# How to retrofit a Rytec Spiral<sup>®</sup> door with the SmartSurround<sup>™</sup> light curtains, Advanced<sup>3</sup> light curtains and CAN bus cabling

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Date: 04/22

### Status: Active

# IMPORTANT: Read this entire bulletin before proceeding.

Questions? Call Rytec Customer Support at 1-800-628-1909.

# The meaning of signal words



Technical content produced by Rytec includes safety information which must be read, understood and obeyed to reduce the risk of death, personal injury or equipment damage. This information is boxed to set it apart from other text. The boxed text identifies the nature of the hazard and appropriate steps to avoid it.

The safety alert symbol identifies a situation that can result in personal injury. The accompanying signal word indicates the likelihood and potential severity of the injury. The meaning of the signal words is as follows:



## 

Warning indicates a hazardous situation that, if not avoided, could result in death or serious injury.

INSIDER'S

TIP

# Safety icons used in this bulletin



```
Cut
hazard
```

# Other icons used in this bulletin



Indicates instructions which, if not followed, could result in **damage to the door** or voiding of the warranty.

Indicates best practice. This is how Rytec Technical Support does the job.

### Get this manual on your device:

# **Printing this manual**

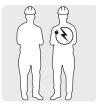
If printing this manual, ensure it's printed on 11' x 17' paper at **Actual Size** and not **Shrink to Fit** so that the included drilling templates are accurate.



# **Retrofit safety**

- Do not service any Rytec product until you have read and understood the safety information and instructions. Make sure all applicable regulations are observed and obeyed at all times.
- Observe these precautions while installing the door:
- Only trained, qualified and authorized individuals are to service the door.
- The service site comprises the physical area required to safely unpackage and stage components and service the door.
- Make sure all personnel at the site have been informed of the date, time and location of the service.
- Make sure there is no pedestrian or vehicular traffic within the service site for the duration of the service.
- Make sure you have and use all required Personal Protective Equipment.
- Make sure you are aware of the location of all power lines, piping and HVAC systems within the installation site.

# **Requirements – Staffing**



- Two service personnel are recommended.
- A licensed electrician is recommended for making all electrical connections

# **Requirements – Lifts**

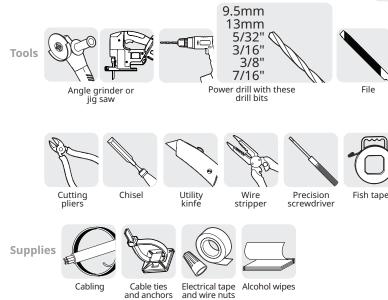


### 

Follow all safety instructions on all lifts and ladders used for this installation.



# Tools and supplies you will need



Scissor lift that meets the following specifications:

- Can hold both service personnel.
- Minimum height ability: door height

Alternatively, two ladders of sufficient height to safely access the door head assembly





(2) Saw horses (2) C-clamps



Laser level





Socket or open wrench











Torx

T40



Hex wrench



# SmartSurround<sup>™</sup> light curtains and CAN bus cabling: what you are installing during this retrofit

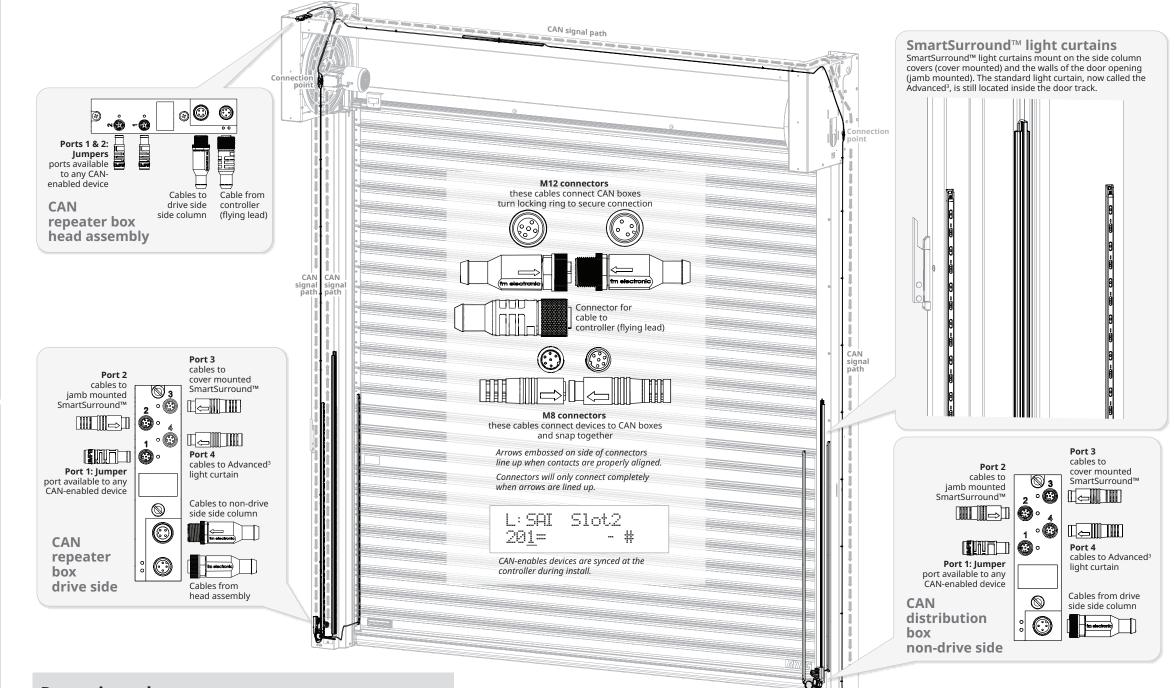
### SmartSurround<sup>™</sup> light curtains

The SmartSurround<sup>™</sup> light curtains replace the Pathwatch LED strips, and combine the function of a light curtain and an alert system.

- When the retrofit is complete, the door will have three light curtain detection planes.
- You remove the current photo eyes or light curtains and replace them with the Advanced<sup>3</sup> light curtains, which you install into the door track.
- In addition, you install two sets of SmartSurround<sup>™</sup> light curtains. One set is mounted on the side column covers (cover mounted), the other is installed on the walls of the door opening (jamb mounted).
- The SmartSurround<sup>™</sup> light curtains also replace the Pathwatch LED strips, which you remove. The SmartSurround<sup>™</sup> LEDs are larger and brighter than the Pathwatch, and can display multiple colors and patterns.

# **CAN bus cabling**

- CAN bus cabling is a single chain (series)
   of cables that replaces the multiple cables
   needed for the Pathwatch LED strips and light
   curtains or photo eyes.
- The cabling starts at the controller and runs through the CAN repeater box in the head assembly, then the CAN repeater box at the base of the drive side side column, then across the rear spreader to terminate at the CAN distribution box at the base of the non-drive side side column.
- It also replaces the X10 junction box in the head assembly.
- CAN-enabled Rytec devices can plug into any available port in any CAN box. During this retrofit, you will plug all six light curtains into the boxes you will install onto the baseplates of the side columns.
- **Ports must be jumpered** if they are not connected to a device so that the signal path remains unbroken until it terminates at the distribution box.



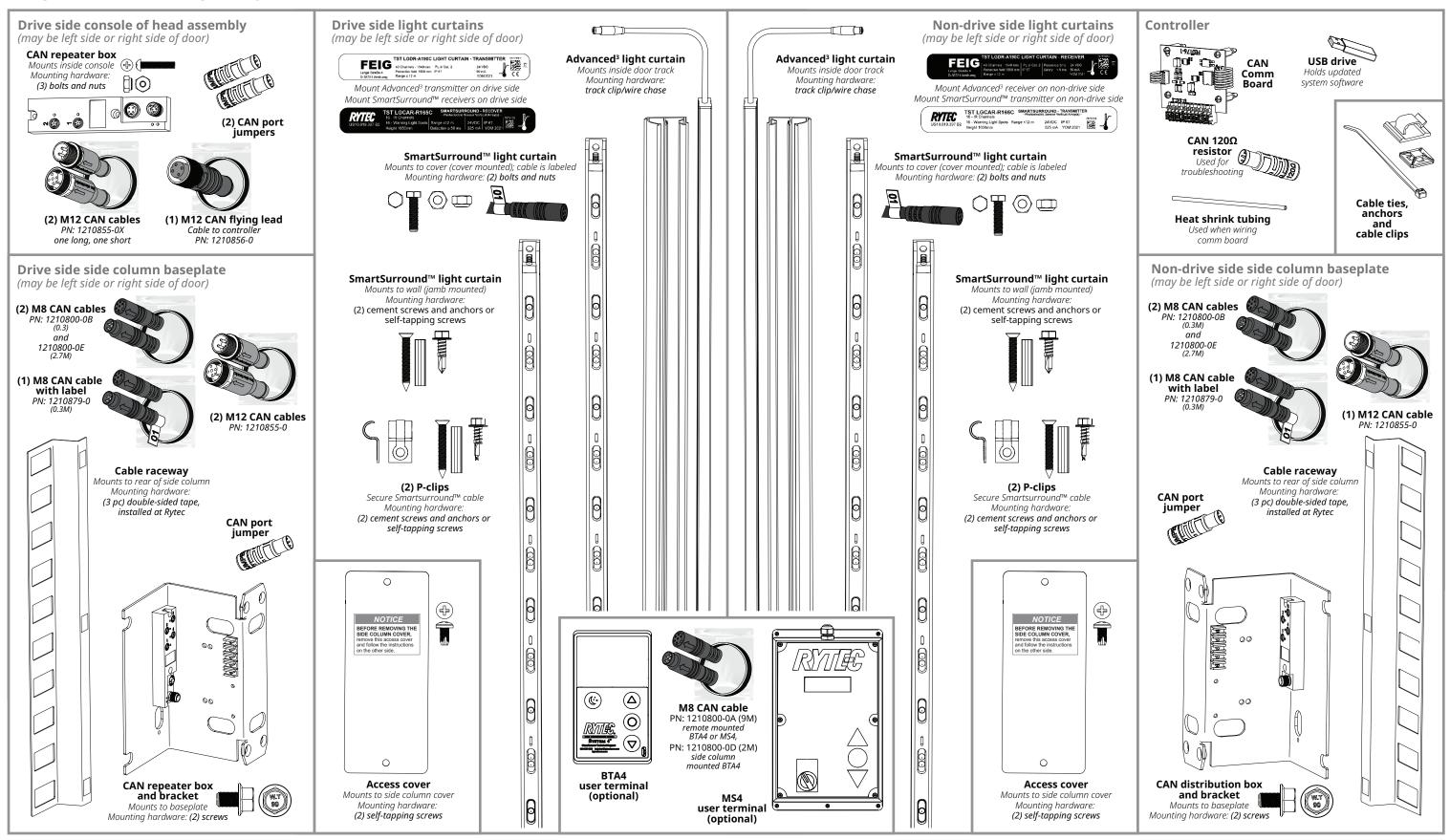
### **Reversing edge**

The SmartSurround<sup>™</sup> system, in combination with the Advanced<sup>3</sup> light curtains located within the door line, meets the requirements for entrapment protection. SmartSurround<sup>™</sup> offers a contactless method of object recognition that is an improvement over the reversing edge system; this makes the reversing edge system redundant. The reversing edge system is disabled as part of this retrofit.

The reversing edge system can be reenabled if a full height sensing system is required. See Page 38.

# Before you begin – five (5) steps to make sure the door and kit are ready for the retrofit

1: Open the kit and stage the parts. Match components to hardware to location in the door where they will be installed. NOTE: drive side may be LH (left) or RH (right); LH components shown here.







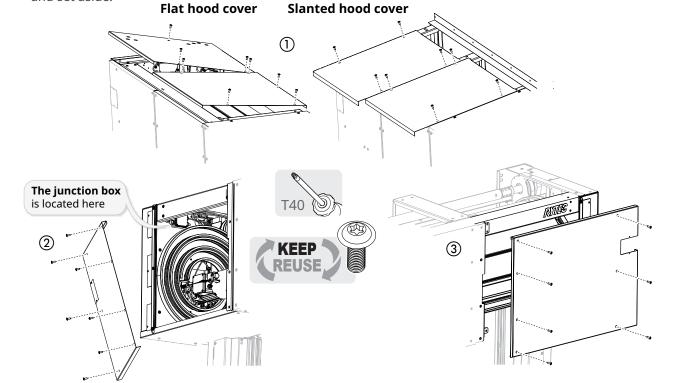
## 2: Check the cables connected to the junction box



All steps shown are for an LH door (left-hand drive side). Reverse sides for a door where the motor is on the right side.

If the door has a hood cover, remove panels to access the head assembly.

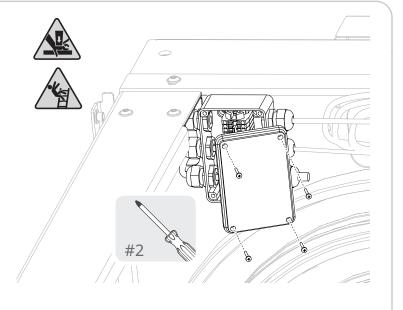
Remove all top cover panels (1) first, then the drive side (2) and non-drive side (3) front cover panels, and set aside.



Loosen the four screws and **remove** the front cover of the junction box.

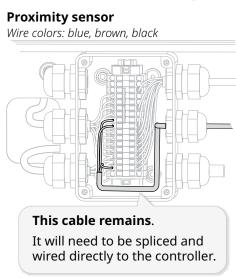
# IMPORTANT

- In a standard installation, there are four cables connected to the junction box: the cable from the proximity switch, the X10 cable to the controller, and two-four cables from the light curtains of photo eye.
- If additional accessories have been wired to the box, they will need to be rerouted directly to the controller
- Call Rytec technical support at 800-628-1909 before continuing if you have any questions about how to do this. Make sure you have correct cabling to complete all wiring.



- Make sure the standard cables are wired to the box, and that no additional cables are present.
- If the cables are as shown below, continue to the next step. If there are additional cables, call technical support.

Standard cables and what you do with them - do not make changes until instructed to do so later in this manual



Light curtain transmitter cable

On doors with light curtains, this cable

This cable is removed.

should be removed, then **spliced to** 

the proximity sensor cable and run

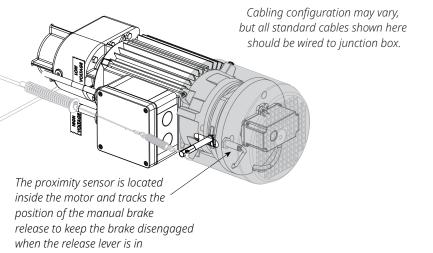
Light curtain receiver cable

Wire colors: brown, blue, green,

yellow, pink, gray, red, white

to the controller.

Wire colors: brown, blue, black, white



the down position.

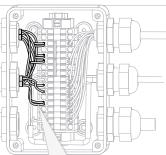
Photo eye cables



X-10 cable



Wire colors: brown, blue, white, black



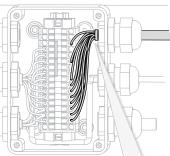


On doors with photo eyes, the front, rear or both sets may be wired to the junction box.

Both sets are shown here.

The photo eye cables are removed. Then splice the longest cable to the proximity sensor cable and run it to the controller.

Wire colors: red, black, gray, orange, white, brown, blue, yellow, green, purple. Yellow and green may be terminated.



This cable should be used to fish the CAN bus cable and spliced proximity sensor cable through existing conduit.

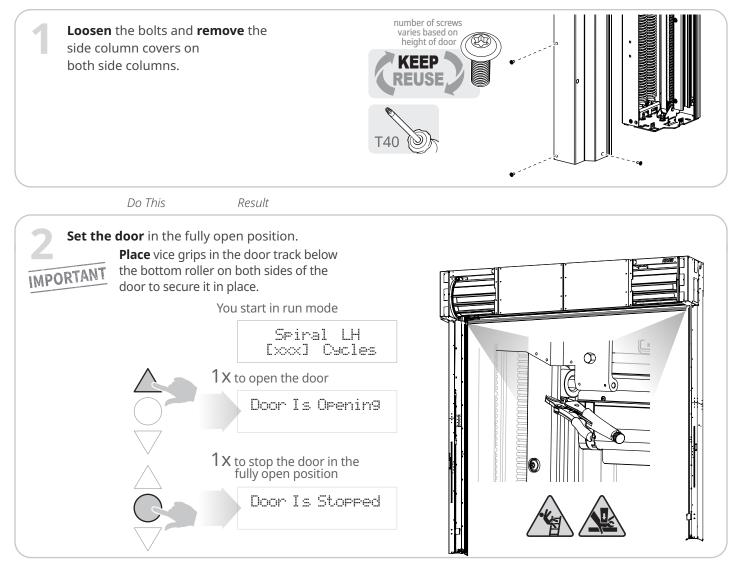
# IMPORTANT

Make sure the X-10 cable runs through conduit to the controller.

