PredaDoor
NXT®
Owner’s Manual
PREDADOOR® NXT®, PD5000NXT, PD5500 NXT LIMITED WARRANTY

Rytec Corporation ("Seller"), an Illinois corporation with its principal place of business at One Cedar Parkway, PO Box 403, Jackson, WI 53037, warrants to the original registered end-user commercial purchaser ("Buyer") that the Predadoor® NXT® ("Product") sold to the Buyer will be free of defects in materials and workmanship (ordinary wear and tear excepted) for the time periods set forth below:

- **Mechanical** components for a period of Two (2) Years from the date of shipment of the Product from the Seller's plant ("Shipment").
- **Electrical** components for a period of Two (2) Years from Shipment.
- **Standard door panels**, including vinyl, for a period of One (1) Year from Shipment.
- **Optional door panels**, 2 ply Rilon and 2 Ply USDA for a period of Three (3) Years,
  3 Ply Rilon for a period of Five (5) Years
  screen, windows, for a period of One (1) Year
- **Coil cords, brush or vinyl seals, side column wear strips, side column self-repair guides, vinyl loop seal, wireless mobile unit battery** are considered wear items and are not covered under this Limited Warranty.
- **Aftermarket parts, accessories, and assemblies** for a period of Ninety (90) Days from the date of Shipment.

**Remedies.** Seller's obligation under this Limited Warranty is limited to repairing or replacing, at Seller's option, any part which is determined by Seller to be defective during the applicable warranty period. Such repair or replacement shall be the Seller's sole obligation and the Buyer's exclusive remedy under this Limited Warranty.

**Labor.** Except in the case of aftermarket parts, accessories, and assemblies, labor is warranted for one year. This means that Seller will provide warranty service without charge for labor in the first year of the warranty period. Thereafter, a charge will apply to any repair or replacement under this Limited Warranty. In the case of aftermarket parts, accessories, and assemblies, Seller will provide replacement parts only.

**Claims.** Claims under this Limited Warranty must be made (i) within 30 (thirty) days after discovery and (ii) prior to expiration of the applicable warranty period. Claims shall be made in writing delivered to the Seller at the address provided in the first paragraph of this warranty. Buyer must allow Seller and Dealer, or their agents, a reasonable opportunity to inspect any Product claimed to be defective and shall, at Seller's option, either (x) grant Seller and Dealer or their agents access to Buyer's premises for the purpose of repairing or replacing the Product or (y) return of the Product to the Seller, f.o.b. Seller's factory.

**Original Buyer.** This Limited Warranty is made to the original Buyer of the Product and is not assignable or transferable. This Limited Warranty shall not be altered or amended except in a written instrument signed by Buyer and Seller.

**Not Warranted.** Seller does not warrant against and is not responsible for, and no implied warranty shall be deemed to cover, damages that result directly or indirectly from: (i) the unauthorized modification or repair of the Product, (ii) damage due to misuse, neglect, accident, failure to provide necessary maintenance, or normal wear and tear of the Product, (iii) failure to follow Seller's instructions for installation, operation, or maintenance of the Product, (iv) use of the Product in a manner that is inconsistent with Seller's guidelines or local building codes, (v) movement, settling, distortion, or collapse of the ground, or of improvements to which the Products are affixed, (vi) fire, flood, earthquake, elements of nature or acts of God, riots, civil disorder, war, or any other cause beyond the reasonable control of Seller, (vii) improper handling, storage, abuse, or neglect of the Product by Buyer or by any third party.
DISCLAIMERS. THIS WARRANTY IS EXCLUSIVE AND IN LIEU OF ALL OTHER REPRESENTATIONS AND WARRANTIES, EXPRESS OR IMPLIED, AND THE SELLER EXPRESSLY DISCLAIMS AND EXCLUDES ANY IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS FOR PURPOSE. SELLER SHALL NOT BE SUBJECT TO ANY OTHER OBLIGATIONS OR LIABILITIES, WHETHER ARISING OUT OF BREACH OF CONTRACT, WARRANTY, TORT (INCLUDING NEGLIGENCE AND STRICT LIABILITY) OR OTHER THEORIES OF LAW, WITH RESPECT TO THE PRODUCTS SOLD OR SERVICES RENDERED BY THE SELLER, OR ANY UNDERTAKINGS, ACTS, OR OMISSIONS RELATING THERETO.

LIMITATION OF LIABILITY. IN NO EVENT WILL SELLER BE RESPONSIBLE FOR, OR LIABLE TO ANY-ONE FOR, SPECIAL, INDIRECT, COLLATERAL, PUNITIVE, INCIDENTAL, OR CONSEQUENTIAL DAMAGES, EVEN IF SELLER HAS BEEN ADVISED OF THE POSSIBILITY OF SUCH DAMAGES. Such excluded damages include, but are not limited to, personal injury, damage to property, loss of goodwill, loss of profits, loss of use, cost of cover with any substitute product, interruption of business, or other similar indirect financial loss.

Product Descriptions. Any description of the Products, whether in writing or made orally by the Seller or the Seller’s agents, including specifications, samples, models, bulletins, drawings, diagrams, engineering or similar materials used in connection with the Buyer’s order, are for the sole purpose of identifying the Product and shall not be construed as an express warranty. Any suggestions by the Seller or the Seller’s agents regarding the use, application, or suitability of the Product shall not be construed as an express warranty unless confirmed to be such in writing by the Seller.

Limited Warranty Void. This Limited Warranty shall be void in its entirety if:

a. The Product is modified in a manner not approved in writing by Seller; or
b. Buyer fails to maintain the Product in accordance with instructions contained in the Owner’s Manual for the Product.

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INTRODUCTION

The information contained in this manual will allow you to operate and maintain your Rytec PredaDoor® NXT® Door in a manner that will ensure maximum life and trouble-free operation.

