, TWO-BOLT, 1.00 BORE
Qty: drive side = 1, non-drive side = 2
Hardware listed below

---

**1230025-0A01** WLDT, DRUM, SOFT
Configured part: requires door serial number to order

---

**1230065-0X02** STRAP, PANEL
Configured part: requires door serial number to order
Hardware listed below

---

**1230030-1A** PANEL DRUM ASSY, LH DRIVE
**1230030-2A** PANEL DRUM ASSY, RH DRIVE
Includes 1230067-0X Panel Assembly, 1230025-0A01, 1230065-0X02
Configured part: requires door serial number to order

---

**Hardware – Order Separately**

<table>
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<tbody>
<tr>
<td>1210672-0A</td>
<td>0550301</td>
<td>5/16-18 x 34 Flanged Hex Bolt</td>
<td>2</td>
</tr>
<tr>
<td></td>
<td>0553104</td>
<td>5/16-18 Flanged Hex Nut</td>
<td>2</td>
</tr>
<tr>
<td>1230033-0A03</td>
<td>5550339-0</td>
<td>5/16-18 x 2.25 Round Head Hex Bolt</td>
<td>2</td>
</tr>
<tr>
<td></td>
<td>0553104</td>
<td>5/16-18 Flanged Hex Nut</td>
<td>2</td>
</tr>
<tr>
<td>1230043*</td>
<td>0550016</td>
<td>1/4-20 x 3/4 Flanged Hex Bolt</td>
<td>2</td>
</tr>
<tr>
<td></td>
<td>0553103</td>
<td>1/4-20 Flanged Hex Nut</td>
<td>2</td>
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<tr>
<td>1230065-0X02</td>
<td>5021058</td>
<td>Rivet, 3/16 X .188-.250 Grip</td>
<td></td>
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</tbody>
</table>

If no quantity is listed, quantity varies with configuration of part.

---

* = multiple variations of part number: use wildcard to search (Rytec parts representative)
Head Assembly Brackets and Covers, Non-Drive Side

Hardware – Order Separately

<table>
<thead>
<tr>
<th>Part Number</th>
<th>Hardware</th>
<th>Description</th>
<th>Qty</th>
</tr>
</thead>
<tbody>
<tr>
<td>1230040*</td>
<td>0550301</td>
<td>5/16-18 x 3/4 Flanged Hex Bolt</td>
<td>4</td>
</tr>
<tr>
<td></td>
<td>0553104</td>
<td>5/16-18 Flanged Hex Nut</td>
<td>4</td>
</tr>
<tr>
<td>1230041-1A01</td>
<td>0550016</td>
<td>1/4-20 x 3/4 Flanged Hex Bolt</td>
<td>2</td>
</tr>
<tr>
<td></td>
<td>0553103</td>
<td>1/4-20 Flanged Hex Nut</td>
<td>2</td>
</tr>
<tr>
<td>1210686-0A</td>
<td>0551050</td>
<td>12-14 x 3/4 Self Drilling Screw</td>
<td>6</td>
</tr>
<tr>
<td>1230074*</td>
<td>0550301</td>
<td>5/16-18 x 34 Flanged Hex Bolt</td>
<td>4</td>
</tr>
<tr>
<td></td>
<td>0553104</td>
<td>5/16-18 Flanged Hex Nut</td>
<td>4</td>
</tr>
</tbody>
</table>

NOTE:
non-drive side may be LH or RH. RH non-drive side shown.

* = multiple variations of part number: use wildcard to search (Rytec parts representative)
Head Assembly Brackets and Covers, Drive Side

1230039-1A01 SPREADER, UPPER, REAR, SOFT, LH DRIVE
1230039-2A01 SPREADER, UPPER, REAR, SOFT, RH DRIVE
Configured part: requires door serial number to order

1210686-0A SEAL ASSEMBLY, BRUSH
Configured part: requires door serial number to order
Hardware listed below

1230040-1A01 BRACKET, LH
1230040-2A01 BRACKET, RH
Hardware listed below

1230032-0A01 BRACKET, MOTOR
Hardware listed below

1230077-0A01 END GUARD, DRIVE-SIDE
Hardware listed below

1230046-0A01 Z-BRACKET
Hardware listed below

1230076-1A01 END PLATE, LH
1230076-2A01 END PLATE, RH

1230074-1* FRONT SPREADER, LH DRIVE
1230074-2* FRONT SPREADER, RH DRIVE
Configured part: requires door serial number to order
Hardware listed below

NOTE: drive side may be LH or RH
LH drive shown.