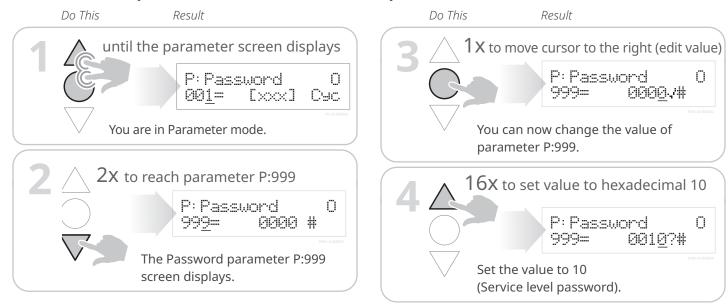
If it is not used, you will need to use **a different** cable to fish the new cables through the conduit.

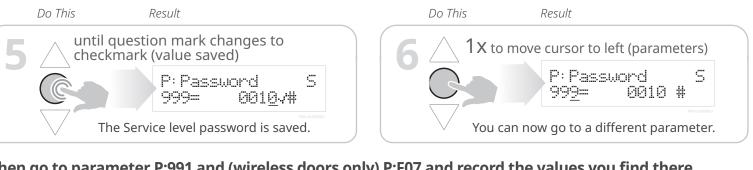


## 3: Secure the door in the open position, then switch the controller to parameter mode and record the door profile and (wireless doors only) mobile address

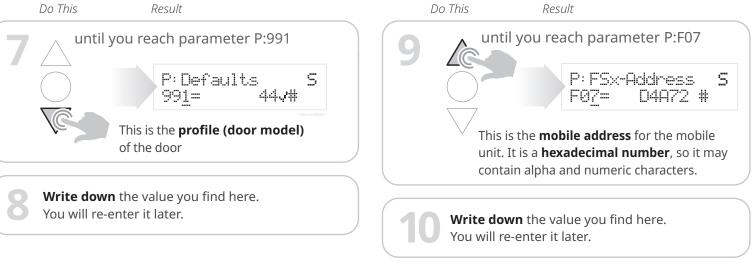


### Put the door in parameter mode and enter the passcode for Service level access





## Then go to parameter P:991 and (wireless doors only) P:F07 and record the values you find there.

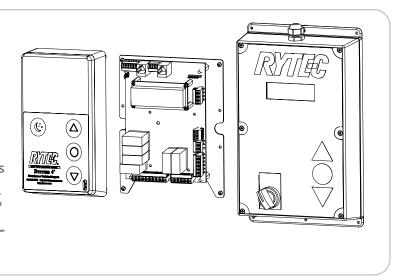


# 4: Check if the door has an MS4 or BTA4 user terminal already installed, and if it does, prep it to be retrofit

Check the kit to see if an optional BTA4 or MS4 user terminal is included in this retrofit.

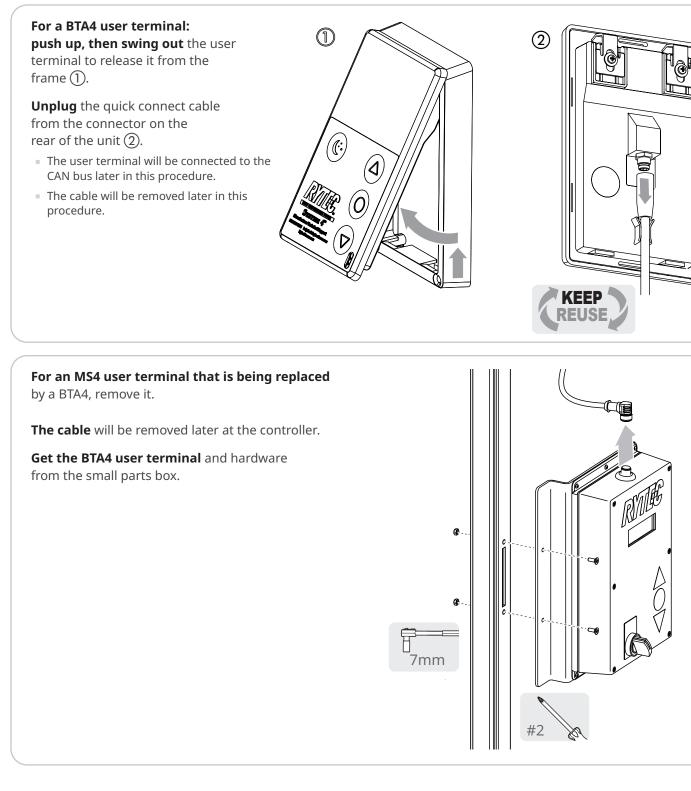
There may also be an updated circuit board for an existing MS4 user terminal.

There are **additional**, optional steps to install or retrofit the BTA4 and MS4 terminal when setting up the side column covers, as well as additional steps when removing old cabling and installing the CAN bus cabling.







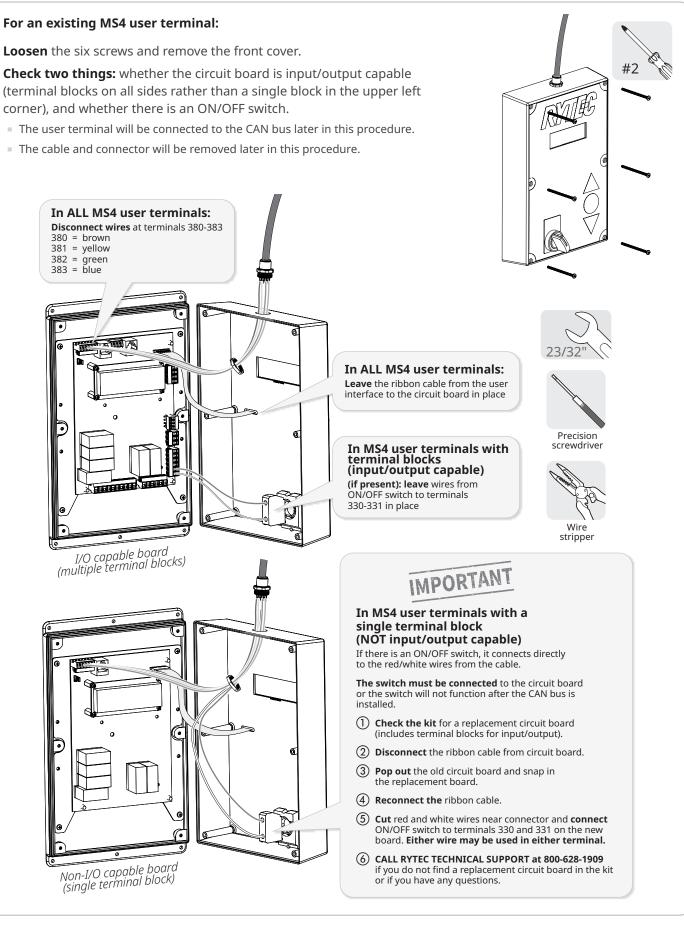


### For an existing MS4 user terminal:

**Loosen** the six screws and remove the front cover.

corner), and whether there is an ON/OFF switch.

- The cable and connector will be removed later in this procedure.





## 5: Check the controller to make sure the microcontroller board has room for the CAN bus comm board; if it does, set up the controller for the CAN bus cabling

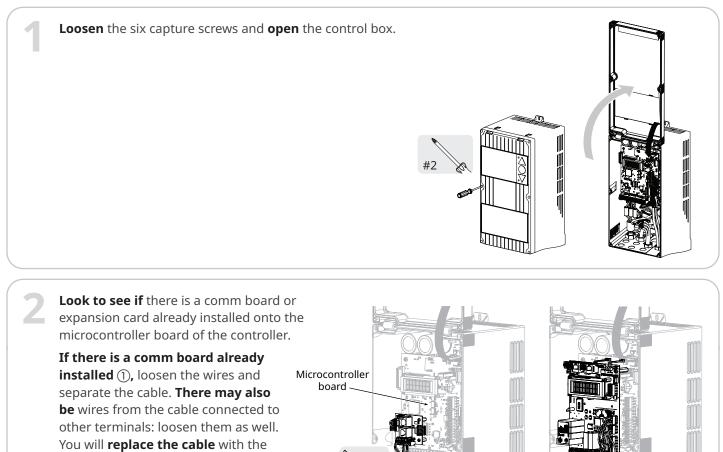
### 



### Set the fused disconnect to the OFF position and perform a lockout/tagout of the high-voltage disconnect before opening the control box. Do not set the disconnect switch to the ON position until told to do so by these instructions.



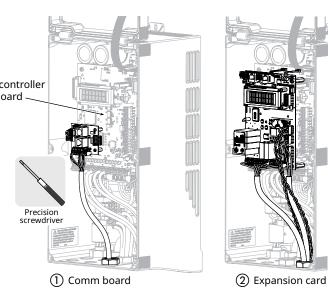
Failure to comply could result in shock, burns or death.



flying lead from the kit.

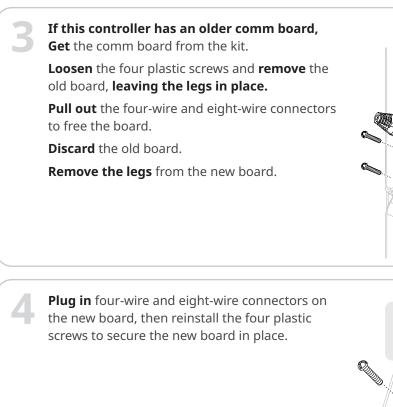
# IMPORTANT

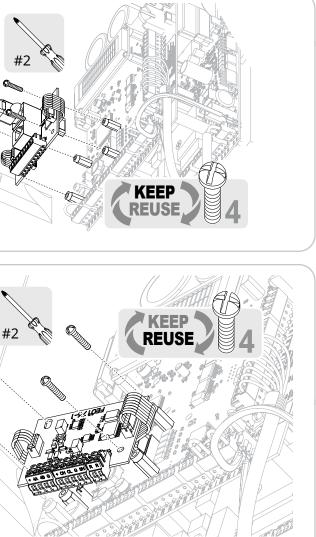
### If there is an expansion card already installed ②, STOP and call Rytec technical support before continuing.



If the microcontroller board is clear, continue to the next step.

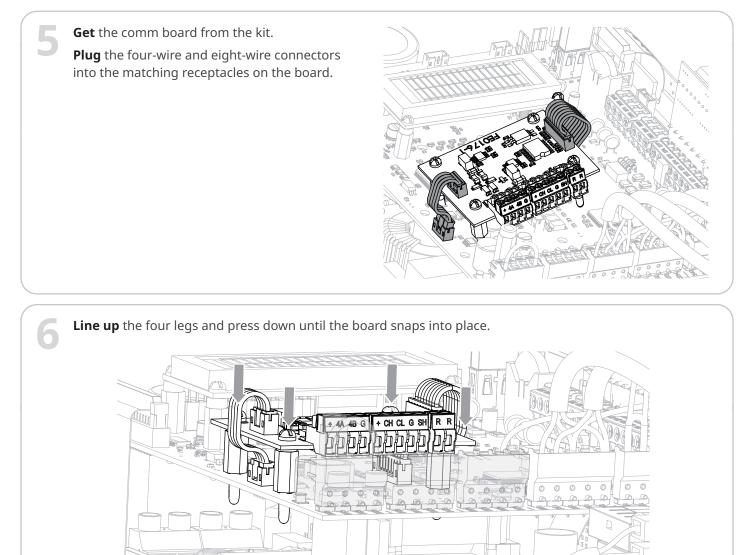
## If the controller has an older comm board installed, replace it with the comm board from the kit







# Otherwise, install the comm board from the kit



# If the door has light curtains, remove the interface board

### If the door has light curtains:

There is an interface board plugged in to terminal block 270-277.

The same terminal block is also on the board, and the encoder cable is wired to it.

The terminal block on the board must be removed and connected directly to the microcontroller board.

- **Loosen** the P-clip (1) that secures the encoder cable.
- Loosen the wires from the interface board that connect to terminals 222, 232, 240 and 241.
- **Remove** the interface board (2) from terminal slots 270-277.
- **Remove** terminal block 270-277 (3), and the attached encoder cable, from the interface board.
- **Loosen the wires and remove** the X10 cable ④ from the interface board. Leave the cable in place until later in this procedure.
- **Discard** the interface board (5).
- Plug the terminal block from the interface board, with the encoder cable wired to it (6), into slots 270-277.
- **Secure** the cable with the P-clip (7).

**Get** the  $120\Omega$  resistor from the kit.

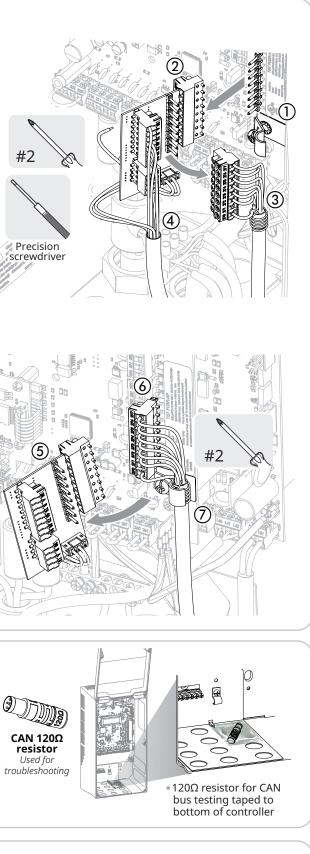


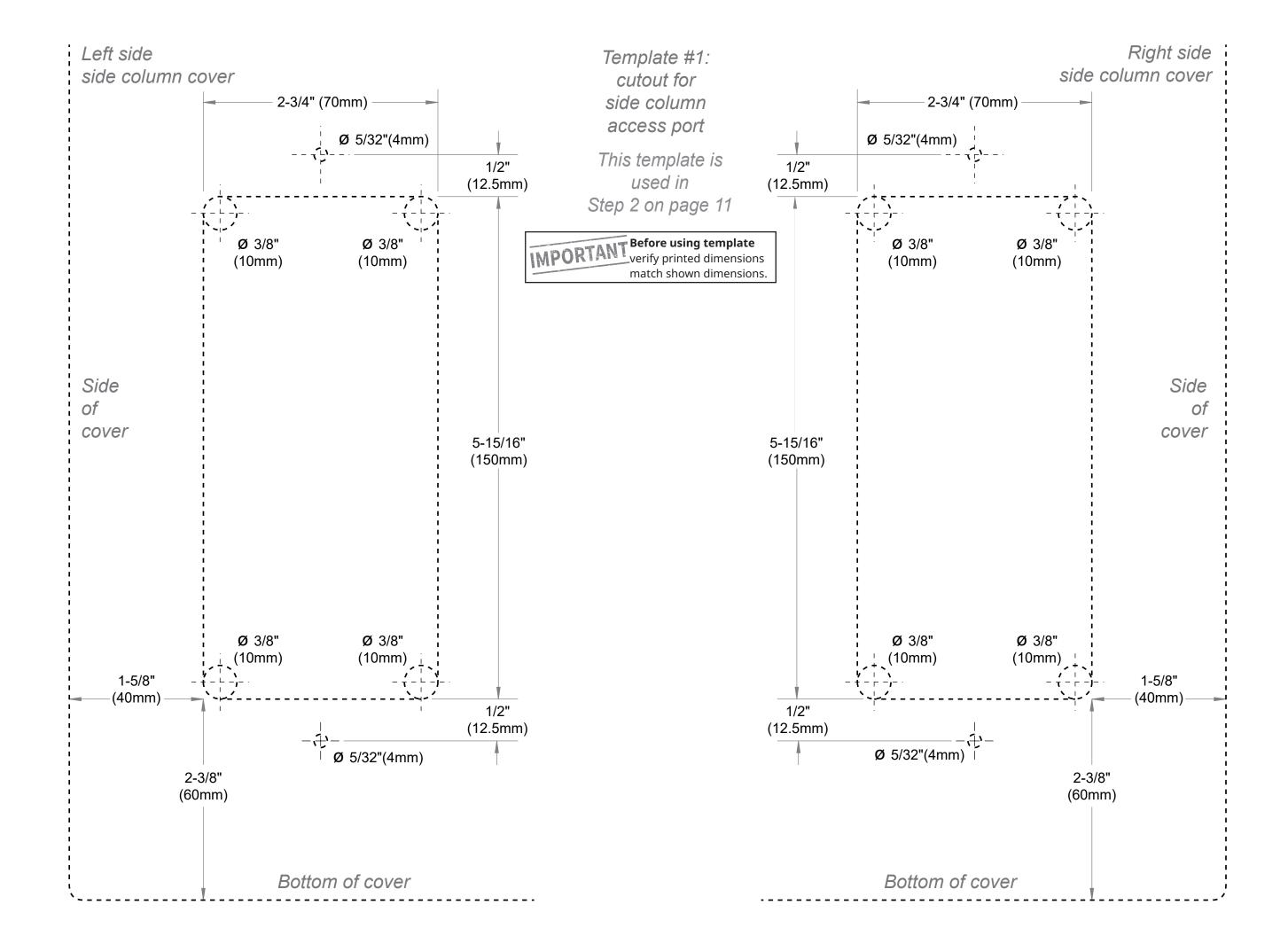
The resistor should be placed inside the controller so that it

can be found if there is a need to troubleshoot the CAN bus system.