Any unauthorized changes in procedure, or failure to follow the steps as outlined in this manual, will automatically void the warranty. Any changes in the working parts, assemblies, or specifications as written that are not authorized by Rytec Corporation will also cancel the warranty. The responsibility for the successful operation and performance of this door lies with the owner of the door.

DO NOT OPERATE OR PERFORM MAINTENANCE ON THIS DOOR UNTIL YOU READ AND UNDERSTAND THE INSTRUCTIONS CONTAINED IN THIS MANUAL.

If you have any questions, contact your Rytec representative or call the Rytec Technical Support Department at 800-628-1909. Always refer to the serial number of the door when calling the representative or Technical Support. The serial number decal is located on the edge of the left side column.

The wiring connections in this manual are for general information purposes only. A wiring schematic is provided with each individual door specifically covering the control panel and electrical components of that door. That schematic was shipped inside the control panel carton.

HOW TO USE MANUAL

Throughout this manual, the following key words are used to alert the reader of potentially hazardous situations, or situations where additional information to successfully perform the procedure is presented:

WARNING: WARNING is used to indicate the potential for personal injury, if the procedure is not performed as described.

CAUTION: CAUTION is used to indicate the potential for damage to the product or property damage, if the procedure is not followed as described.

IMPORTANT: IMPORTANT is used to relay information that is CRITICAL to the successful completion of the procedure.

NOTE: NOTE is used to provide additional information to aid in the performance of the procedure or operation of the door, but not necessarily safety related.

GENERAL ARRANGEMENT OF DOOR PARTS

Figure 1 shows the location of the major components of the door and the general placement of the associated control sub-assemblies for a typical installation.

This illustration is provided to you for general information purposes only. It should not be relied upon solely for the operation and maintenance of your door and its sub-assemblies.

NOTE: The above illustration shows the front side of the door. Left and right are determined when viewing the front side of the door.
PLANNED MAINTENANCE—RECOMMENDED SCHEDULE

PLANNED MAINTENANCE
RECOMMENDED SCHEDULE

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DAILY INSPECTION

Damage Inspection
Inspect the door to see that components have not been damaged. Example: tear in fabric panel, damage to side column(s), etc. (See Figure 2.)

Door Operation
Run the door through four or five complete cycles to ensure that the door is operating smoothly, efficiently and binding or unusual noises do not exist. DO NOT continue to operate the door if it is not running properly, as this could cause additional damage.

Reversing Edge Inspection

WARNING

DO NOT stand under the door panel when performing the following inspection. If the reversing edge is not working properly, the bottom bar could strike the person performing the inspection. DO NOT use the door if the reversing edge does not operate properly. If the door does not reverse properly, see “PNEUMATIC REVERSING EDGE SWITCH ADJUSTMENT” on page 11.

While the door is running through the down cycle, tap the bottom of the reversing edge. If the reversing edge is operating properly, the door should reverse and run to the full-open position. Press the control panel down key to close the door after the inspection is complete. If the reversing edge does not work properly, see “PNEUMATIC REVERSING EDGE SWITCH ADJUSTMENT” on page 11 for adjustment procedure.

Photo Eye Inspection

NOTE: Two sets of photo eyes have been provided with the PredaDoor NXT. These photo eyes act as a safety device to prevent the door from closing if an object is within the photo eye beam. The photo eyes are not meant to be used as door activators.

1. Raise the door to the full-open position by pressing the up key on the front of the control panel.
2. Place an object in front of the photo eye in a position where it will break the photo eye beam.
3. Press the down key on the front of the control panel. The door should not operate.

WARNING

Personnel or objects being used for this inspection should not be in the path of the door panel when this check is made. If the photo eyes are not working properly, the door panel will lower, striking personnel or objects in its path. DO NOT use the door if the photo eyes do not operate properly.
4. If a photo eye does not operate properly, the photo eye lens may be dirty. Clean as required using window cleaner and a clean, soft cloth. If cleaning does not solve the problem, see “PHOTO EYE ADJUSTMENT” on page 14 for adjustment procedures.

QUARTERLY INSPECTION

Mounting Hardware Inspection

Check all mounting hardware to ensure all nuts, bolts, and set screws are tight. Example: motor mounting hardware, anchor or through wall bolts, bearing block, mounting hardware, etc. (See Figure 3 through Figure 6.)

MOTOR MOUNTING HARDWARE

1. Tighten four bracket-to-gearbox screws to 15–20 foot-pounds.
2. Tighten the two bracket-to-side column socket head cap screws, if loose.

ENCODER HARDWARE

SIDE COLUMN HARDWARE
BEARING BLOCK HARDWARE

Check All Hardware

Figure 6

Fabric Inspection

1. Check fabric panels for tears. Replace if required.
2. Check all panels to ensure they are tightly enclosed in the wind ribs and pins are in place in wind ribs. (See Figure 7.)

Figure 7

Panels Tightly Enclosed in Wind Rib

Pins in Place (Both Ends)

3. Check the vision panel for clarity. Clean or replace the panel as required.

IMPORTANT: Use any good brand of window cleaner and a clean, soft cloth to clean vision panel. DO NOT use an abrasive cleaner or a petroleum-based solvent.

4. Check lower panel to ensure that it is fastened to the plastic tab at each end of the bottom bar. Tighten or replace hardware, if required. If fabric is torn and cannot be re-bolted to the plastic tab, replace panel.

5. Run the door through two or three cycles. Check that the panels are tracking properly in the side columns. If the panels do not track properly, see “FABRIC ROLL ADJUSTMENT” on page 15.

Door Limit Inspection

CLOSE LIMIT

1. With the door in the closed position, check the yellow vinyl loop on the bottom bar. It should be in the position shown in Figure 8.

[Caution]

Damage to the rubber reversing edge or other bottom bar parts can occur if the door is allowed to seal too tightly against the floor. (See Figure 8.)