* = multiple variations of part number: use wildcard to search (Rytec parts representative)

Hardware - Order Separately

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<tr>
<td>1210686-0A</td>
<td>0551050</td>
<td>12-14 x 3/4 Self Drilling Screw</td>
<td>6</td>
</tr>
<tr>
<td>1230032-0A01</td>
<td>0021757</td>
<td>M10 x 1.5 x 30 Flanged Hex Bolt</td>
<td>4</td>
</tr>
<tr>
<td></td>
<td>0550303</td>
<td>1/2-13 x 1-1/4 Flanged Hex Bolt</td>
<td>2</td>
</tr>
<tr>
<td></td>
<td>0553100</td>
<td>1/2-13 Flanged Hex Nut</td>
<td>2</td>
</tr>
<tr>
<td>1230040-XA01</td>
<td>0550301</td>
<td>5/16-18 x 34 Flanged Hex Bolt</td>
<td>4</td>
</tr>
<tr>
<td></td>
<td>0553104</td>
<td>5/16-18 Flanged Hex Nut</td>
<td>4</td>
</tr>
<tr>
<td>1230046-1A01</td>
<td>0550016</td>
<td>1/4-20 x 3/4 Flanged Hex Bolt</td>
<td>2</td>
</tr>
<tr>
<td></td>
<td>0553103</td>
<td>1/4-20 Flanged Hex Nut</td>
<td>2</td>
</tr>
<tr>
<td>1230074*</td>
<td>0550301</td>
<td>5/16-18 x 34 Flanged Hex Bolt</td>
<td>4</td>
</tr>
<tr>
<td>1230077*</td>
<td>0550016</td>
<td>1/4-20 x 3/4 Flanged Hex Bolt</td>
<td>2</td>
</tr>
</tbody>
</table>
Door Panel and Rear Seal

Hardware – Order Separately

<table>
<thead>
<tr>
<th>Part Number</th>
<th>Hardware</th>
<th>Description</th>
<th>Qty</th>
</tr>
</thead>
<tbody>
<tr>
<td>1210684-0</td>
<td>1210719-0</td>
<td>Rivet, Two-Piece, Plastic</td>
<td>1</td>
</tr>
<tr>
<td>1210686-0A</td>
<td>0551050</td>
<td>12-14 x 3/4 Self Drilling Screw</td>
<td>6</td>
</tr>
<tr>
<td>1230061-0B</td>
<td>5550338-0Z01</td>
<td>T10 Torx Screw</td>
<td>1</td>
</tr>
<tr>
<td>1230070-0X</td>
<td>1210719-0</td>
<td>Rivet, Two-Piece, Plastic</td>
<td>2</td>
</tr>
</tbody>
</table>

Includes 1230067-0X Panel Assembly, 1230025-0A01 Drum Weldment, and 1230065-0X02 Panel Strap

Configured part: requires door serial number to order
Motor and Encoder

1170774-0
MOUNTING PLATE, FEIG ENCODER, ABM KG252

Hardware listed below

0005401 TIE, CABLE, PUSH STUD MTG.
00141030 SHAFT END, FOR FEIG ENCODER, SHORT
00111199 BATTERY, ENCODER, 3.67V, 1650
00141134 ENCODER, NON-WRLS, PIGTAIL

Hardware listed below

00141086 CABLE, M12, FEMALE, TYPE A, 8 PIN, 15M

1060618-0
ENCODER ASSY, FEIG, ABM KG252
Includes 0005401, 00111199, 00141030, 00141134, 1170774-0, 01260320 (2), S550317 (2)

S703988 COUPLER SHAFT, FEIG CONTROLLER, PD

5550015-0Z01 WASHER, 1.425 X .41 X .135

S55422S WASHER, 3/8 SPLIT LOCK, SS

1170767-0
ASSY, MTR, SYS 4, ABM Configured part: requires door serial number to order

00142016 CABLE, 16 GA, 4 COND SHIELD, SEOOW, 600V, 90C (32 FT)

00142023 CORD GRIP, 3/4" NPT, 6 CONDUCTOR

00142017 CABLE, 18 GA, 2 COND NON-SH, SEOOW, 600V, 90C (32 FT)

0014491 CORD GRIP, 1/2" NPT

1210623-0 REDUCER, 3/4-1/2 NPT, PLASTIC

Hardware – Order Separately

<table>
<thead>
<tr>
<th>Part Number</th>
<th>Hardware</th>
<th>Description</th>
<th>Qty</th>
</tr>
</thead>
<tbody>
<tr>
<td>1170774-0</td>
<td>01260320</td>
<td>M10 X 25 Hex Bolt</td>
<td>2</td>
</tr>
<tr>
<td>00141134</td>
<td>S550317</td>
<td>#10-24 Phillips Screw</td>
<td>2</td>
</tr>
<tr>
<td>01260320</td>
<td>S550317</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
Counterweight