**Tape** the resistor to the bottom of the controller.

The door is now ready for the retrofit.





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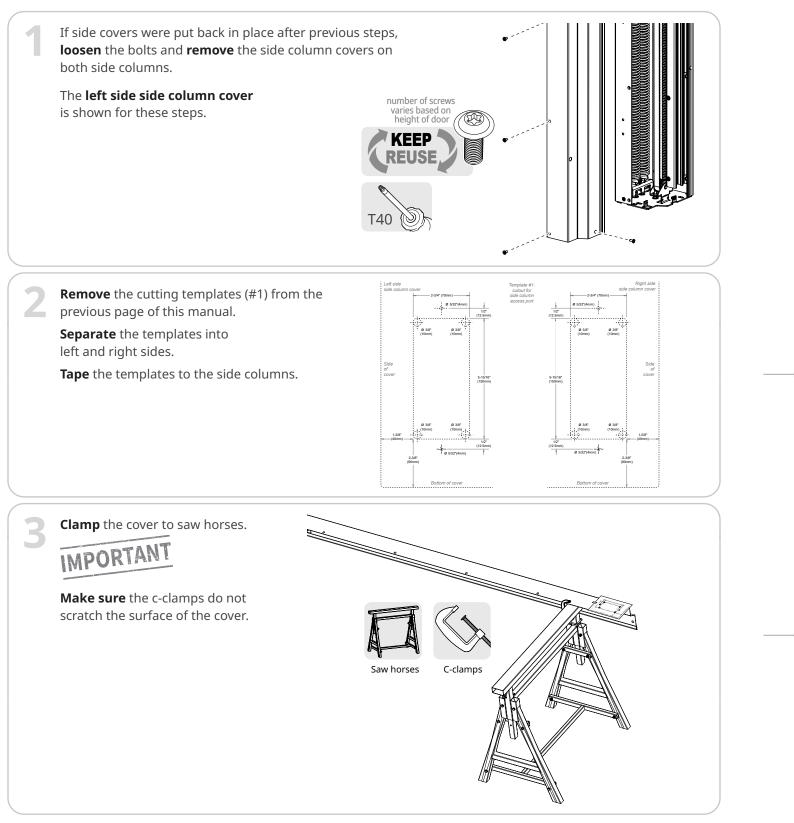


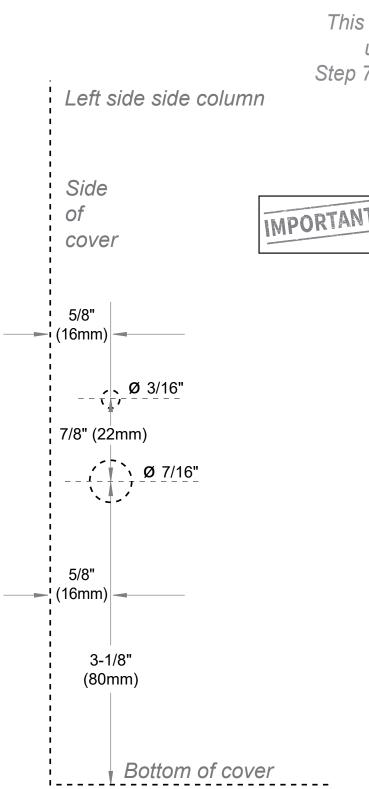


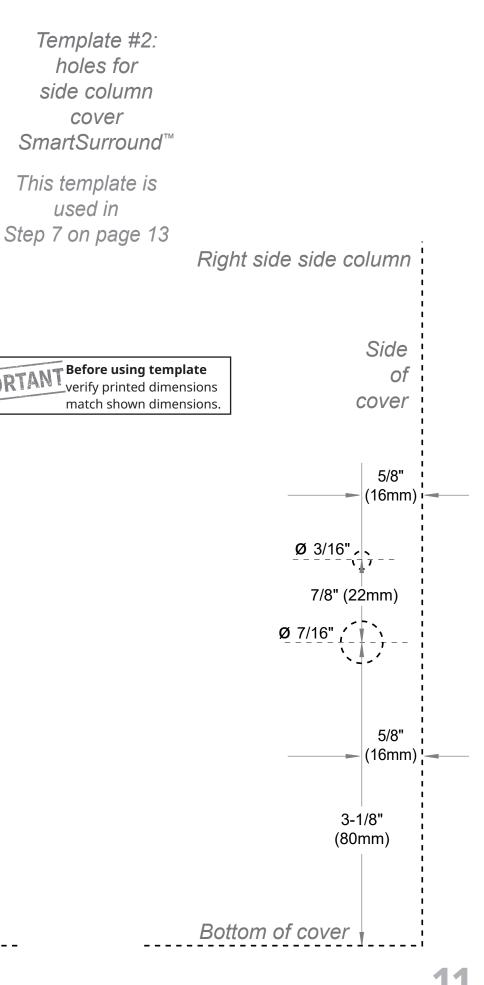
# How to install the SmartSurround<sup>™</sup> light curtains



If the side column is blocked so that the access cover would not be accessible, such as by a bollard positioned too close to the door, consult with the owner to see whether or not they want the access cover installed.



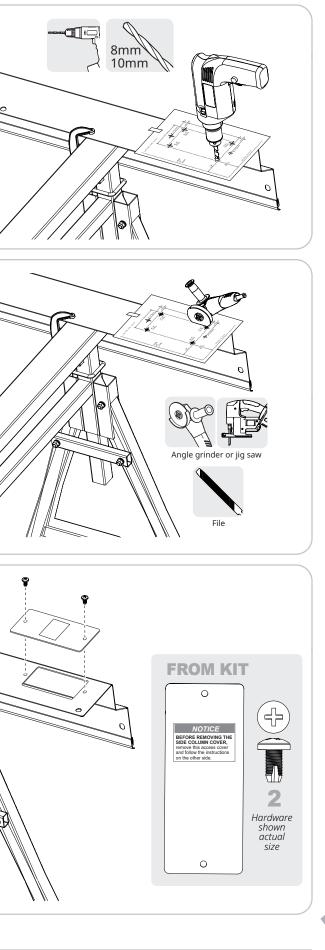




<b>RY</b>	<b>FC</b>	SmartSurround <sup>™</sup> /
4	<b>Drill out</b> the four corne access port. <b>Drill out</b> the two holes t	
5	<b>Cut</b> between the corner	
5	angle grinder or jigsaw. File all edges smooth w are done	
6 From access	Secure the access cover in place with the two thread cutting screws from the kit.	

# Back of Template #2 Intentionally left blank

### /CAN bus retrofit manual for Spiral<sup>®</sup> doors

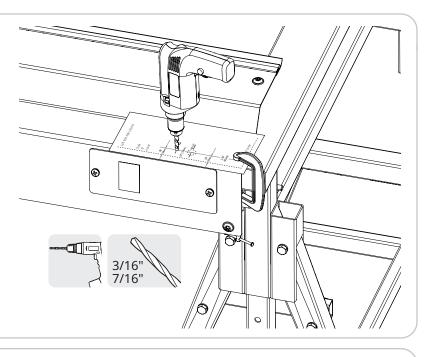


Flip and reclamp the side column.

**Remove** the drilling templates (#2) from the previous page.

Separate into drive and non-drive side and **tape in place** on the side columns.

**Drill out** the holes for the bottom bolt and the SmartSurround<sup>™</sup> cable.

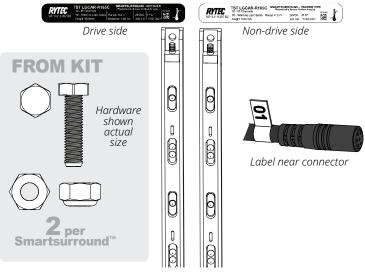


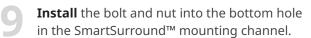
the edge of the side column.

the full length of the light curtain.

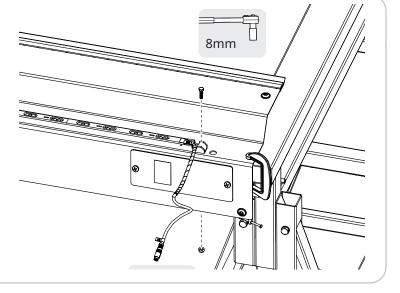


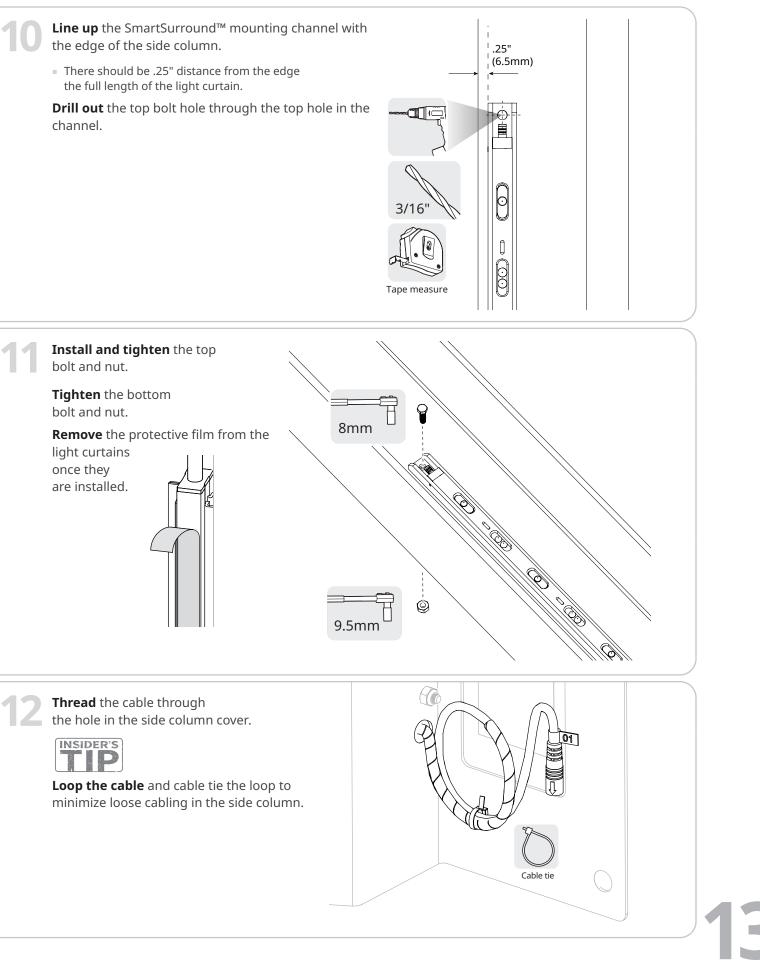
Check the labels and make sure the receiver goes on the drive side cover and the transmitter goes on the non-drive side cover.





Leave them loose until you have installed the top bolt/nut combination.







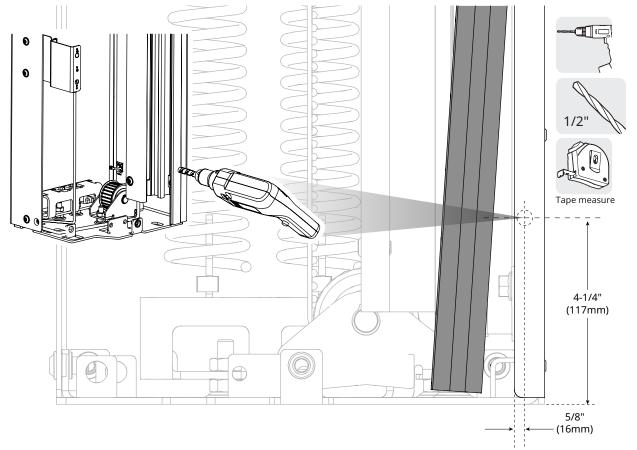
**Drill out** the hole in the rear of the side column for the cable from the jamb mounted SmartSurround<sup>™</sup>.



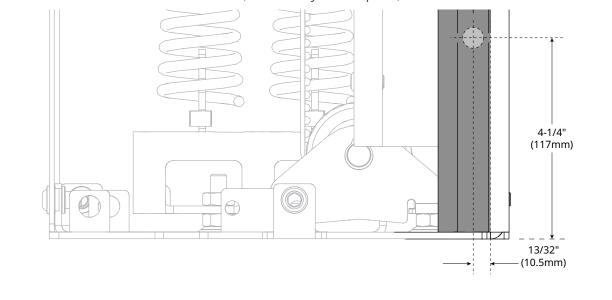
Make sure there are no cables where you are drilling. If necessary, wait until you have removed the current cabling before doing this step.

**Repeat these steps** on both sides of the door.

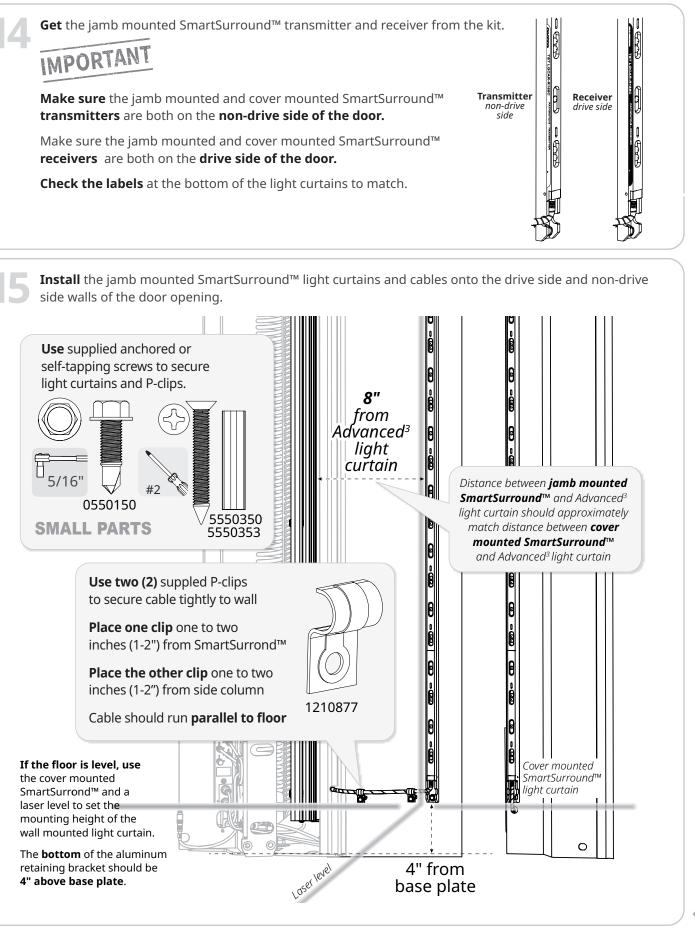
1. First, **pull back** the bottom of the rear seal to expose the lip of the side column. **Drill out** the lip.

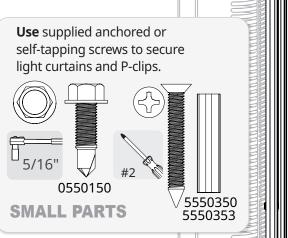


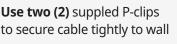
2. Mark the hole location on the seal, set it firmly back in place, and drill out the seal.

