The Pharma-Seal® is engineered to comply with cGMP guidelines and is the tightest sealing, most reliable, high-performance rolling door available. The simple design that is fully enclosed with stainless steel side columns and head assembly has no external parts.

Engineered for pharmaceutical high-cycle environments, the Pharma-Seal has a flush membrane switch and flush manual release handle making it easy to clean yet provide the reliability required for uninterrupted facility operations.

**Easy Cleaning**
- Fully enclosed 304 stainless steel side and hood covers
- Smooth panel for cleaning

**Self-Sealing**
- Minimal gap for curtain and hidden wind knobs for entire perimeter seal

**Safety is Standard**
- Conforms with OSHA required 98-inch light curtain for reversing without contact

**Low Profile**
- Requires only 9-inches of side frame clearance
- Requires only 14-inches of head clearance

**Smooth Operation**
- Advanced System 4® door controller enables precise door positioning, speed adjustment and control of all door functions

**Manual Release**
- Flush manual release handle to open door if power is lost
PHARMA-SEAL®
HIGH PERFORMANCE ROLLING DOOR

Size/Dimensions

- Up to 10' W x 10' H
- 14” headroom above lintel
- 12' head projection

- 8” side column projection
- 9” side clearances
- Motor placement on left side only

Panel Design

- 2-ply USDA/FDA-compliant multifilament panel
- Withstands industry standard 0.10” W.C. of room pressurization

Travel Speed

- Opening speed up to 50 inches per second

Operation

- Variable-speed AC drive provides soft acceleration and deceleration
- Independent opening and closing speeds provide flexibility to meet any application

Safety is Standard

- Advanced³ Light Curtain Safety System
- Counterbalanced manual release system incorporates fully-enclosed counterweight and brake release allowing door to open with the flip of a lever

Option Panel Design

- Blue, white or red panel color options
- 316 stainless steel for head and side frames
- Vulcanized vision windows or full width vision panel

Engineered for Compliance

- Fully enclosed stainless steel hood seals the top of the door eliminating the need for a weather gasket that could eventually create particles in the air and on the floor
- Fully enclosed side frames, constructed of 304 stainless steel and #4 finish are easy to clean and remove
- Stainless clad bottom bar with only 3-inch profile height
- Fabric loop seal forms a tight seal on the floor

Option

- System 4® controller housed in a NEMA 4X rated enclosure with factory set parameters
- Intelligent processor monitors and controls power consumption during operation
- Advanced self-diagnostics for troubleshooting

Electrical Controls

- System 4® controller housed in a NEMA 4X rated enclosure with factory set parameters
- Intelligent processor monitors and controls power consumption during operation
- Advanced self-diagnostics for troubleshooting

Warranty

- One-year limited warranty on mechanical and electrical components
- Three-year limited warranty on 2-ply USDA Rylon™ panel material

Options

- Blue, white or red panel color options
- 316 stainless steel for head and side frames
- Vulcanized vision windows or full width vision panel

See Our Full Line of Clean Application Doors Online at RytecDoors.com

- Plexline® Clean
- Pharma-Roll®
- Clean-Roll®

Download Our High Performance Door Clean & Compliant Brochure

Specifications subject to change

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Flush manual release

Flush membrane switch allows controls to be mounted remotely

Flush membrane switch allows controls to be mounted remotely

System 4 shown with optional rotary disconnect

System 4 shown with optional rotary disconnect

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