1210687-0X STRAP .75" BLACK COUNTERWEIGHT
Configured part: requires door serial number to order
Qty: 1

0007138 VELCRO LOOP, 1.5" ADHESIVE BACK
Qty: 2

1230062-0A COUNTERWEIGHT ASSEMBLY
Includes 0007128 (2), 0553003 (2), 0553103 (2),
1230037-0A01 (2), 1230035-0A01
Configured part: requires door serial number to order

0007138 VELCRO LOOP, 1.5" ADHESIVE BACK
Qty: 2

Harware - Order Separately

<table>
<thead>
<tr>
<th>Part Number</th>
<th>Hardware</th>
<th>Description</th>
<th>Qty</th>
</tr>
</thead>
<tbody>
<tr>
<td>1230037-0A01</td>
<td>0553003</td>
<td>1/4-20 1-1/4 Hex Bolt</td>
<td>2</td>
</tr>
<tr>
<td></td>
<td>0553103</td>
<td>1/4-20 Flanged Hex Nut</td>
<td>2</td>
</tr>
</tbody>
</table>
Side Column Framework

1230052-1X ASSY, SIDE COLUMN, LH
Includes 0014497 (3), 1210685-0A (2 or 3), 1230005-2X0X, 1230008-0203 or 1230009-0203X, 1230010-0, 555088-0 (4+)
Configured part: requires door serial number to order

1230008-0Z03 MCHNG, SIDE COLUMN COVER, UPPER, DRIVE SIDE
1230009-0Z03 MCHNG, SIDE COLUMN COVER, UPPER, NON-DRIVE
Configured part: requires door serial number to order
Qty: 1 per column

0014497 CABLE CLIP, ADHESIVE BACK
Qty: 4 per column

1210685-0A RACEWAY, NON-METALLIC, SURFACE MOUNT
Qty: drive side = 3, non-drive side = 2
Sold by inch

5550088-0 DOME PLUG, 1.25" DIA HOLE, .25" MAX WALL
Qty: 4 per column

1230052-2X ASSY, SIDE COLUMN, RH
Includes 0014497 (2), 1210685-0A (2 or 3), 1230005-2X0X, 1230008-0203 or 1230009-0203X, 1230010-0, 555088-0 (4+)
Configured part: requires door serial number to order

0021792 COVER, SIDE COLUMN, LOWER
Qty: 1 per column

Hardware - Order Separately

<table>
<thead>
<tr>
<th>Part No.</th>
<th>Hardware Description</th>
<th>Qty</th>
</tr>
</thead>
<tbody>
<tr>
<td>1230010-0</td>
<td>1/4-20 x 1/2 button head hex bolt</td>
<td>3</td>
</tr>
<tr>
<td>1230008-0203</td>
<td>1/4-20 x 1/2 button head hex bolt</td>
<td></td>
</tr>
<tr>
<td>1230009-0203</td>
<td>1/4-20 x 1/2 button head hex bolt</td>
<td></td>
</tr>
<tr>
<td>1230010-0203</td>
<td>1/4-20 x 1/2 button head hex bolt</td>
<td>3</td>
</tr>
</tbody>
</table>

NOTE: columns shown are for LH drive side door.
Side Column Drive Track

Hardware – Order Separately

<table>
<thead>
<tr>
<th>Part Number</th>
<th>Hardware Description</th>
<th>Qty</th>
</tr>
</thead>
<tbody>
<tr>
<td>1230017-0Z03</td>
<td>1/4-20 x 0.027” Riv-nut</td>
<td>3</td>
</tr>
<tr>
<td>0550235</td>
<td>#6-18 x 5/8 round Phillips head</td>
<td>4</td>
</tr>
<tr>
<td>0021778</td>
<td>1/4-20 x 3/4 flat hex</td>
<td></td>
</tr>
<tr>
<td>1230016-0Z03</td>
<td>1/4-20 x 0.027” Riv-nut</td>
<td>3</td>
</tr>
<tr>
<td>0550235</td>
<td>#6-18 x 5/8 round Phillips head</td>
<td>4</td>
</tr>
<tr>
<td>0021698</td>
<td>1/4-20 x 3/4 flat hex</td>
<td></td>
</tr>
</tbody>
</table>

0021778  0550235  021698

If no quantity is listed, quantity varies with configuration of part.