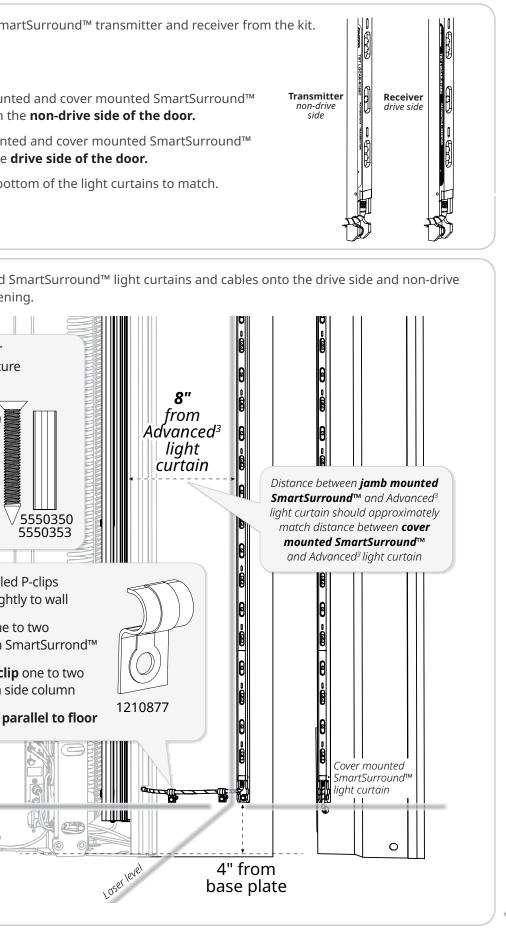










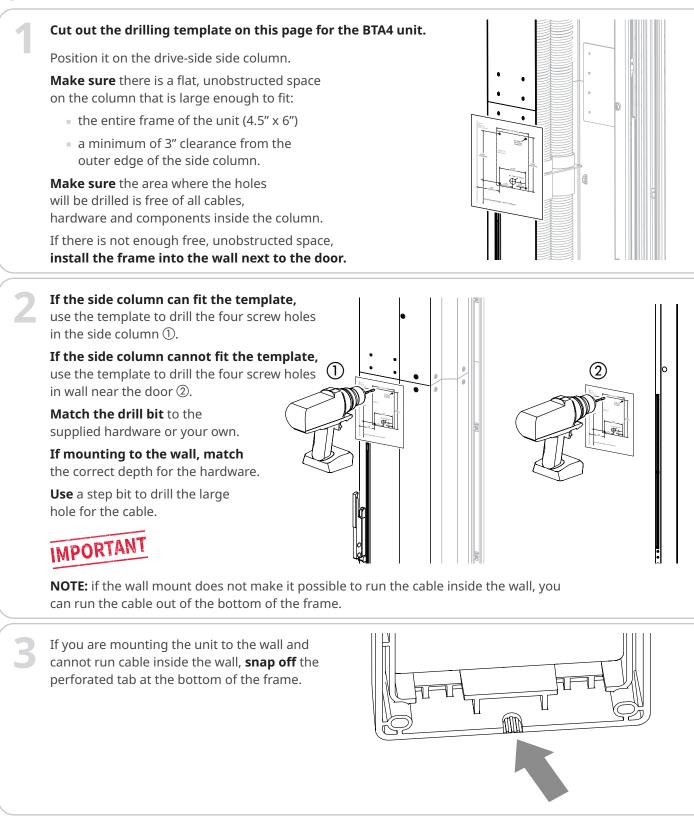


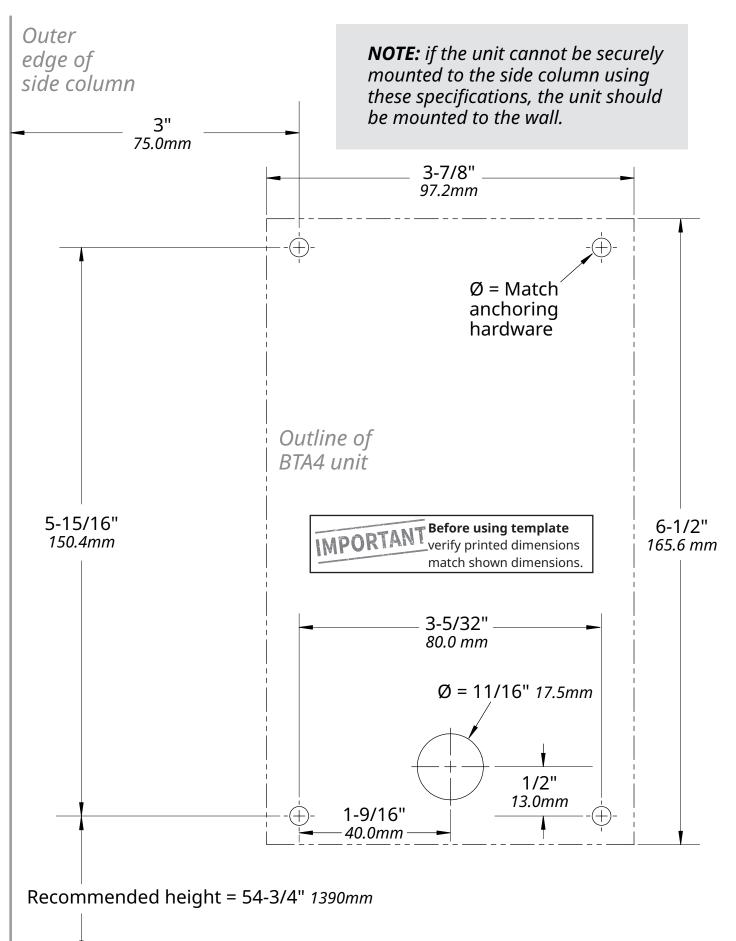


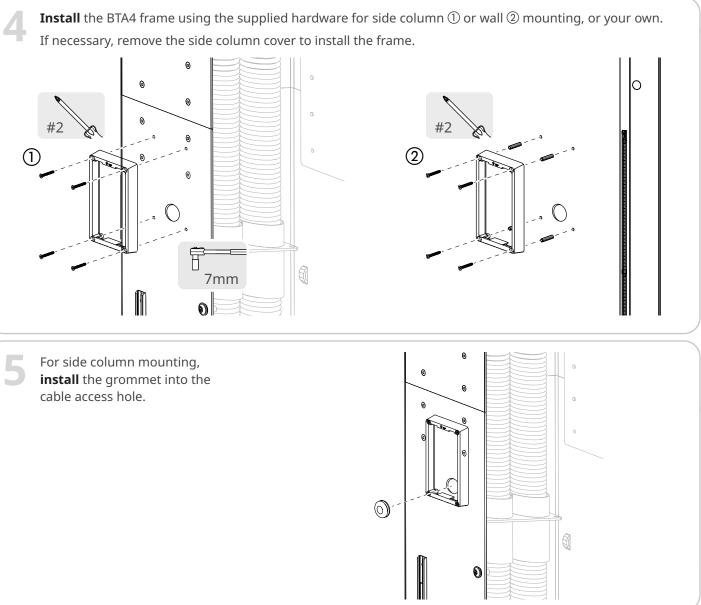
# **OPTIONAL:** How to install the BTA4 user terminal frame

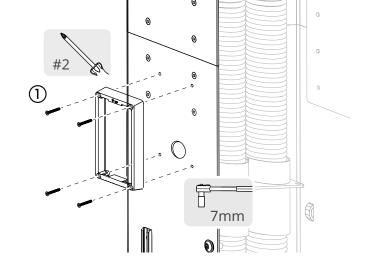


**Check with the door owner** whether they want the BTA4 installed into the side column or remotely.









RYTEC

# Back of BTA4 template Intentionally left blank

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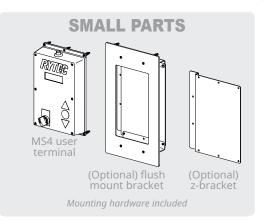


# **OPTIONAL: How to install the MS4 user terminal**



**Check with the door owner** whether they want the MS4 installed into the side column or remotely.

Locate the MS4 user terminal, mounting brackets and hardware in the small parts box.

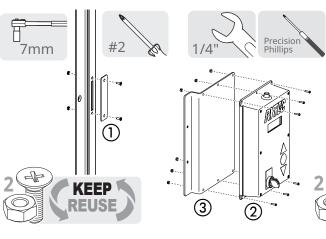


Anchor the user terminal at an easily accessible height using the included hardware. 

The user terminal can be mounted onto the wall, flush to the wall using the optional bracket, or onto the side column using the optional z-bracket.

AP

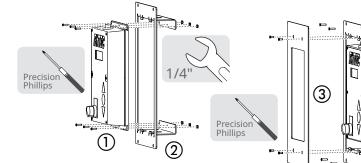
KEEP

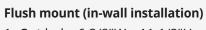




Side column mount 1. **Remove** plate (1) from non-drive side column.

- 2. **Install** the user terminal ② onto the z-bracket ③ using supplied hardware.
- 3. **Install** bracket onto side column using screw holes from plate.





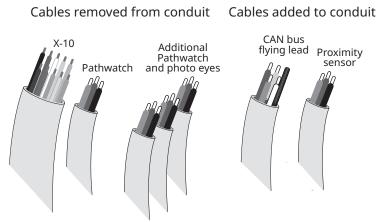
- 1. Cut hole: 6-3/8"W x 11-1/2"H.
- 2. **Install** the user terminal (1) onto the flush mount bracket ② using supplied hardware.
- 3. **Anchor** bracket to wall using supplied hardware.
- 4. **Install** the cover plate ③.

# How to remove the Pathwatch, light curtains or photo eyes, and internal cabling

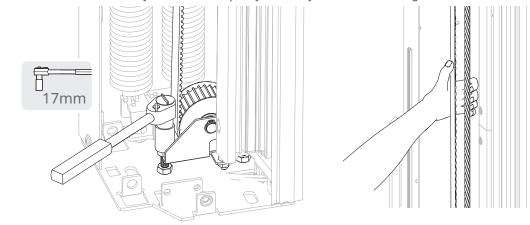




- Keep cabling intact when you remove it. At least one cable is needed to route the proximity sensor directly to the controller, and the controller may be some distance from the door. So cut cable ties, but not cable.
- It should not be necessary to add conduit. You will remove more cables than you add. You should be able to install the CAN bus flying lead and the spliced cable for the proximity sensor into the same conduit. Call Rytec technical support if you have any questions.



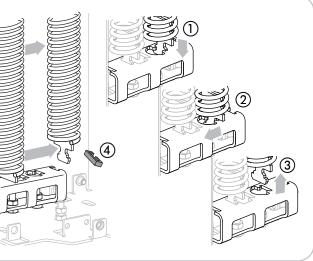
- Loosen the secondary drive belt until there is considerable slack. This makes it easier to access the back of the side column.
  - You will need to loosen the screws and move the CAN bracket out of the way to access the pulley assembly. It should not be necessary to remove the pulley assembly from the mounting bolt.



If necessary to freely access the back of the side column, remove the springs from the baseplate tube.

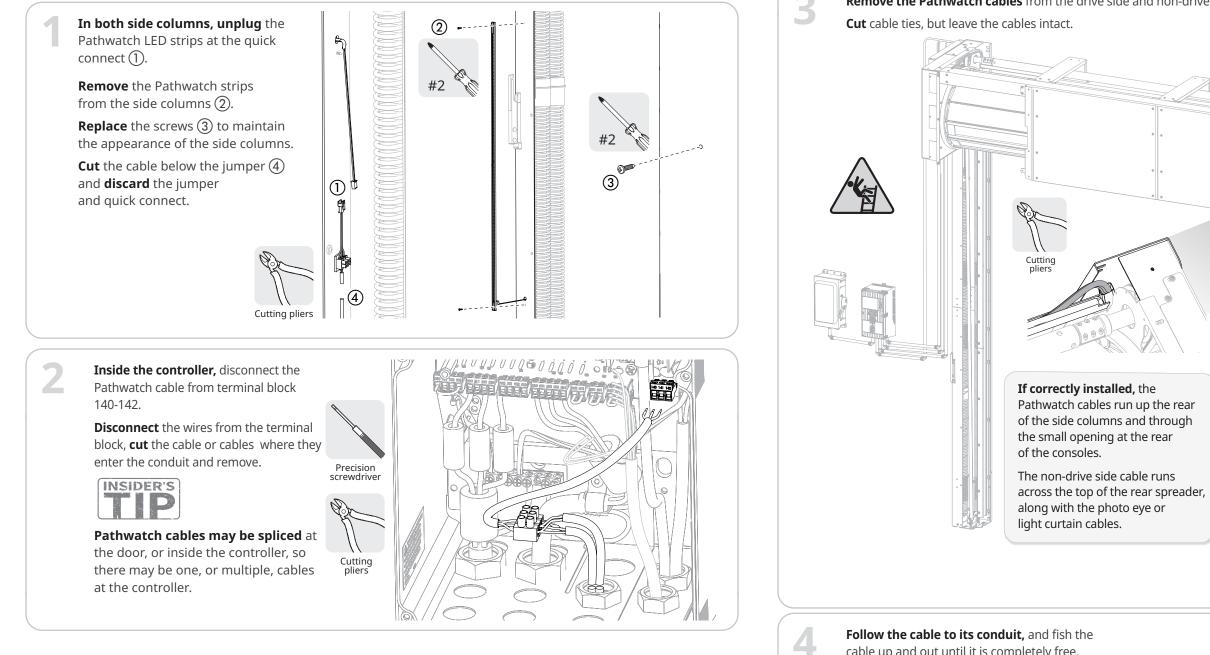
If there are **locking collars on the spring** tabs (4), remove them first. You will reinstall them when the springs are reinstalled.

Push down on the bottom of the spring to release the tab ①, **slide** the spring through the narrow slot ②, then **pull out** of the wide slot ③.





## First, remove the Pathwatch LED strips and cables

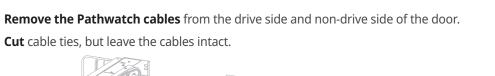


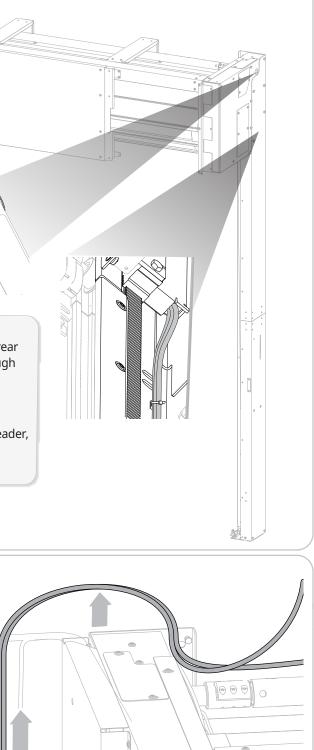
cable up and out until it is completely free. Set aside for potential reuse.



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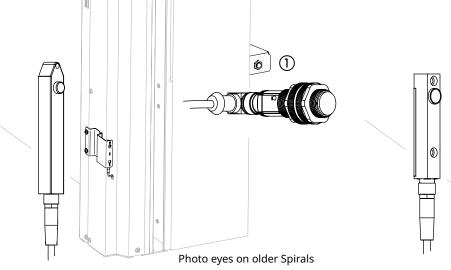
## Then, on doors with photo eyes, remove the photo eyes and cables

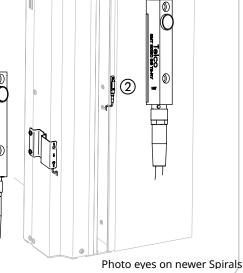
**Depending on the age of the door,** the rear set of photo eyes (transmitter and receiver) on a Spiral may be mounted remotely, on the wall behind the door opening (1), or inside the side column (2).

Different sets of photo eyes have also been used at different times.

The front photo eyes have always been mounted inside the side column.

**Each photo eye has a separate cable.** The front and rear set of photo eye cables may route to the X-10 junction box, directly to the controller, or both.