Figure 8

Fabric Panel
Rubber Reversing Edge
Yellow Vinyl Loop

1/2 to 1 in.

3. If the reversing edge does not seal properly against the floor, see the Rytec System 4 Drive & Control Installation & Owner’s Manual for adjustment procedure.

OPEN LIMIT

1. With the door in the open position, check the location of the yellow vinyl loop on the bottom bar. It should be in the position shown in Figure 9.

Figure 9

Bottom of Yellow Vinyl Loop
2. If the panel does not stop in the proper location, see the Rytec System 4 Drive & Control Installation & Owner’s Manual for adjustment procedure.

Motor Brake Inspection
The motor brake assembly is designed to stop the door panel travel at the locations indicated in the limit inspection section. If the limits are set properly and the door drifts past the set limits, adjust the brake. (See “MOTOR BRAKE ADJUSTMENT” on page 15 for procedures.)

Bottom Bar Inspection
1. Inspect the roll pins securing the bottom bar to the fabric. It is critical that hardware is tight to prevent shifting of the fabric in the bottom bar. (See Figure 10.)

2. Check hardware used to secure the breakaway assembly to the bottom bar on both sides. Tighten as required.

3. Check the reversing edge to see that it is tightly secured in the bottom bar.

4. Inspect the yellow vinyl loop of the reversing edge for abrasion or tearing. Replace if required. Make sure screw securing vinyl loop is in place and tight.

Kill Switch Inspection
A kill switch assembly has been installed in the breakaway bottom bar. The purpose of this assembly is to prevent the door from being operated if the breakaway bar becomes separated from either side column.

To check the kill switch assembly, proceed as follows:

WARNING
Take precautions to prevent the door from being opened or closed while performing the following procedure.

1. Lower the door to approximately head or chest height, and stop the door.

NOTE: It should not be possible to restart the door until the door has been reassembled and the control system reset.

2. Push the breakaway bottom bar out of one of the side columns. (See Figure 11.)

If the kill switch operated properly: Reinstall the bottom bar into the side column and repeat the procedure on the remaining column. (See “BOTTOM BAR ASSEMBLY” on page 8.)

If the kill switch did not operate properly: Check the switch for damage. Replace if required. Check all switch wiring. Correct if required. Adjust if required. (See “PNEUMATIC KILL SWITCH ADJUSTMENT” on page 13.) Retest kill switch.

Lubrication
1. Flanged Bearing: The fabric roll is supported by a flanged bearing located on the roll shaft end opposite the motor/brake assembly. The flanged bearing is equipped with a grease fitting. Recommended lubrication is a lithium-based grease conforming to NLGI Grade 2 standards. It should be medium viscosity, low torque, with an operating temperature range of –30°F to +200°F. (See Figure 12.)
2. **Motor Gearbox Assembly:** The motor gearbox is filled with synthetic oil, which does not need to be changed but should be checked regularly for proper oil level. The level can be checked at the plug located on the lower section of the gearbox.

   Recommended oil for refill is as follows:
   - Mobil® SHC 630 Synthetic Gear Oil (Mobilgear 630)

   Fill the gearbox by removing the breather at the top of the gearbox and add oil through exposed hole. Add oil until it starts draining from the check plug hole. (See Figure 13.)

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### Brush Seal Inspection

**HEADER ASSEMBLY**

Inspect the header weather seal for wear or damage. (See Figure 14.) Replace if necessary. (See “WEATHER SEAL” on page 16.)

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1. Mobil is a registered trademark of Exxon Mobil Corporation.

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### Activator/Control Panel Inspection

1. Inspect all warning/safety decals. All warning decals should be intact and clearly readable. Replace decals as needed.

2. Operate the door five or six complete cycles with each activator that has been installed on the door. Check the control panel for proper operation. If adjustment or repair is required, see the activator instructions or Rytec System 4 Drive & Control Installation & Owner’s Manual.
Typical activators may be floor loops, pull cords, push buttons, motion detectors, radio controls, photo eyes, etc. The opening is controlled by the activator, and closing may be controlled by the activator or a timer in the control panel.

**Electrical Connection Inspection**

**WARNING**

The disconnect must be in the OFF position and properly locked and tagged before performing the following procedure.

1. Inspect electrical connections to the power drive assembly and encoder assembly.
2. Inspect connections of wires in the side column.
3. Inspect control panel wiring. See Rytec System 4 Drive & Control Installation & Owner’s Manual for control panel inspection procedure.

**Wall Anchor Inspection**

1. Turn off power to the door.

**WARNING**

The disconnect must be in the OFF position and properly locked and tagged before performing the following procedure.

2. Gain access to wall anchors. See appropriate section in the manual(s).
3. Inspect for loose or worn wall anchor(s).
4. Tighten, repair, or replace wall anchor(s) as needed.

**NOTE:** Restrict access to the area around the door and remove it from service if any repairs are needed. All repairs must be done in accordance with building codes.

5. When all repairs and adjustments have been made, restore power to the door and return to service.

**Safety Decal Inspection**

Safety decals are vital to the door. This is to inform the owner and operators of procedures, proper operation, and possible hazardous situations. See Figure 16 and Figure 17 for a sample of how a safety decal should look at all times.

1. Check text on safety decals. It must be clear and readable. Replace as necessary.
2. Check for worn-out safety decals. No rips, tears, or missing information is allowed in an instructional area. Replace as necessary.

**NOTE:** Notify building maintenance of any safety decal discrepancies.
OPERATION

CONTROL PANEL

The PredaDoor® NXT® Door is equipped with the Rytec System 4 Drive & Control, a solid-state, microprocessor-based control system designed exclusively to operate Rytec high-performance doors. It provides connections for multiple activators, close-delay timers, and status indicators. All command functions to operate the drive and control system are software controlled. For information on control panel operation, see the Rytec System 4 Drive & Control Installation & Owner’s Manual.