1230017-0Z03 ASSY, NON-BREAKAWAY TRACK
Includes 1230015-0, 1230057-1, 1230057-2
Qty: 1 per column
Hardware listed above

1230016-0Z03 ASSY, VERTICAL TRACK
Includes 1230014-0, 1230063-0 (2)
Configured part: requires door serial number to order
Qty: 1 per column
Hardware listed above
Side Column Safety Features

**Hardware – Order Separately**

<table>
<thead>
<tr>
<th>Part Number</th>
<th>Hardware</th>
<th>Description</th>
<th>Qty</th>
</tr>
</thead>
<tbody>
<tr>
<td>1210173-0</td>
<td>0021679</td>
<td>6-18 x 3/8 round head Phillips</td>
<td>2</td>
</tr>
<tr>
<td></td>
<td>0021679</td>
<td></td>
<td>2</td>
</tr>
</tbody>
</table>
Head Assembly and Hood Components

*NOTE: drive side may be LH or RH. LH drive side shown.

* = multiple variations of part number: use wildcard to search (Rytec parts representative)

**Configured part: requires door serial number to order

Hardware – Order Separately

<table>
<thead>
<tr>
<th>Part Number</th>
<th>Hardware</th>
<th>Description</th>
<th>Qty</th>
</tr>
</thead>
<tbody>
<tr>
<td>1230074*</td>
<td>0550301</td>
<td>5/16-18 x 34 Flanged Hex Bolt</td>
<td>4</td>
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<tr>
<td>1230075*</td>
<td>0550301</td>
<td>5/16-18 Flanged Hex Nut</td>
<td>4</td>
</tr>
<tr>
<td>1230075-X</td>
<td>0550301</td>
<td>5/16-18 x 34 Flanged Hex Bolt</td>
<td>4</td>
</tr>
<tr>
<td>1230077-0A01</td>
<td>0550016</td>
<td>1/4-20 x 3/4 Flanged Hex Bolt</td>
<td>2</td>
</tr>
<tr>
<td>1230078*</td>
<td>0550016</td>
<td>1/4-20 x 3/4 Flanged Hex Bolt</td>
<td>2</td>
</tr>
<tr>
<td>1230079-0A01</td>
<td>0550301</td>
<td>5/16-18 x 34 Flanged Hex Bolt</td>
<td>4</td>
</tr>
<tr>
<td>1230079-0A01</td>
<td>0553104</td>
<td>5/16-18 Flanged Hex Nut</td>
<td>4</td>
</tr>
<tr>
<td>1230080-0*</td>
<td>0551050</td>
<td>#12-14 x 3/4 Self-Drilling Screw</td>
<td>2</td>
</tr>
<tr>
<td>1230081*</td>
<td>0551050</td>
<td>#12-14 x 3/4 Self-Drilling Screw</td>
<td>4</td>
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<tr>
<td>1230082-0A01</td>
<td>0551050</td>
<td>#12-14 x 3/4 Self-Drilling Screw</td>
<td>2</td>
</tr>
</tbody>
</table>

If no quantity is listed, quantity varies with configuration of part.
System 4 Controller

00142013 KEYPAD WITH R/G LED, OCS

00142000 SYSTEM 4 CONTROL ASSY, PER DOOR
Configured part: requires door serial number to order

00142003 SYSTEM 4 CONTROL BOX

00142020 USB DRIVE

00142015 BATTERY, BUTTON CELL, CR2032, 3V LITHIUM

00112023 FERRITE FILTER, SMALL
Qty: 3

00112001 FERRITE FILTER, LARGE
Qty: 2
Accessories

1210590-0
AEROSOL CAN 12 OZ PAINT, RYTEC SILVER
FLEXTEC LIMITED WARRANTY

Rytec Corporation ("Seller"), an Illinois corporation with its principal place of business at One Cedar Parkway, PO Box 403, Jackson, WI 53037, warrants to the original registered end-user commercial purchaser ("Buyer") that the FlexTec ("Product") sold to the Buyer will be free of defects in materials and workmanship (ordinary wear and tear excepted) for the time periods set forth below:

- **Mechanical components** are covered to the first of either Five (5) Years or 1,000,000 Cycles from the date of shipment of the Product from the Seller's plant ("Shipment").
- **Electrical components** for a period of Two (2) Years from Shipment.
- **Standard door 1 Ply Rilon panel** for a period of Five (5) Years from Shipment.
- **Brush Seal, Counterweight Strap, Vinyl Loop Seal, Vision Windows**, are considered wear items and are not covered under this Limited Warranty.
- **Aftermarket parts, accessories and assemblies** for a period of ninety (90) days from the date of Shipment.