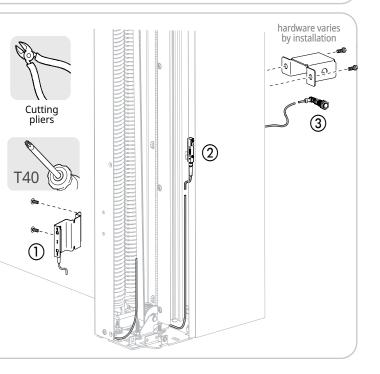


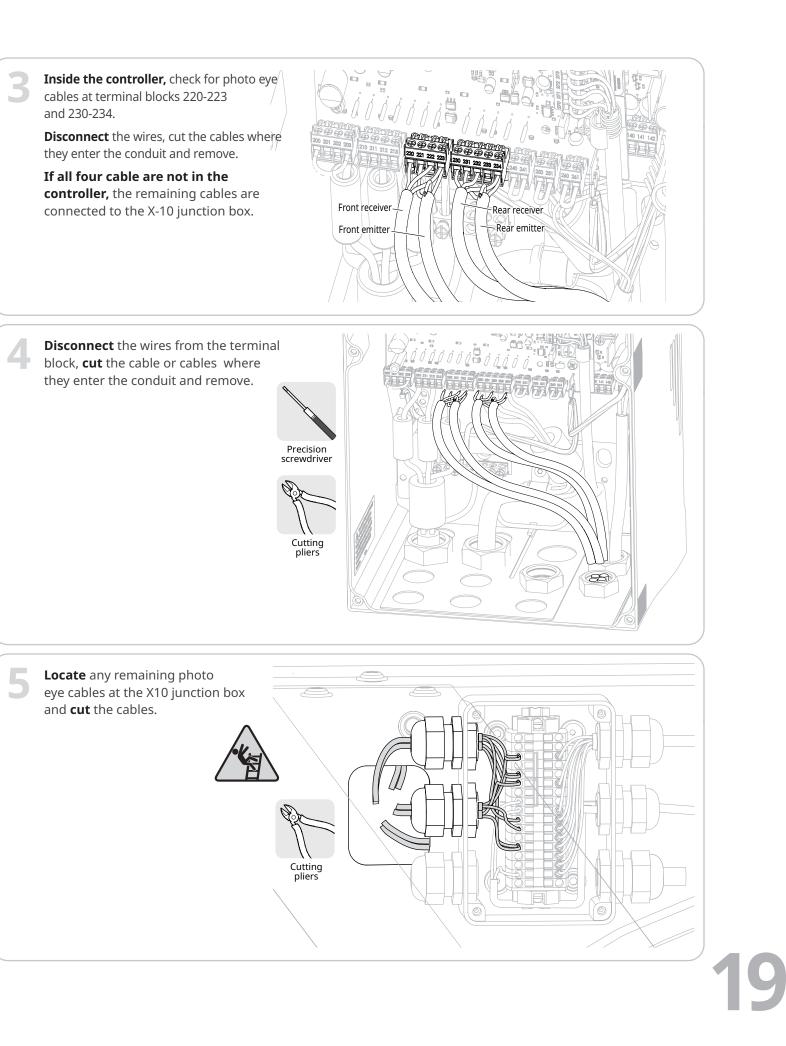


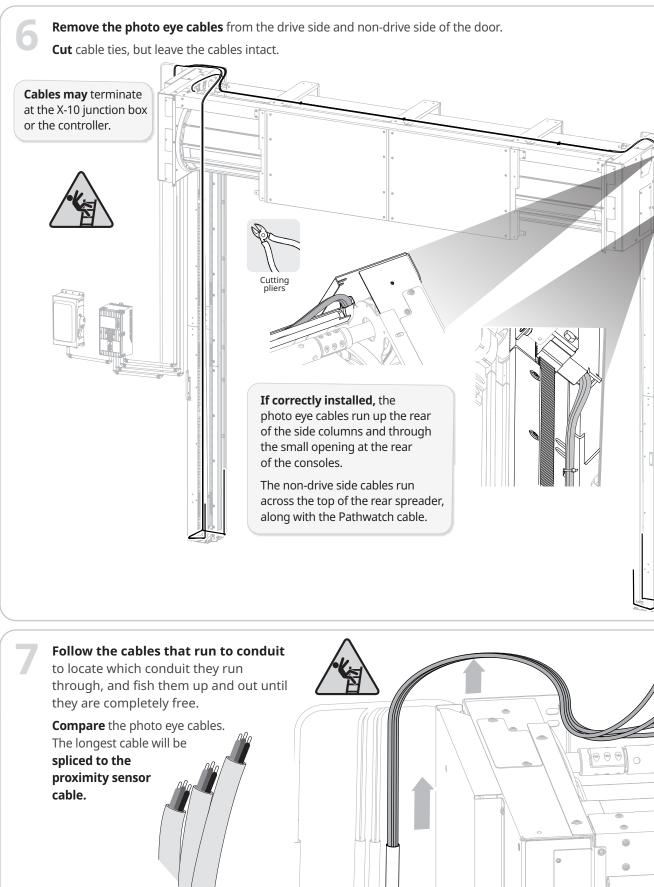
**Remove** the photo eyes in both side columns. For **front photo eyes** ①, remove the bracket and cut the cable below the connector. **Discard** the brackets and photo eyes.

For **rear photo eyes mounted in the side column** (2), cut the cable below the connector. You can leave the photo eyes in place.

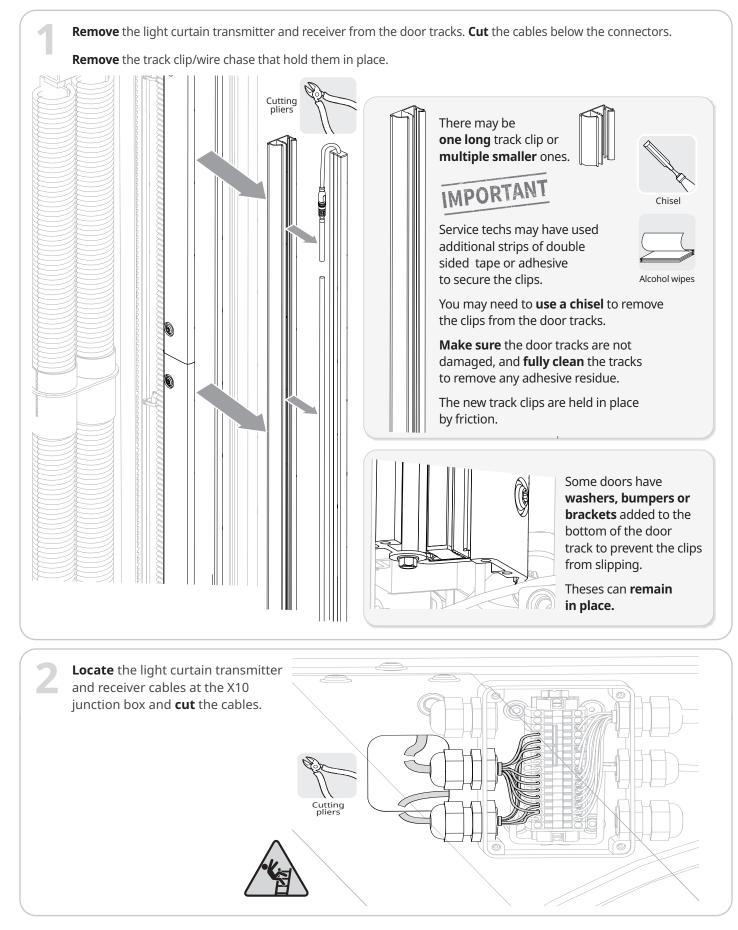
For **rear photo eyes mounted remotely** ③, remove the bracket and cut the cable below the connector. **Discard** the brackets and photo eyes.

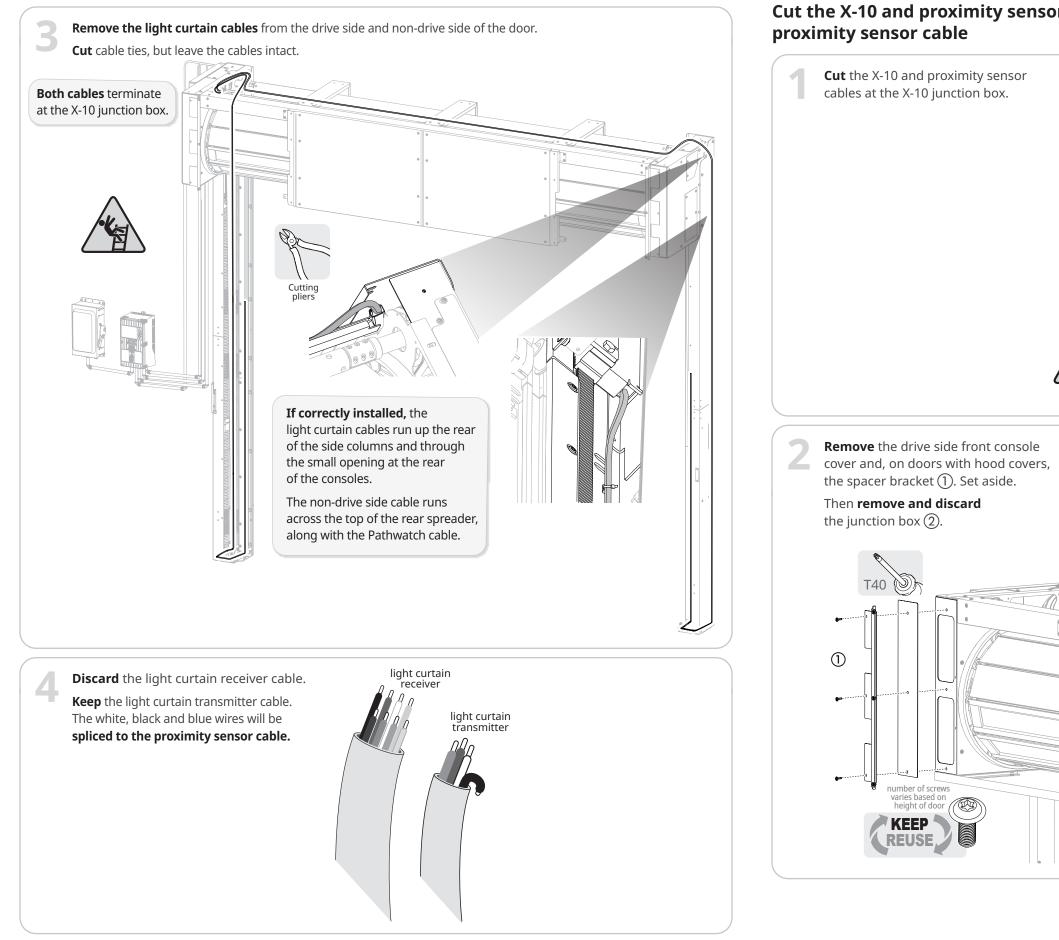




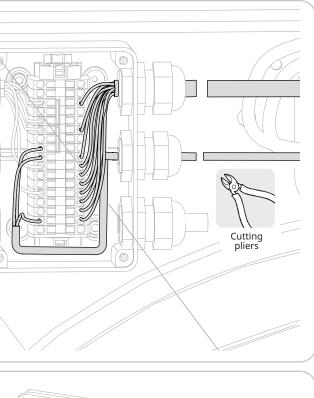


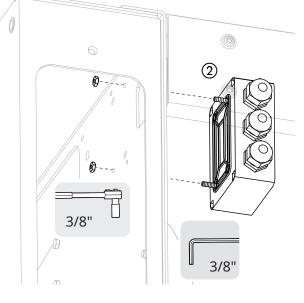
# On doors with light curtains, remove the light curtains and cables





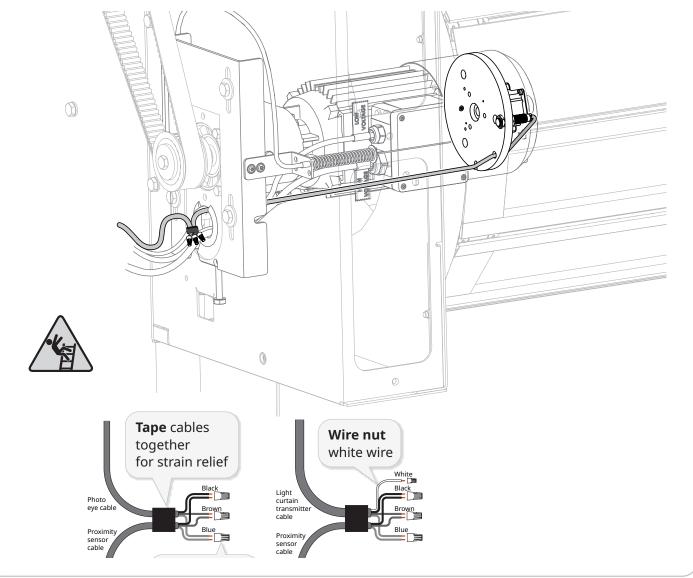
## Cut the X-10 and proximity sensor cables, remove the junction box, and splice the



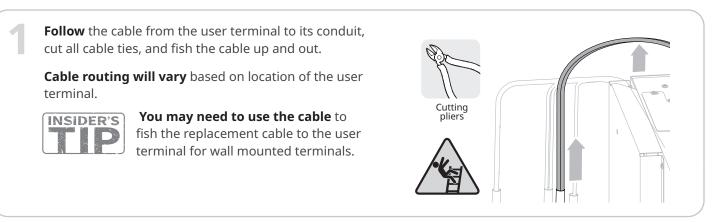




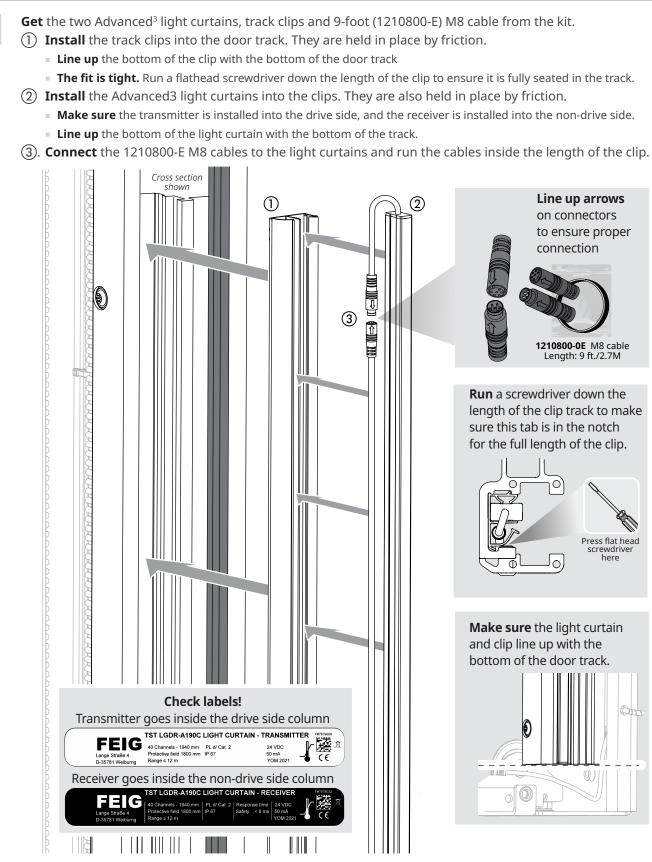
- **Splice** the proximity sensor cable to the light curtain or photo eye cable. 5
  - Splice the cables **just outside the motor mounting plate**, where the other cables pass through the edge protector.
  - Trim the proximity cable to minimize slack within the console and to keep the cable clear of the primary drive belt.
  - **Run** the light curtain or photo eye cable with the other cables to the conduit.



### (Optional) If the door has a BTA4 or MS4 user terminal, remove the cable

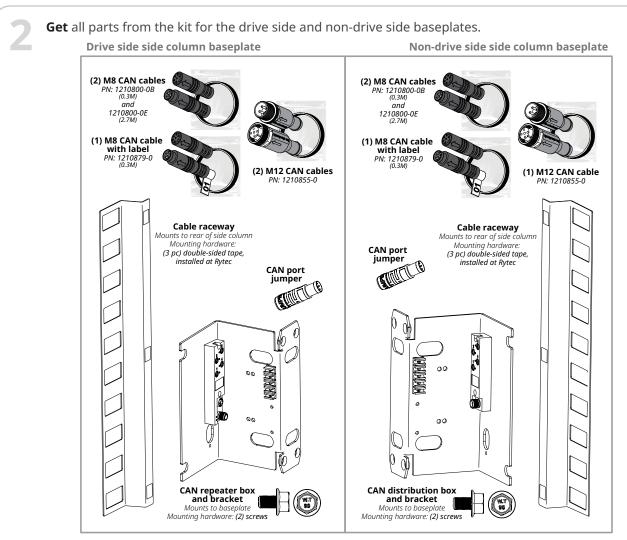


# How to install the Advanced<sup>3</sup> light curtain and side column CAN bus cabling



Line up arrows on connectors to ensure proper connection **1210800-0E** M8 cable Length: 9 ft./2.7M **Run** a screwdriver down the length of the clip track to make sure this tab is in the notch for the full length of the clip. Press flat head crewdriv Make sure the light curtain and clip line up with the bottom of the door track. 00





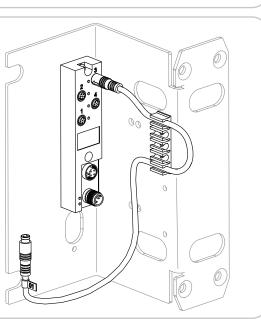
### Parts shown are for a left-hand drive side door.