PHOTO EYES

Your PredaDoor® NXT® is equipped with two photo eyes, one mounted on the front and one field-installed on the back of the door. The purpose of these photo eyes is to hold the door open or, if the door is closing, reverse the door to the open position if a vehicle, person, or any object is in the path of the photo eye beam.

The photo eye is not active when the door is closed. After the obstruction breaking the photo eye beam is removed:

• The door will remain open if it was originally opened by a non-automatic activator until it is closed by a non-automatic activator.
• The door will close automatically if it was originally opened with an automatic activator.

BOTTOM BAR ASSEMBLY

The bottom bar assembly provides two functions: break-away capability and reversing edge.

Breakaway Capability

IMPACT

Plastic tabs mounted at each end of the bottom bar provide adequate strength to keep the assembly in contact with the side columns during normal operation. The tabs, however, are flexible enough to allow the bottom bar to separate from either or both of the side columns should the bottom bar be struck by a vehicle or load passing through the door. A kill switch assembly made up of air bladders and a pressure switch mounted in the bottom bar will turn off electrical power to the door if the bottom bar is separated from the side column. This feature helps prevent the bottom bar from being bent or damaged if struck by a vehicle or load. (See Figure 18.)

NOTE: If the bottom bar has been impacted, F:060 DOOR AJAR will appear on the display. The informational message I:060 AJAR REPAIR may also appear. This is expected, and the DOOR AJAR error places the door into a “JOG ONLY” mode.

RESET BOTTOM BAR ASSEMBLY

If the bottom bar or door panel assembly has been damaged, remove door from service.

NOTE: If the bottom bar has been impacted, F:060 DOOR AJAR will appear on the display. The informational message I:060 AJAR REPAIR may also appear. This is expected, and the DOOR AJAR error places the door into a “JOG ONLY” mode.

3. Position the breakaway tabs of the bottom bar in front of the side column where the angled guide plate is located. (See Figure 19.)
4. Press and hold the up arrow on the control panel until the door is in the full-open position.

5. Press the down arrow and the door will close in automatic mode and be ready for service.

**NOTE:** Check to make sure that the fabric is inside each channel.

6. Check operation of door.

**Reversing Edge**

The door is equipped with a pneumatic reversing edge mounted at the bottom of the bottom bar assembly. If an object is left in the path of the door panel as it closes, the pressure-sensitive edge will sense the contact with the object and automatically reverse the door to the open position, thus preventing damage to the bottom bar. (See Figure 20.)

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**POWER DRIVE SYSTEM**

The PredaDoor® NXT® power drive system consists of an electric motor/brake assembly, reduction gear assembly, and encoder. The standard PredaDoor® NXT® is equipped with a variable-speed motor. The control system will vary the door speed depending on door position. The power drive system can be mounted on either the right or left end of the fabric roll.

The power drive system incorporates an electric brake used to stop the door travel when electrical power to the door is shut off. A manual brake release is provided for manual opening or closing of the door should there be a power failure, or when routine maintenance needs to be performed with the power disconnected. A hand crank (provided with your door) is used to manually open or close the door. (See Figure 21.)

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**WARNING**

The disconnect must be in the OFF position and properly locked and tagged before performing the following procedure.

**DO NOT** stand under the door panel when moving the door.

1. Turn off power to the door.

2. **To Lower the Door:**

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**Figure 20**

**Figure 21**

MOVE THE DOOR MANUALLY
ADJUSTMENTS—DOOR OPEN- AND CLOSE-LIMIT POSITIONS

**WARNING**

The door panel will close very quickly if the brake is fully released. Releasing the brake partially will allow the door to close smoothly. Failure to restrict motor movement using the brake can result in the panel free-falling to the closed position, which can result in damage to the bottom bar and fabric panel, and/or personal injury.

a. Partially pull down and hold the manual brake release to disengage the brake. Allow the door to close smoothly to the desired height. (See Figure 22.)

4. Repeat steps 3b–3d until door is raised to the desired height.

**WARNING**

Remove the crank handle before applying power to the door. Failure to remove the crank handle could result in personal injury and property damage.

e. Remove crank.

5. Turn on power to the door.

**ADJUSTMENTS**

**DOOR OPEN- AND CLOSE-LIMIT POSITIONS**

See the Rytec System 4 Drive & Control Installation & Owner's Manual for the proper procedure for adjusting the open and close door limits. The open- and close-limit door positions are detailed below.

**Close-Limit Position**

The close-limit position should be adjusted so that the door travel allows the yellow vinyl loop on the bottom bar to gently seal against the floor. (See Figure 23.)

DO NOT allow the rubber reversing edge, enclosed in the yellow vinyl loop, to come in contact with the floor.

**CAUTION**

Damage to the rubber reversing edge or other bottom bar parts can occur if the door is allowed to seal too tightly against the floor.

**Open-Limit Position**

The open-limit position should be adjusted so that the door travel allows the bottom bar assembly to stop at the position shown in Figure 24.
ADJUSTMENTS—PNEUMATIC REVERSING EDGE SWITCH ADJUSTMENT

Figure 24

PNEUMATIC REVERSING EDGE SWITCH ADJUSTMENT

WARNING

Do not stand under the door panel when testing the reversing edge. If the reversing edge switch is not working properly, the panel could strike the person performing the check.

To check the reversing edge switch, run the door through the down cycle. As the door is lowering, tap the bottom of the reversing edge. If the reversing edge switch is operating properly, the door will immediately reverse and run to the full-open position. Reset the control system after the check is completed.

If the door does not reverse, check the air bleed and sensitivity of the reversing edge switch. The switch is located in the bottom bar on the side opposite the door motor.

Wireless Reversing Edge

The wireless system has two main assemblies: the mobile unit located in the bottom bar under the plastic cover and the stationary antenna located near the motor assembly. (See Figure 25 and Figure 26.) The wireless antenna is field installed and the mobile unit is installed at Rytec prior to shipping. The antenna has a tan colored cable that runs to the encoder mounted to the side of the motor gearbox. The gray cable from the encoder carries the signals for the reversing edge and the breakaway back to the System 4 control board.