Remedies

Seller's obligation under this Limited Warranty is limited to repairing or replacing, at Seller's option, any part which is determined by Seller to be defective during the applicable warranty period. Such repair or replacement shall be the Seller's sole obligation and the Buyer's exclusive remedy under this Limited Warranty.

Labor

Except in the case of aftermarket parts, accessories and assemblies, labor is warranted for one year. This means that Seller will provide warranty service without charge for labor in the first year of the warranty period. Thereafter, a charge will apply to any repair or replacement under this Limited Warranty. In the case of aftermarket parts, accessories and assemblies, Seller will provide replacement parts only.

Claims

Claims under this Limited Warranty must be made (i) within 30 (thirty) days after discovery and (ii) prior to expiration of the applicable warranty period. Claims shall be made in writing delivered to the Seller at the address provided in the first paragraph of this warranty. Buyer must allow Seller and Dealer, or their agents, a reasonable opportunity to inspect any Product claimed to be defective and shall, at Seller's option, either (x) grant Seller and Dealer or their agents access to Buyer's premises for the purpose of repairing or replacing the Product or (y) return of the Product to the Seller, t.o.b. Seller's factory.

Original Buyer

This Limited Warranty is made to the original Buyer of the Product and is not assignable or transferable. This Limited Warranty shall not be altered or amended except in a written instrument signed by Buyer and Seller.

Not Warranted

Seller does not warrant against and is not responsible for, and no implied warranty shall be deemed to cover, damages that result directly or indirectly from: (i) the unauthorized modification or repair of the Product, (ii) damage due to misuse, neglect, accident, failure to provide necessary maintenance, or normal wear and tear of the Product, (iii) failure to follow Seller's instructions for installation, operation or maintenance of the Product, (iv) use of the Product in a manner that is inconsistent with Seller's guidelines or local building codes, (v) movement, settling, distortion, or collapse of the ground, or of improvements to which the Products are affixed, (vi) fire, flood, earthquake, elements of nature or acts of God, riots, civil disorder, war, or any other cause beyond the reasonable control of Seller, (vii) improper handling, storage, abuse, or neglect of the Product by Buyer or by any third party.

DISCLAIMERS

THIS WARRANTY IS EXCLUSIVE AND IN LIEU OF ALL OTHER REPRESENTATIONS AND WARRANTIES, EXPRESS OR IMPLIED, AND THE SELLER EXPRESSLY DISCLAIMS AND EXCLUDES ANY IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS FOR PURPOSE. SELLER SHALL NOT BE SUBJECT TO ANY OTHER OBLIGATIONS OR LIABILITIES, WHETHER ARISING OUT OF BREACH OF CONTRACT, WARRANTY, TORT (INCLUDING NEGLIGENCE AND STRICT LIABILITY) OR OTHER THEORIES OF LAW, WITH RESPECT TO THE PRODUCTS SOLD OR SERVICES RENDERED BY THE SELLER, OR ANY UNDERTAKINGS, ACTS, OR OMISSIONS RELATING THERETO.

LIMITATION OF LIABILITY

IN NO EVENT WILL SELLER BE RESPONSIBLE FOR, OR LIABLE TO ANYONE FOR, SPECIAL, INDIRECT, COLLATERAL, PUNITIVE, INCIDENTAL, OR CONSEQUENTIAL DAMAGES, EVEN IF SELLER HAS BEEN ADVISED OF THE POSSIBILITY OF SUCH DAMAGES. Such excluded damages include, but are not limited to, personal injury, damage to property, loss of goodwill, loss of profits, loss of use, cost of cover with any substitute product, interruption of business, or other similar indirect financial loss.

Product Descriptions

Any description of the Products, whether in writing or made orally by the Seller or the Seller's agents, including specifications, samples, models, bulletins, drawings, diagrams, engineering or similar materials used in connection with the Buyer's order, are for the sole purpose of identifying the Product and shall not be construed as an express warranty. Any suggestions by the Seller or the Seller's agents regarding the use, application, or suitability of the Product shall not be construed as an express warranty unless confirmed to be such in writing by the Seller.

Limited Warranty Void

This Limited Warranty shall be void in its entirety if:

(a) The Product is modified in a manner not approved by writing by Seller; or
(b) Buyer fails to maintain the Product in accordance with instructions contained in the Owner's Manual for the Product.

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