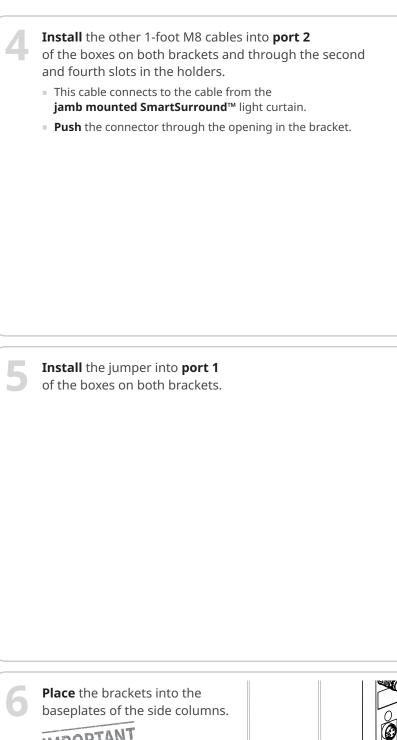
**NOTE: CAN repeater boxes** have two ports for M12 cables. In a Spiral, they are located on the drive side baseplate and the drive side console. **The CAN distribution box** has one port for an M12 cable and is located on the non-drive side baseplate.

**Repeat all steps** on the drive and non-drive side of the door.

**Do the next three steps BEFORE** you install the brackets into the side column baseplates.

**Install** the labeled 1-foot M8 cable into **port 3** of the boxes on both brackets and through the top and bottom slots on the holders.

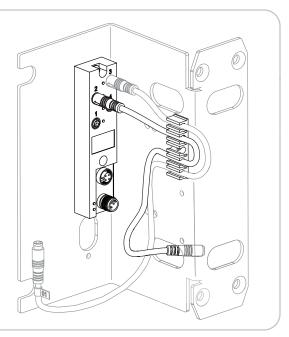


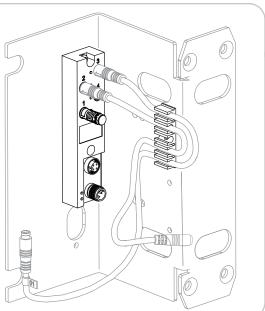


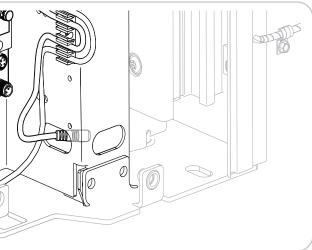


**DO NOT bolt them in place.** You will secure them in place **later.** 

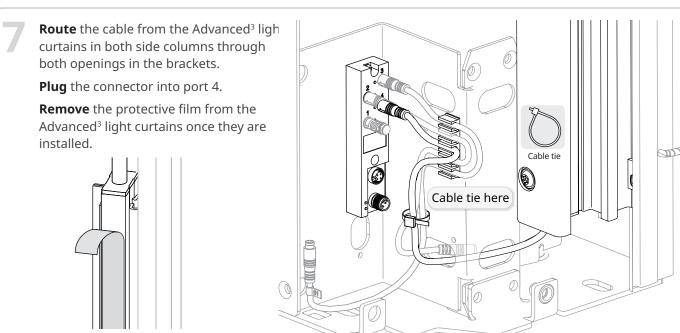
6











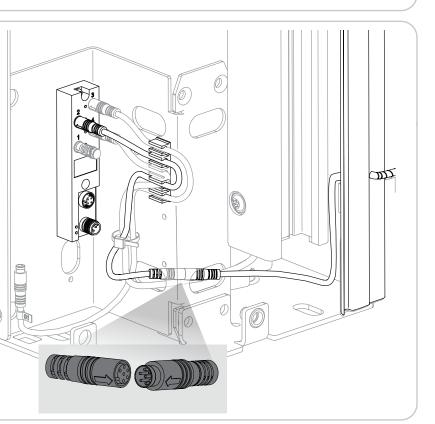
Route the cable from the jamb mounted SmartSurround<sup>™</sup> light curtain down the back channel of the vertical track BEHIND and separate from the door track to the floor of the baseplate.

# IMPORTANT

**This routing** keeps the cable clear of the door panel rollers when the door opens and closes.

Line up the embossed arrows on the connectors to align the guide notch and contacts correctly, and **plug** the cable into the cable that connects to **port 2.** 

**Route** the cables through both openings in the gasket.



**For all M12 connections:** on female connectors, a drop of WD-40 behind the nut on the locking ring makes it easier to turn the ring and fully secure the connection. **Spin** the ring to distribute evenly. **Do not overlubricate.** 



**Place cable ties in the holes** of the two flanges near the side of the baseplates in both side columns to route the cables running up the side columns.

**Also place** a cable tie and anchor against the rear wall of each side column, near the outer wall and 4 inches above the base plate

# **IMPORTANT**

**Wipe area down** with supplied alcohol wipes before placing cable tie anchors.



**This routing** keeps the cables clear of the spring assemblies.

**Space** cable ties and anchors every two feet up the rear wall of each side column.

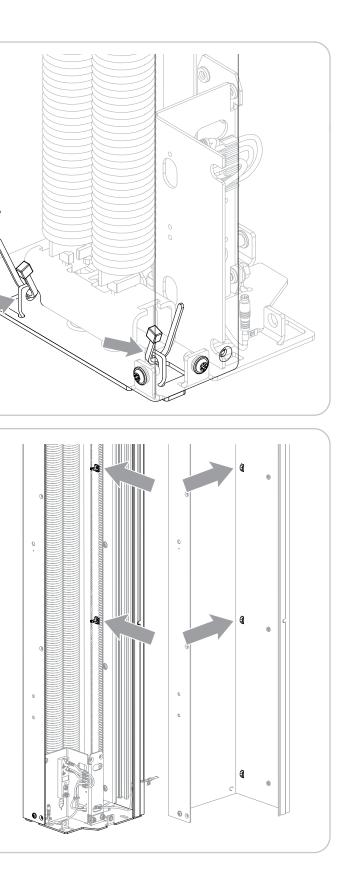
**Make sure** to wipe down the surface with supplied alcohol wipes before securing anchor.

If the side column has built-in cable tie anchors (lance bridges), use them and skip this step.

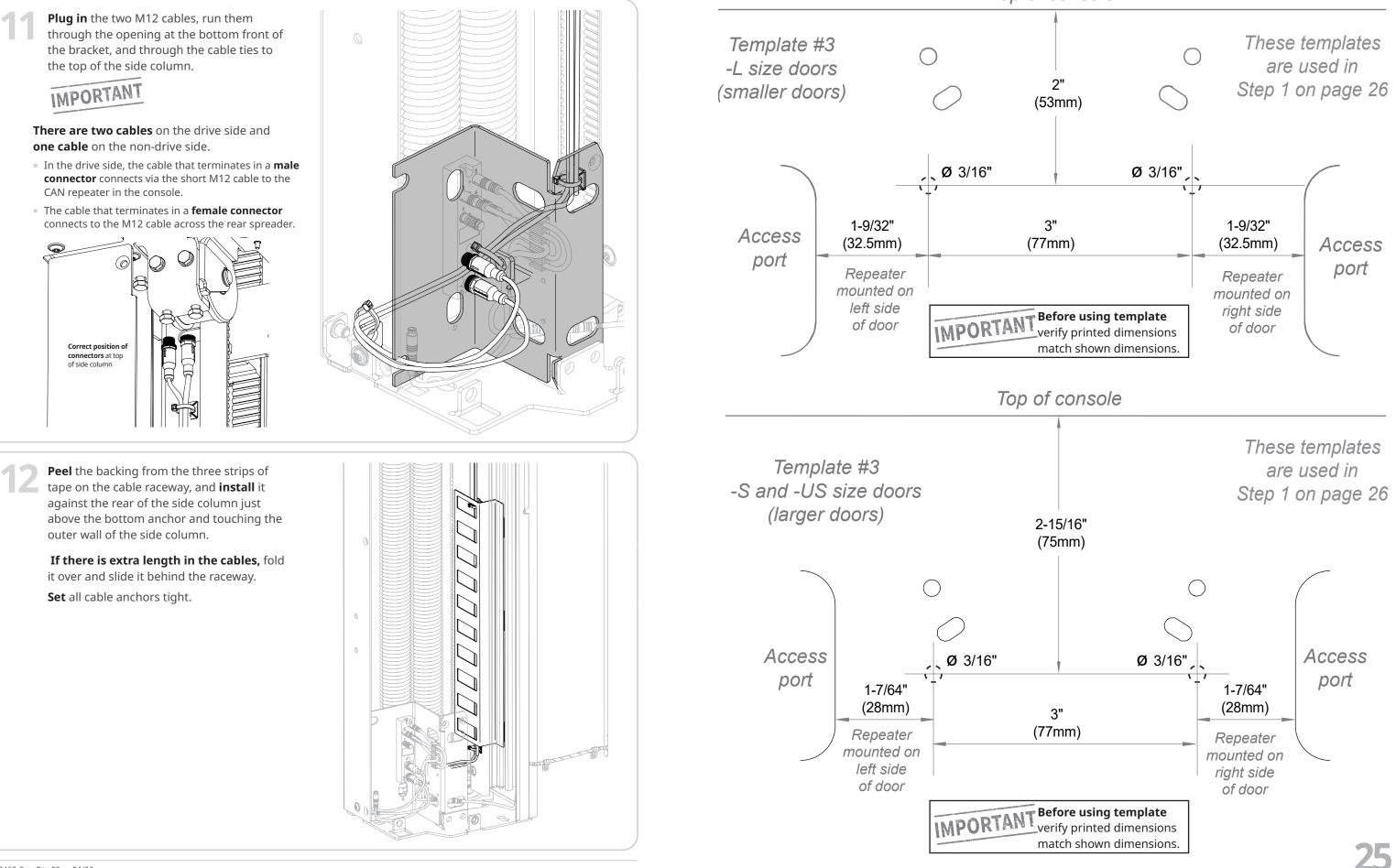
# IMPORTANT

**This routing** keeps the cables tight to the rear wall.

1072469-0 = Rev 02 = 04/22







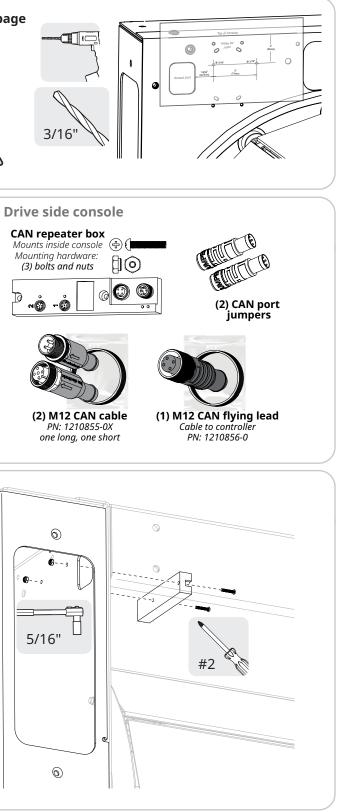


# How to install the head assembly CAN components and connect the side column CAN bus cables across the rear spreader

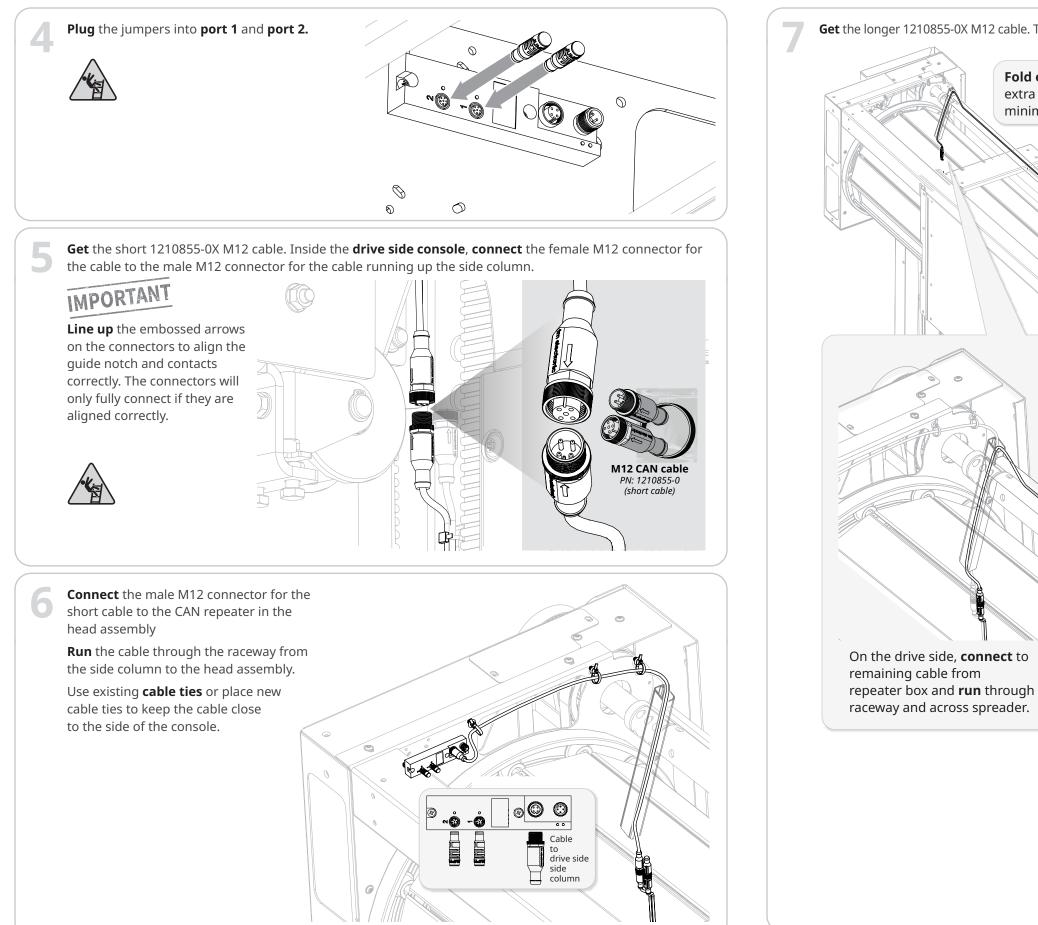
Cut out and line up template #3 from the previous page with the top of the **drive side console** and the rectangular access port. Larger doors (-S and -US size) use the larger template. **Drill holes** for the bolts that secure the CAN repeater box. **Get** all parts from the kit for the drive side console. **NOTE:** The kit includes an **extra bolt and nut** for the CAN repeater box in the console. Discard them if they are not needed. INSIDER'S P The flying lead is the only M12 cable with a connector on one end and bare wires on the other. **Install** the CAN repeater into the drive side console. 

RYTEE

# Back of Template #3 Intentionally left blank









### Get the longer 1210855-0X M12 cable. This cable connects the CAN bus cabling across the rear spreader.



Fold over and cable tie

extra length of cable to

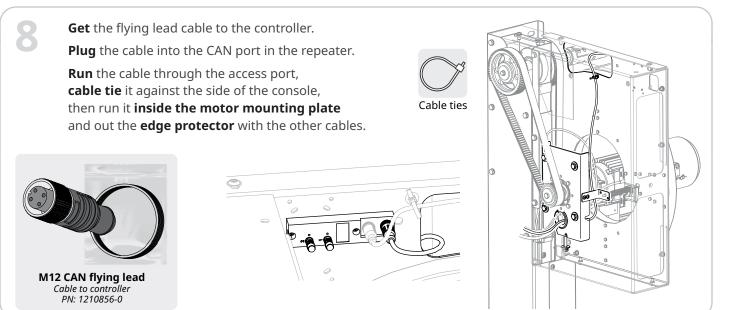
minimize slack.

Secure cable with cable ties around cable and spreader at both ends and at middle of spreader.