NOTE: Clear plastic cover is shown for sample purposes.

Figure 25

Attached to the antenna is a small tan-colored cable. The tan cable is routed from the encoder attached to the motor assembly to the mounting bracket for the antenna. When the bracket is installed, the 2-inch prongs from the antenna point toward the drum roll and the tan-colored cable points to the floor. Mounting the antenna upside down will affect the wireless signal. (See Figure 27 and Figure 28.)

NOTE: No bends, kinks, or loops are allowed in the tan cable. The antenna is fragile and should be handled with extreme care.

Any leftover packaging material should be removed from the antenna prior to installation.

Figure 26
Reversing Edge Switch Air Bleed Check

1. The reversing edge switch is located inside the bottom bar assembly. To inspect or adjust the switch, remove the access cover from the face of the bottom bar assembly. (See Figure 29.)

2. Make sure the clear PVC hose is in tight contact with the air input post so that air leakage cannot occur and that vibration will not cause the hose to fall off. Make sure the hose is not kinked. (See Figure 30.)

3. The air bleed has been set at the factory and should not require adjustment. To check the air bleed, turn the air bleed adjustment screws, located on the front and back of the switch, fully clockwise but do not overtighten. Then turn the screws counterclockwise one full turn. (See Figure 30.)
Reversing Edge Switch Sensitivity Adjustment

1. The reversing edge switch is a normally-open contact. The PVC hose is on the lower air input post. To adjust the switch, first remove the wires and resistor from the contact terminals and attach an ohmmeter across the two terminals. (See Figure 31.)

2. Turn the adjustment screw, located on the face of the switch, clockwise or counterclockwise until continuity is achieved. Then turn the screw two full turns counterclockwise. The ohmmeter should no longer show continuity. Turning the screw counterclockwise decreases sensitivity. Turning the screw clockwise increases sensitivity. (See Figure 31.)

3. Reattach resistor and wires to the contact terminals. Replace the access cover on the bottom bar.

**NOTE:** If the reversing edge is too sensitive, the door may reverse direction during the closing cycle, without the reversing edge coming in contact with an object. If this occurs, readjust the reversing edge switch.

PNEUMATIC KILL SWITCH ADJUSTMENT

1. With the bottom bar separated from the side columns, locate the kill switch assembly bladder at each end of the bottom bar, then inspect each bladder for damage. Replace if required. (See Figure 32.)

2. Remove the kill switch assembly access cover from the bottom bar. The kill switch is located on the same side as the door motor. (See Figure 33.)

**Figure 32**

**Figure 33**

Kill Switch Air Bleed Check

1. Make sure the clear PVC hose is tight on the air input post so that air leakage cannot occur and vibration will not cause the hose to fall off. Make sure the hose is not kinked. (See Figure 34.)

2. The air bleed has been set at the factory and should not require adjustment. To check the air bleed, turn the air bleed adjustment screw, located on the front and back of the switch, fully clockwise but do not over tighten. Then turn the screw counterclockwise one full turn. (See Figure 34.)
ADJUSTMENTS—PHOTO EYE ADJUSTMENT

3. The air bleed has been set at the factory and should not require adjustment. To adjust the air bleed, turn the air bleed adjustment screw located on the front and back of the switch fully clockwise, but do not over tighten. Then turn each screw counterclockwise one full turn. (See Figure 34.)

4. To adjust the kill switch sensitivity, see “Kill Switch Sensitivity Adjustment” below.

Kill Switch Sensitivity Adjustment

The kill switch assembly is a normally-closed contact. The PVC hose is on the upper air input post.

1. Remove the wires from the contact terminals and attach an ohmmeter across the two terminals. (See Figure 35.)

2. To adjust the switch, turn the small adjusting screw located on the face of the switch clockwise or counterclockwise until continuity is achieved.

3. Turn the screw 2 turns fully clockwise for final adjustment.

NOTE: The ohmmeter should continue to show continuity. Turning the screw clockwise decreases sensitivity. Turning the screw counterclockwise increases sensitivity.

4. Reconnect the wires onto the switch. Replace the access cover on the bottom bar.
ADJUSTMENTS—FABRIC ROLL ADJUSTMENT

If the fabric roll is level and the fabric does not track properly, ensure that the side columns are plumb. Adjust as required.

MOTOR BRAKE ADJUSTMENT

1. Remove the manual brake release lever.
2. Loosen hex-head bolts retaining the dust cover to the motor assembly. Remove the cover. (See Figure 39.)

2. Align the photo eyes on the front side of the door.

NOTE: Loosening the cap screws will give you a small amount of adjustment of the mounting bracket.

When the photo eyes are aligned, the yellow light of the receiver module will be illuminated. (See Figure 37.)

3. Remove sealing band. (See Figure 40.)

3. Adjust the photo eyes on the rear side of the door as required, depending on the type of mounting used by the installer.

FABRIC ROLL ADJUSTMENT

1. If the fabric is not tracking properly, verify that the fabric roll is level. Adjust as required. (See Figure 38.)
4. Using a feeler gauge and a nut driver, adjust the retaining nuts until you achieve the proper air-gap of 0.010–0.024 in. (See Figure 41 and Figure 42.)

**CAUTION**

All retaining nuts and air-gap must be equally set throughout the entire circumference of the brake or the parts will wear unevenly.

5. Reinstall the dust cover and the manual brake release lever.

6. Restore power to the door and perform operations check.
4. Lower the header extrusion and secure to the side column with serrated-flange hex screws and nuts.

