



SECTION 083000  
HIGH SPEED ROLLING DOORS

PART 1 - GENERAL

1.01 SECTION INCLUDES

- A. High-speed roll-up doors.
- B. Wiring from electric circuit disconnect to operator to control station.

1.02 RELATED SECTIONS

- A. None

1.03 REFERENCES

- A. NEMA - National Electrical Manufacturers Association.
- B. LED - Light Emitting Diode.

1.04 SYSTEM DESCRIPTION

- A. Motor type: AC drive, and variable speed with soft acceleration and braking. Optional manual crank or chain fall allows door to be opened in the event of a power failure.

1.05 SUBMITTALS

- A. Submit the following:
  - 1. Shop Drawings: Indicate pertinent dimensioning, anchorage methods, hardware locations, and installation details.
  - 2. Product Data: Provide general construction, component connections and details, and electrical equipment, operation instructions, and information.
  - 3. Samples: Submit samples of door slat material.



4. Manufacturer's Installation: Indicate installation sequence and procedures, adjustment, and alignment procedures.

#### 1.06 MAINTENANCE DATA

- A. Scheduled maintenance program available to include lubrication requirements and frequency, periodic adjustments required, scheduled maintenance suggested, manufacturer's data sheets, and equipment inter-connection diagrams.

#### 1.07 REGULATORY REQUIREMENTS

- A. Electrical components UL listed.
- B. Electrical control panel NEMA approved.

#### 1.08 QUALITY ASSURANCE

- A. Furnish high-speed roll doors and all components and accessories by one manufacturer.
- B. Specific door model used must have a proven track record of successful installations in similar applications of no less than 3 years. References to be provided upon request.

#### 1.09 FIELD MEASUREMENTS

- A. Verify field measurements are as indicated on shop drawings.

#### 1.10 COORDINATION

- A. Coordinate the work with installation of electric power and locations and sizes of conduit.

#### 1.01 WARRANTY

- A. Five-year limited warranty on mechanical components, including motor assembly
- B. Two-year limited warranty on electrical components
- C. Two-year limited warranty on standard door panels, rollers, hinges and door tracks



## PART 2 - PRODUCTS

### 2.01 PRODUCTS

- A. Rytec Corporation Spiral® LP door.
- B. No substitutions permitted.

### 2.02 MATERIALS

- A. Door Panel: Double-walled, aluminum slats are 6 inches high by 1-3/16 inches thick. Integral rubber weatherseal between each of the panels. Door slats to be connected by continuous hinge system to provide additional rigidity, support and security to door curtain. Door curtain does not require a tensioning system for additional wind/pressure resistance. Doors which require the use of a tensioning system for additional wind/pressure resistance will not be accepted.
- B. Side Frames: Powder coated steel side frames with full height weatherseal on both sides to seal against door panel. Side columns shall have a side room clearance of 6.5" or less from floor to top of door. "Intelligent" Advanced<sup>3</sup> Light Curtain Safety System mounted directly in door line (to 6'0" above finished floor). Doors using an external coil cord will not be accepted.
- C. Bottom Bar: Extruded aluminum bottom bar with electric, reversing edge that reverses the door upon contacting an object.
- D. Direct drive system: No springs or counterweights required. Doors using torsion springs for counterbalance or doors with springs located within a barrel will not be accepted.
- E. Drive system: Minimum 2 HP motor with variable speed AC drive which allows for soft acceleration and braking. Doors using a motor with a clutch or pump will not be accepted.
- F. Travel Speed: Adjustable, through control box, and factory-set to open at up to 36 inches per second and close at 24 inches per second.
- G. Electrical Controls
  - 1. Rytec controller housed in a UL/cUL Listed NEMA 4X-rated enclosure with factory set parameters.
  - 2. Parameter changes and all door configurations can be made from the face of the control box, no exposure to high voltage. Control panels that require opening of the control box and reaching inside to make parameter changes will not be accepted.
  - 3. Controls include a variable speed AC drive system capable of infinitely variable speed control in both directions.



4. Programmable inputs and outputs accommodate special control applications (traffic lights, horns, actuation devices, timing sequences, etc.) without the need for additional electrical components.
  5. Self-diagnostic scrolling two-line vacuum fluorescent display provides expanded informational messages for straightforward installation, control adjustments and error reporting.
  6. All errors have a time and date stamp for reference.
- H. Door to use absolute rotary encoder to regulate door travel limits. Limits to be adjustable, without the use of tools, from floor level at the control panel. Doors using mechanical limits switches, doors requiring synchronization after power up or doors that require tools to set the limits will not be accepted.
- I. Door Track: Spiral LP track design features no metal-to-metal contact which results in ultra-quiet, low maintenance operation and eliminates wear on panel slats. Overhead tracks roll back and travel horizontally to accommodate limited headroom of as little as 10". Doors that roll up on a barrel or whose track design allows metal-to-metal contact will not be accepted.
- J. Wind load: Door testing indicates the door is capable of withstanding winds up to 127 mph (20 psf).
- K. Required Maintenance: No lubrication of any kind required anywhere on the door or its components. Minimum estimated life expectancy of any component on door to be no less than approximately 200,000 cycles.

## PART 3 - EXECUTION

### 3.01 EXAMINATION

- A. Verify that opening sizes, tolerances, and conditions are acceptable.

### 3.02 INSTALLATION

- A. Install door unit assembly in accordance with manufacturer's instructions.
- B. Use anchorage devices to securely fasten assembly to wall construction and building framing without distortion or stress.
- C. Fit and align assembly including hardware; level to plumb to provide smooth operation.
- D. Coordinate installation of electrical service. Complete wiring from disconnect to unit components.



### 3.03 ADJUSTING

- A. Adjust door and operating assemblies.
- B. Test and adjust door(s), if necessary, for proper operation.

### 3.04 CLEANING

- A. Clean door and components.

END OF SECTION