0



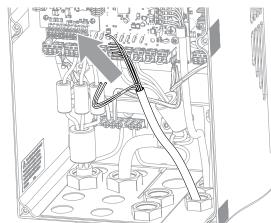
**Tape** the flying lead cable and proximitysensor cable securely to the X-10 cable.

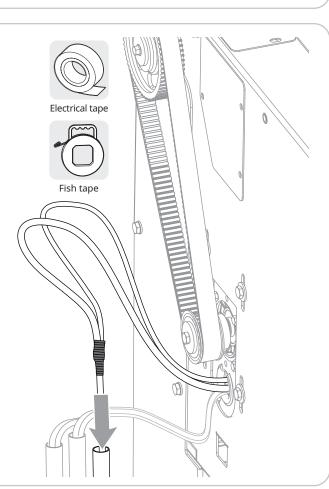
**Use** the X-10 cable to fish the other two cables through the conduit and into the controller.

If necessary, loosen the conduit at curve points or connections so that the cables move freely.

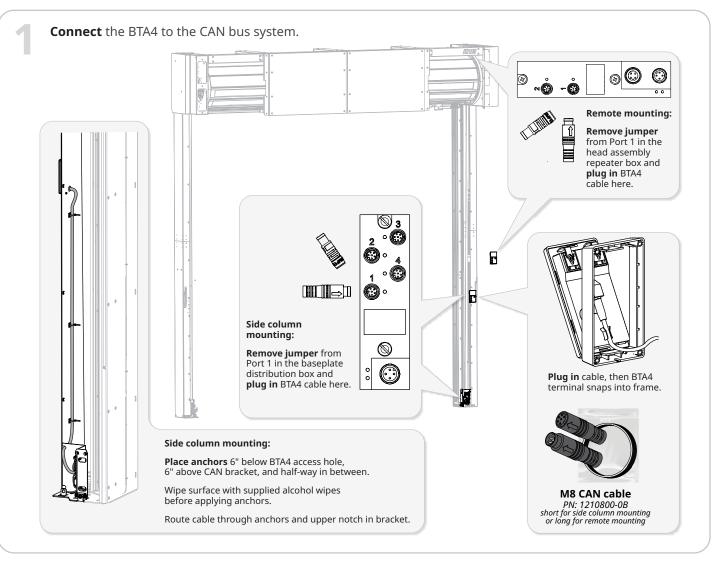
**If necessary, use** a fish tape instead of the X-10 cable.

**Discard** the X-10 cable when done.





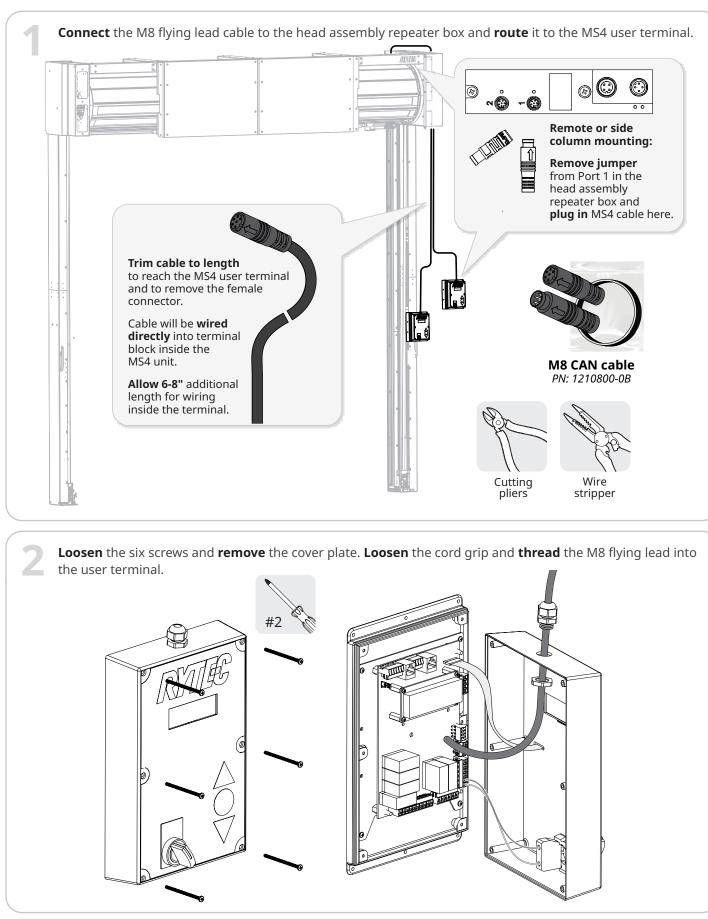
# **OPTIONAL:** connect the BTA4 user terminal to the CAN bus system

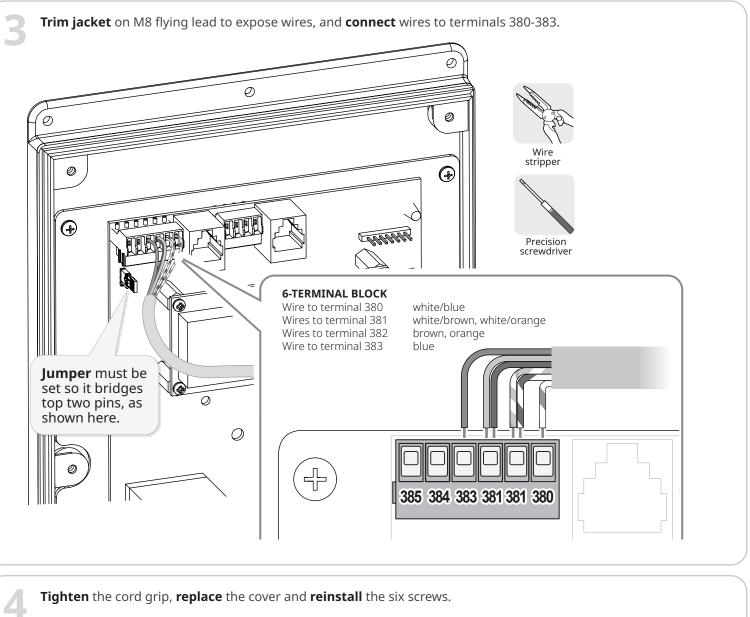






# **OPTIONAL:** connect the MS4 user terminal to the CAN bus system



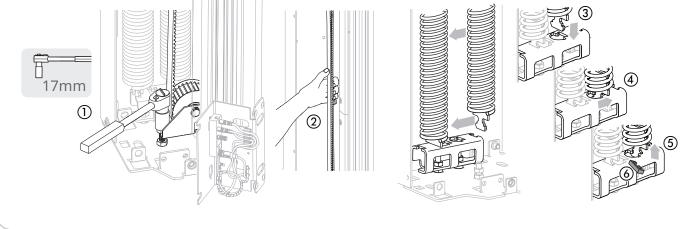


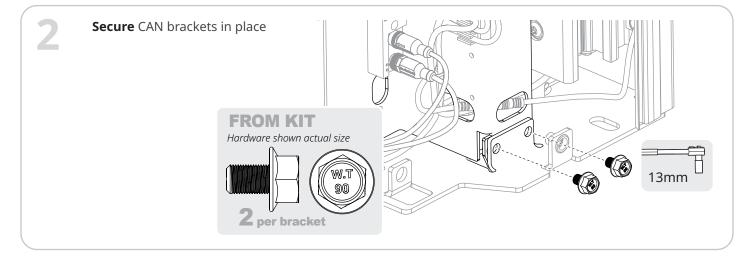




# How to finish the installation

- **Reset** the tension on the secondary drive belt and, if necessary, **reinstall** the spring.
  - **1:** Tighten the top front nut to increase the tension a.
  - **2:** Press the front and rear legs of the belt together to test tension. Adjust the height of the top nut as needed until it requires considerable effort to manually bring the two legs of the belt together b.
  - **3:** Push down on the bottom of the spring, **slide** the spring tab into the wide slot ③ and through the narrow slot ④, then **push up** to set it into the retaining slot ⑤. **If door has tab collars** ⑥, reinstall.



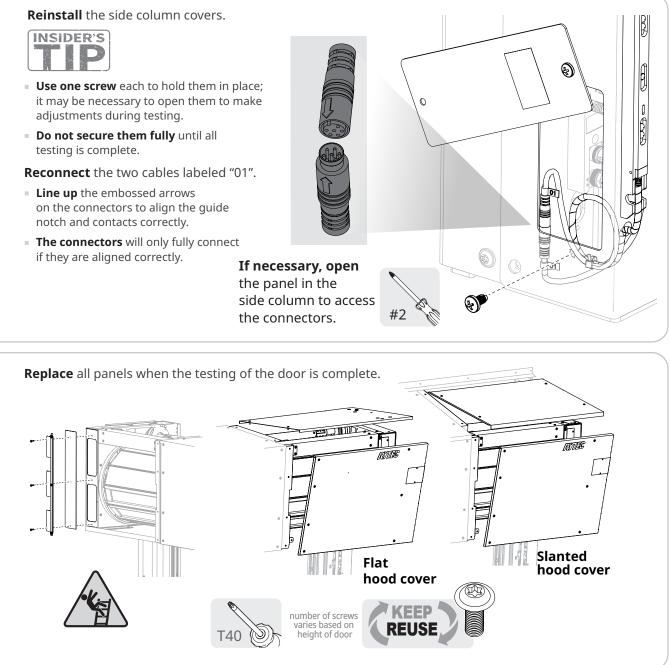




3

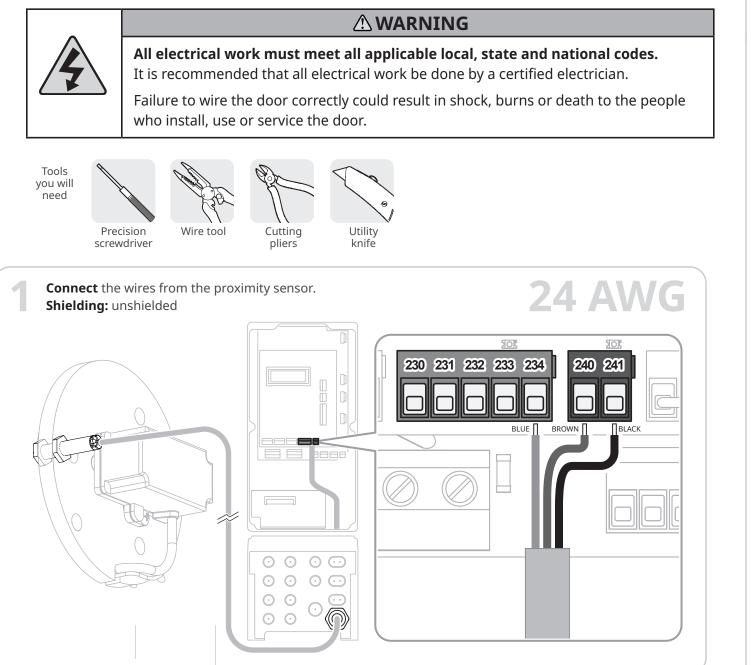
- it may be necessary to open them to make adjustments during testing.
- testing is complete.

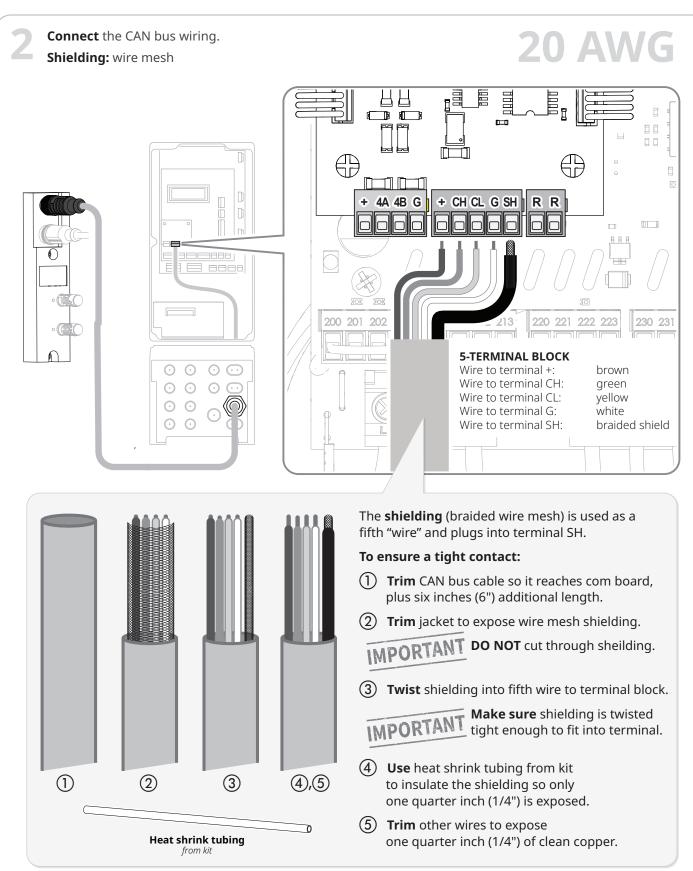
the panel in the the connectors.

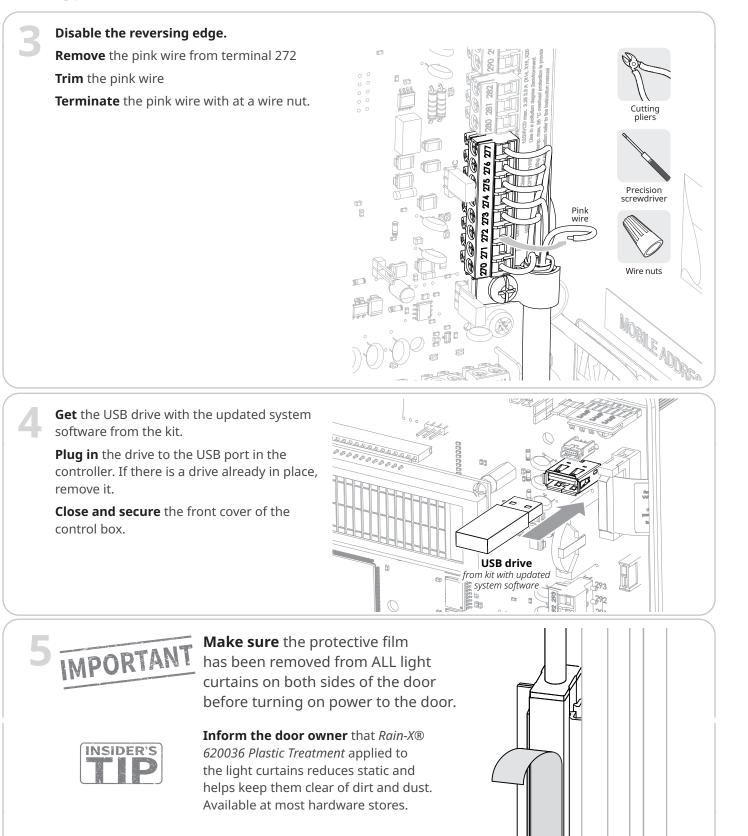




# How to wire the CAN bus and proximity sensor cables to the controller

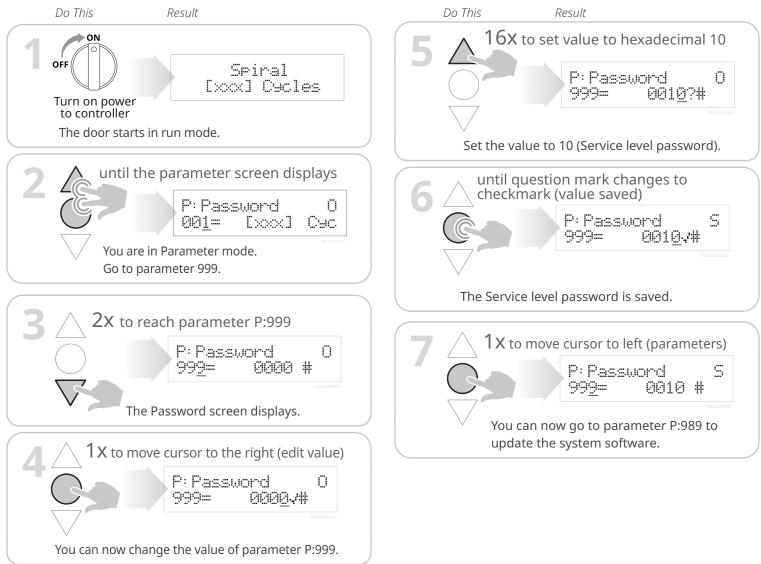






# How to update the system software, sync the SmartSurround<sup>™</sup> system to the controller and set limits

## First: set the controller to Parameter mode and access Service level parameters

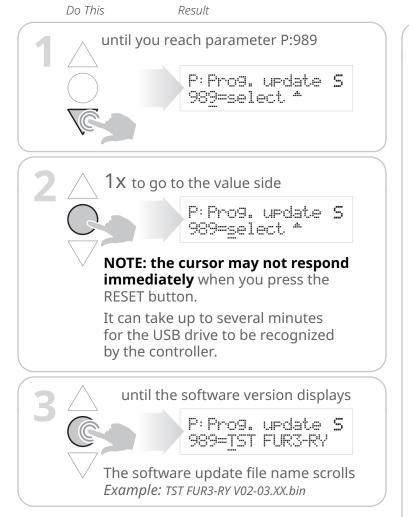


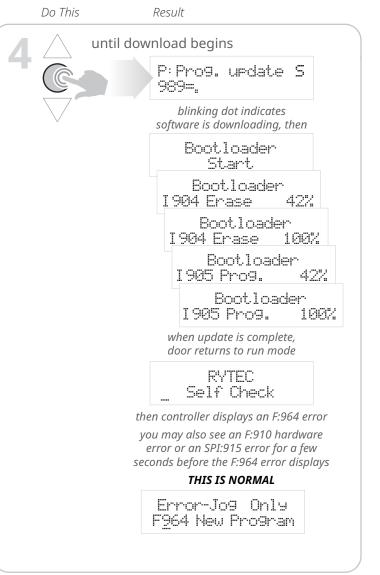
Restore power to the door.