**Side Columns**

1. Remove set screws in side columns and remove the brush seals. (See Figure 46.)

2. Install new brush seals and set screw in place.
PARTS LIST

PARTS ORDERING INFORMATION

How to Order Parts

1. Identify the parts required by referring to the following pages for part numbers and part descriptions.
2. To place an order, contact your local Rytec representative or the Rytec Technical Support Department at 800-628-1909 or 262-677-2058 (fax). Rytec Corporation also has an online store at WWW.Rytecparts.com. Access to this online store requires an invitation from Rytec. The online store is open 24/7, 365 days. Some items are available to ship next day. Not all Rytec parts are carried in the online store.
3. To ensure that the correct parts are shipped, please include the serial number of your door with the order. The serial number is located inside one of the side columns, on the drive motor gearbox or inside the door of the System 4 control panel. (See Figure 47.)

Return of Parts

Rytec will not accept the return of any parts unless they are accompanied by a Return Merchandise Authorization (RMA) and an incident number.

Before returning any parts, you must first contact the Rytec Technical Support Department to obtain authorization and an RMA number.

DOOR SERIAL NUMBER(S)

To obtain your door DOOR SERIAL NUMBER, there are three universal locations where this information can be found. These are at the inside of either side column (approximately eye level), on the drive motor, and on the inside door of the System 4 control panel.

IMPORTANT: When installing multiple doors of the same model but in different sizes, verify the serial number in the control panel with the one in the side column.

Substitute Parts

Due to special engineering and product enhancement, the actual parts used on your door may be different from those shown in this manual.

Also, if a part has been improved in design and bears a revised part number, the improved part will be substituted for the part ordered.
RYTEC TECHNICAL KNOWLEDGE CENTER

RYTEC TECHNOLOGICAL KNOWLEDGE CENTER

At WWW.Rytecdoors.com under the “Customer Support” tab a link to the Rytec Technical Knowledge Center can be found. This knowledge center contains on-line manuals, service bulletins and video presentations of various Rytec models and repair information.

RYTEC ON-LINE WEBSTORE

Rytec Corporation in partnership with Amazon have developed an on-line webstore for purchasing Rytec replacement parts.

Access to the Rytec webstore is by invitation only. Invitations are processed through the following e-mail address, webstore@Rytecdoors.com. Please include name and contact information (account holder). All inquiries will be reviewed however, Rytec maintains the authority to grant or deny access to the webstore at all times. The Rytec webstore is open 24/7/365. Parts available on-line require a credit card for purchase. Items in stock routinely ship the same day. The account is strictly for the account holder. All ship to, bill to and ordering information is the responsibility of the account holder. Currently, over one hundred Rytec parts are available at the on-line store. Shipping rates for the products on line are the lowest rates available.

RETURNS POLICY FOR ON-LINE WEBSTORE

Customer may return new, unopened items with 30 days of delivery for a full refund.

Items should be returned in their original packaging. The buyer will need to pay for the return shipments; return shipping costs will be refunded if the return is a result of merchant or Amazon error.

All refunds go to the original purchaser. A full refund will be due provided the return is received within the return window.

Replacements and exchanges are not supported; customers can return their original order for a refund and create a new order for the replacement.

Items classified as hazardous are not returnable. Please contact merchant for issues concerning these items.
Part of the Side Column Assembly requires the door serial number.

**Side Column Assembly**

**Right Side Column Re-Feed Parts**

- **GUIDE, SC, REFEED, RIGHT REAR, NXT, MOLDED**
  Part #R1060118-2B

- **NUT, 1/4-20, HEX, NYLOC**
  Part #R0553277

- **GUIDE, SC REFEED, RIGHT FRONT, NXT, MOLDED**
  Part #R1060118-2A

- **Allen Screw, 1/4-20 x 3/4, SS**
  Part #RS021698

**ALWAYS INCLUDE SERIAL NUMBER OF DOOR WHEN PLACING ORDER**

Due to product enhancement, the actual parts on your door may be different from those shown in this manual.
PARTS – SIDE COLUMNS

Left Hand Side Column Re-Feed Parts

- NUT, 1/4-20, NYLOC Part #R0553277
- GUIDE, SC ReFEED, LH REAR, NXT Part #R1060118-1B
- Screw 1/4X20X3/4, SS Part #RS021698
- Guide, SC ReFeed, LH Front, NXT Part #R1060118-1A
- Rivet, 1/8X1/4, SS Part #R0556323

Side Column Brush part

- Set Screw Part #R5550160-0Z04
- White Plastic Wear Strip Part #R0705011 Requires length or door serial #
- Brush Seal 1" Front & Rear Part #R1200141-0 Requires length or door serial #
PARTS – SIDE COLUMNS

Side Column Plugs & LED light

- **DOME PLUG, 1.25” DIA HOLE**
  - Part #R555088-0
- **Screw PPTS #6 x 3/4, SS**
  - Part #R5550143-0Z04
- **LED WARNING STRIP KIT**
  - Part #R1210173-0

Side Column Small Parts

- **Screw, #10-16 x 1/2**
  - Part #R0551325
- **Bolt, 1/4-20 x 3/4**
  - Part #R0550016
- **COVER, OUTLET BOX**
  - Part #R004004
- **CORD GRIP, 1/2” NPT**
  - Part #R0014491
- **HOLE PLUG, HALF MOON**
  - Part #R1060115-0
- **DOME PLUG, 1.25” DIA HOLE**
  - Part #R555088-0
PARTS – SIDE COLUMNS

PHOTOEYE ASSEMBLY, MOUNT
Part #R1210030-0

Assembly includes
Photo Eye Transmitter Part #R00141087
Cable Part #R0012053
Bracket Part #R1210029-0
Cable Tie Part #R0005401

If receiver photo eye Assembly is required
Part #R1210031-0
Photo eye Receiver Part #R00141088

Cables all same part #R0012053

Photo Eye Assembly

Photo Eye Telco 3000 Series
Transmitter Part #R00141087
Receiver Part #R00141088

Cable Tie
Part #R0005401

Photo Eye Cable
Part #0012053

Bracket, Photo Eye
Part #R1210029-0

Bolt 1/4-20
Part #R0550016

Photo Eye Part
Parts – Bottom Bar

**Always Include Serial Number of Door When Placing Order**

Due to product enhancement, the actual parts on your door may be different from those shown in this manual.
Parts – Bottom Bar

Bottom Bar Small Parts

- Nylock Nut, 3/18-16
  Part #R0021564

- Bolt, 3/8-16 X 2-1/4
  Part #R0550318

- Screw, #6-32 x 5/8
  Part #R0550235

Non-Drive Side Cover

- BRKwy tab, molded, black
  Part #R1060048-0B

- Allen Screw 1/4-20 X 3/8
  Part #R5550025-0Z01

- COVER, BOTTOM BAR
  Part #R1060051-0Z01
ALWAYS INCLUDE SERIAL NUMBER OF DOOR WHEN PLACING ORDER
Due to product enhancement, the actual parts on your door may be different from those shown in this manual.
Due to product enhancement, the actual parts on your door may be different from those shown in this manual.

ALWAYS INCLUDE SERIAL NUMBER OF DOOR WHEN PLACING ORDER

Due to product enhancement, the actual parts on your door may be different from those shown in this manual.
END BLOCK ASSY, LH, LH DRIVE, WIRELESS
Part #R1060045-1
Assembly includes all parts shown.

LH End Block Assembly

Screw, #8-32 x 1/2
Part #R0021029
WASHER, #8
SPLIT LOCK
Part #R0554179
HEX NUT, #8-32
Part #R0553180

LH End Block Part Breakdown

AIR SWITCH HARDWARE

BATTERY HOLDER HARDWARE

NUT, #6-32
Part #R021807
WASHER, #8
SPLIT LOCK
Part #R0554179
Screw, #6-32
Part #R5550045

ALWAYS INCLUDE SERIAL NUMBER OF DOOR WHEN PLACING ORDER
Due to product enhancement, the actual parts on your door may be different from those shown in this manual.
Parts – Bottom Bar

END BLOCK ASSY,RH,
LH DRIVE,WIRELESS
Assembly Sold as Shown
Part #R1060045-2

RH End Block Assembly

END BLOCK,RH,WIRELESS
Part #R1060044-2Z00

RESISTOR 8.2K
Part #R00141122

Screw, #8-32 x 1/2
Part #R9921029

WASHER, #8
SPLIT LOCK
Part #R0554179

AIR BLADDER,
6.88” BODY
Part #R0713000

HEX NUT, #8-32
Part #R0553180

RH end Block Parts Breakdown

ALWAYS INCLUDE SERIAL NUMBER OF DOOR WHEN PLACING ORDER
Due to product enhancement, the actual parts on your door may be different from those shown in this manual.
Parts – Motor Assembly

Motor to Side Column Mounting Bolts

- Bolt, 1/2-13 X 1 1/4 LG Part #R0550303
- Nut 1/2-13, HEX Part #R0553100

Motor Mount Bracket SEW Part #R0703475

Motor Mounting Bracket

ALWAYS INCLUDE SERIAL NUMBER OF DOOR WHEN PLACING ORDER

Due to product enhancement, the actual parts on your door may be different from those shown in this manual.
Parts – Motor Assembly

Bolts to Mount Motor to Motor Bracket

Bracket & Hardware for Antenna Arm

BOLT, M10 x 1.5 x 30mm
Part #R0021757

Bolt, 1/4-20 x 1/2
Part #R0021048

BRACKET ANTENNA ARM MOLD HOOD
Part #R1060266-0Z01
Arm Antenna Bracket & Hardware

- ARM ANTENNA BRKT, MOLD HD, LH
  Part #R1060258-1Z01
- ARM ANTENNA BRKT, MOLD HD, RH
  Part #R1060258-2Z01
- Bolt, 1/4-20 x 1/2
  Part #R0021048

Wireless Z Bracket & Hardware

- Hardware to mount Antenna
  Screw M4-0.7X16 SS
  Part #R5550052-0Z04
- WASHER, FLAT, M4, SS
  Part #R5550055-0Z04
- Nylock Nut M4-0.7 SS
  Part #R5550057-0Z04
- Z-BRACKET, ANTENNA MOUNTING
  Part #R1050036-0Z03
- TIE, CABLE
  Part #R0005401
Parts – Motor Assembly

Wireless Encoder, Mounting Plate & Hardware

Encoder, XL WRLS, 36" ANTENNA
Part #R00142058
Encoder includes all parts shown.

UHMW MTG PLATE,
ENCODER
Part #R1060001-0

Allen Screw,
M8-1.25 X 18, SS
Part #RS021059

Motor Assembly Requires Door Serial Number

Coupler Shaft
Part #RS703988

Washer, 3/8
Split Lock
Part #RS554225

Washer, 1.425"
Part #R5550015-0Z01

Encoder Coupler & Small Parts
Motor Assembly

- Requires door serial #
- SCREW, #10-24 x 1/2, SS
  Part #RS550317
- BRAKE RELEASE
  EYE BOLT, EURODRIVE
  Part #R0550278
- TIE, CABLE
  Part #R0005401
- CRANK, HAND
  Part #R0704038

Motor Small Parts & Hand Crank

Rear Spreader No Hood

- BRACKET, L HEADER
  Part #R0703026
- Bolt 3/8-16 x 1-1/4
  Part #R0550261
- Rear Spreader
  Requires Door Serial Number for ordering
- Nut 3/8-16
  Part #R0553229
- Brush 3”
  reference Part #R0009117
  Requires length or Door Serial Number for Ordering
- Bolt 3/8-16 x 1-1/4
  Part #R0550261
Non-Drive Bearing Assembly
Part #R1060108-0A
Assembly includes bracket, Bearing, hardware to attach Bearing to the bracket

Bearing Assembly

WASHER, 7/16 SPLIT LOCK
Part #R0554119

Bolt 7/16-14 x 1
Part #R05500011

Bearing 1 1/4 DIA FLANGE MOUNT
Part #R0704010

Non-Drive Bearing Bracket
Part #R1060100-0Z01

Bearing & Small Parts
Drum Weldment, Panel Strap Clamp & Rivets

Panel Mounting Strap Clamp
Reference Part #R0702010
REQUIRES DOOR SERIAL #

Rivet, 3/16 Dia
Part #R0556167

Drum Weldment
Reference Part #R1060339-0
REQUIRES DOOR SERIAL #

Door Panels

Top Panel Section
Panel #3
REQUIRES DOOR SERIAL #

Vision Panel
Panel #2
REQUIRES DOOR SERIAL #

Bottom Panel Section
Panel #1
REQUIRES DOOR SERIAL #
Parts – Panels

Aluminum Windribs

Panel Roll Pins

WINDRIB ALUMINUM REFERENCE PART #1060154-0 REQUIRES DOOR SERIAL #

PIN, ROLL, .125 DIA X .625 LG Part #R0552324
Bolts, 1/2-13 X 2" Long
Part #R0550024
These bolts required for PD-NXT doors with spacers. Only for doors over 14 feet tall or 5 windribs on door.

SPACER, MOTOR & BEARING
Part #R0703353
Same spacer for motor & bearing, only for doors over 14 feet tall or 5 windribs on door.

Shim & Bolts for Oversized Doors

ALWAYS INCLUDE SERIAL NUMBER OF DOOR WHEN PLACING ORDER
Due to product enhancement, the actual parts on your door may be different from those shown in this manual.
Parts – Aluminum Hood Option

**Drive Side U Bracket & Hardware**

- Bracket, Hood Support, Drive Side
  - Part #R0703997
- Bolt, 3/8-16 x 3/4
  - Part #R0550254
- Nut, 3/8-16
  - Part #R0553229
- TEK Screw #12-14 x 3/4” Self Taping Hex Head Screw
  - Part #R0551050

**Non Drive Side Aluminum Hood U Bracket & Hardware**

- Brush, 3” Requires Length or Door Serial Number for Ordering
  - Reference Part #R0009177
- Bolt, 3/8-16 x 3/4
  - Part #R0550254
- Nut, 3/8-16
  - Part #R0553229

Rear Spreader, Requires Door Serial Number for ordering.
Plexline ABS Plastic Hood & Small Parts

ALWAYS INCLUDE SERIAL NUMBER OF DOOR WHEN PLACING ORDER
Due to product enhancement, the actual parts on your door may be different from those shown in this manual.
Parts – Plexline ABS Plastic Hood Option

Plexline Style ABS Plastic Motor Cover & ABS Motor Bracket

**ALWAYS INCLUDE SERIAL NUMBER OF DOOR WHEN PLACING ORDER**

Due to product enhancement, the actual parts on your door may be different from those shown in this manual.
### Common Misc Parts:

- R0211397 Air Pressure Switch
- R00111193 Battery Wireless
- R0012242 Falcon Motion Detector
- R0012867 IS40 Motion/Presence Detector
- R0012145 BEA Universal Remote
- R0012210 Pull Cord/Wall Switch
- R00121002 Pushbutton, Black Mushroom
- R00141087 Photo Eye, Telco3000, Transmitter
- R00141088 Photo Eye, Telco 3215, Receiver
- R0012053 Photo Eye Cable 50 Feet Long
- R00142058 Encoder, Wireless 36” Antenna, Extended Range, has 250K Bit on Decal of encoder. Works with mobile unit, part #R00142057.
- R00142057 Mobile Unit, Extended Range Wireless, look at wireless encoder for 250K Bit on Decal of encoder. Works with Encoder part #R00142058.
- R00141057 Encoder, Wireless 36” Antenna, Standard Range, NO 250K Bit on decal. Works with mobile unit part #R00141058.
- R00141058 Mobile Unit, Standard Range Wireless, label on wireless encoder will NOT have 250K bit on decal. Works with wireless encoder part #R00141057.
- Mobile units not interchangeable, standard not compatible with extended range ( & vice versa), both wireless encoder and mobile unit will need to be replaced to update to extended wireless system.
- R10600119-0 Gasket, Wireless Cover
- R10600116-0 Wireless Cover, Doesn’t Include Mobile Unit
- R00142058 Encoder Wireless Extended Range 36” Antenna Includes Antenna, Antenna Not Sold Separately.
- R1210173-0 Pathwatch™ LED Warning Strip
- R0704038 Hand Crank
- R00141122 Resistor 8.2K
- R1060048-0B Breakaway Tabs Black
- R1060061-0Z01 Standard Metal Bottom Bar Cover Non RY WI
- R0099008 Rilon Repair Kit, Please Specify Color When Ordering

### Older Model PredaDoor parts:

- R0704075 Coil Cord, 4 Wire, 24” Long, Black
- R0704035 Coil Cord, 4 Wire, 36” Long, Black
- R0204893 Coil Cord, 4 Wire, 48” Long, Black
- R0204222 Coil Cord, 4 Wire, 60” Long, Black
- R0014824 Cord Grip ½” NPT 90 Degree Black
- R0211397 Air Pressure Switch
- R00141005 Resistor 1.2K Ohm
- R0204103 Limit Switch Assembly, 2 Contact Rotary
- R0204563 Rotary Limit Switch Chain, Chain, #25, 88 Pitches, 22.0”
- R0204566 Master Link, #25 Chain
- R0704035 Retro-Reflective Photo Eye, 24VAC SMW915LV/30’ cable
- R0704029 Reflector, 3” Round
- R0805334 Breakaway Tab
- R0012086 Digital Gateway 1200 – No Longer Available
- R0012088 Digital Gateway 1215 – No Longer Available