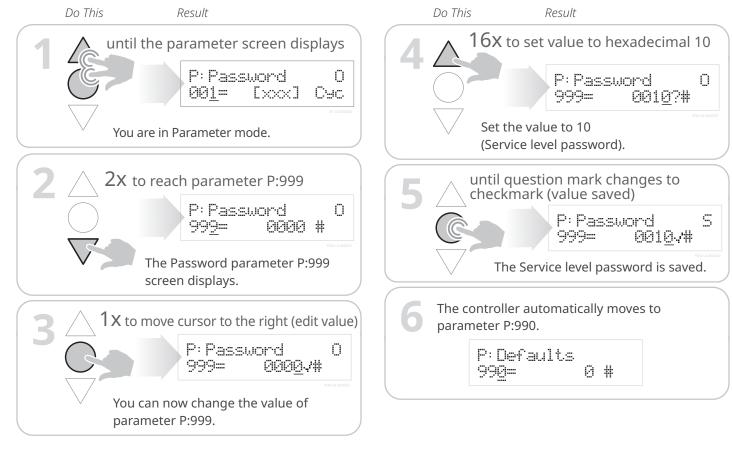


### Next: update the system software

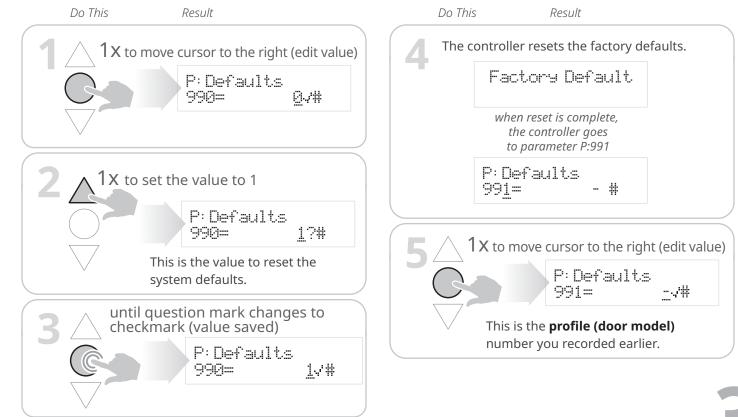


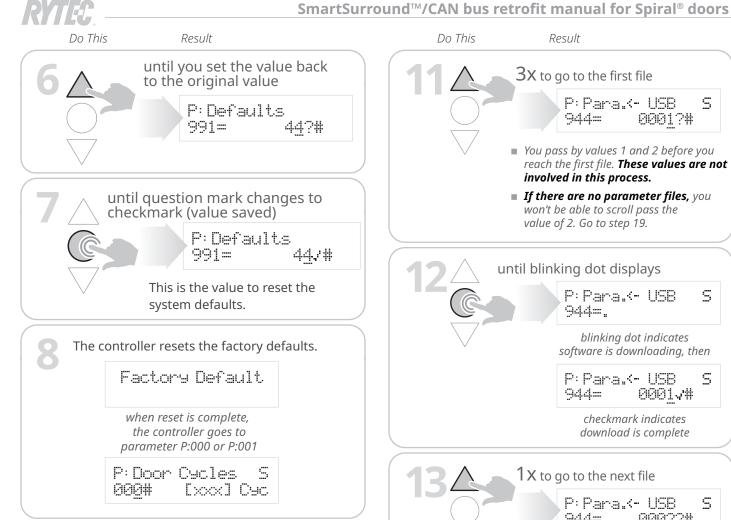


# Next: go back parameter mode and re-enter the passcode for Service level access



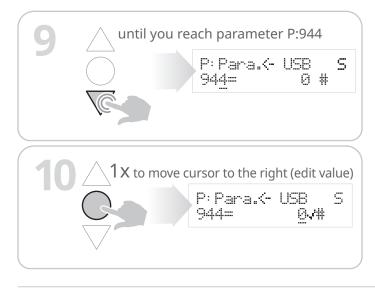
### Next: reset defaults and parameter for the new system software

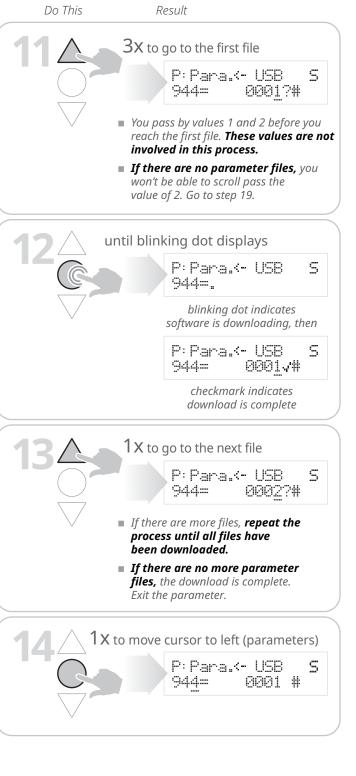




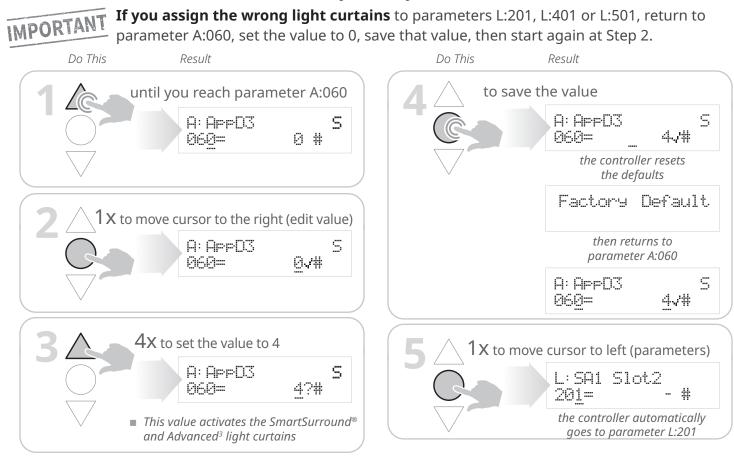
### The next steps vary based on the configuration of the door:

- Most doors have additional custom parameter settings that must be reset.
- One or more files to update these parameters are included on the disk. You do this at parameter P:944.
- They are numbered 0001, 0002, etc. **Each file must be** downloaded separately.





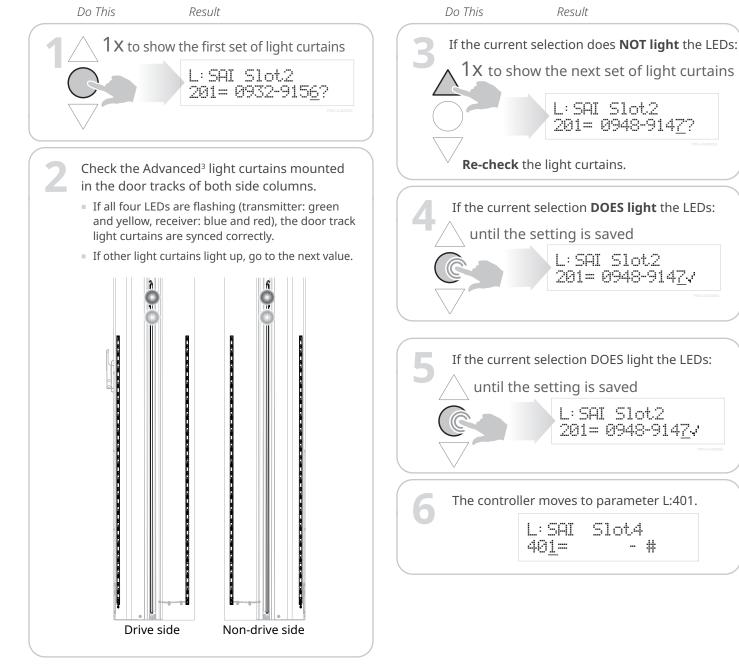
# Next: activate the SmartSurround<sup>™</sup> system synchronization



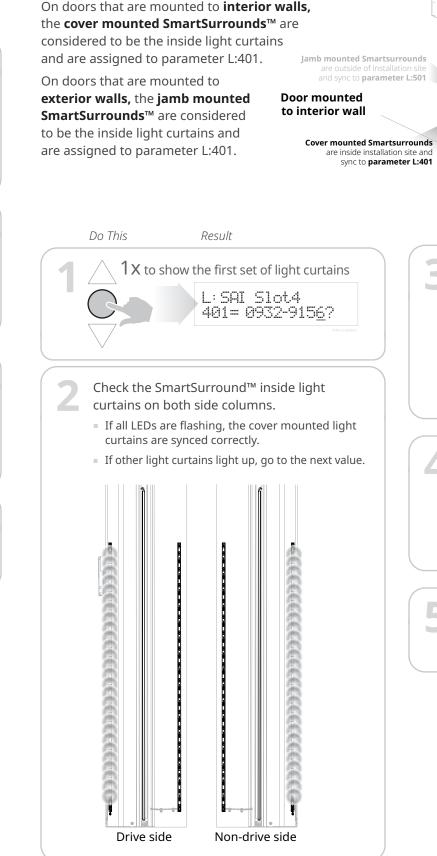


# Next: assign the two Advanced<sup>3</sup> light curtains to parameter L:201

NOTE: the values you will see at parameters L:201, L:401 and L:501 will be the IDs for the light curtains included in the kit, and will not match the values shown here.



# Next: assign the two inside SmartSurround<sup>™</sup> light curtains to parameter L:401



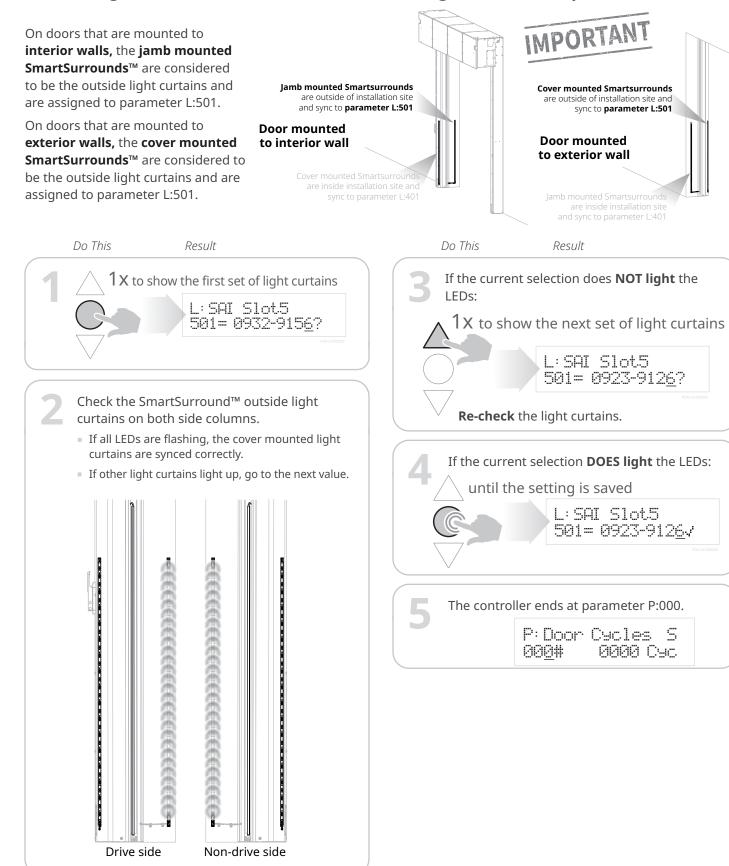


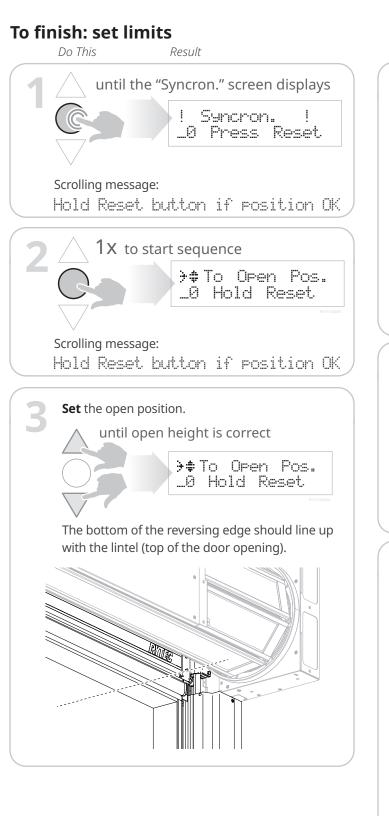
Do This Result If the current selection does **NOT light** the 3 LEDs: 1X to show the next set of light curtains L:SAI Slot4 401= 0992-9187? **Re-check** the light curtains. If the current selection **DOES light** the LEDs: 4 until the setting is saved L:SAI Slot4 401= 0992-9187 The controller moves to parameter L:501. L:SAI Slot5 501 =- #



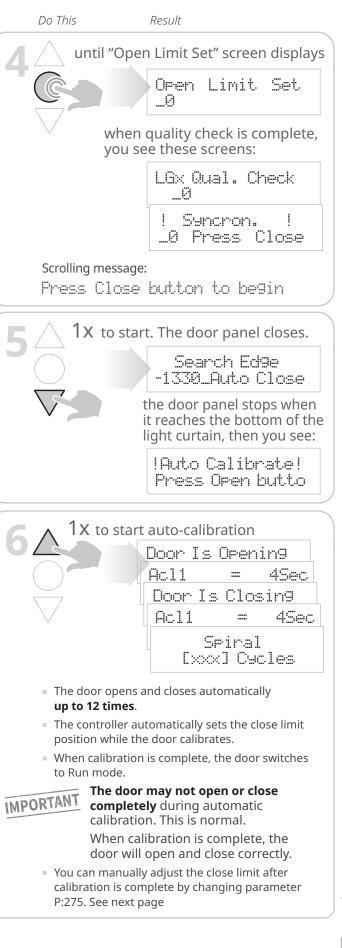


# Next: assign the two outside SmartSurround™ light curtains to parameter L:501





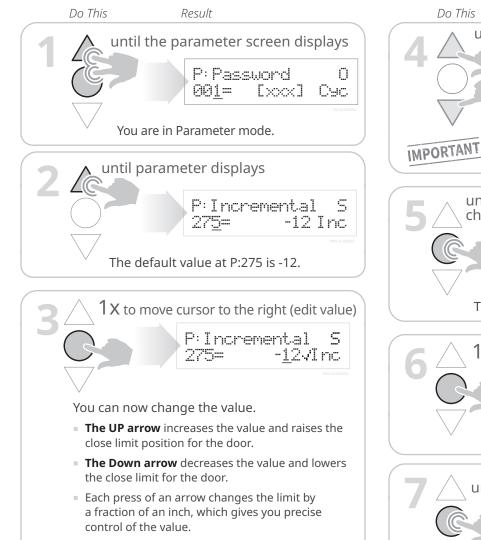
1072469-0 = Rev 02 = 04/22

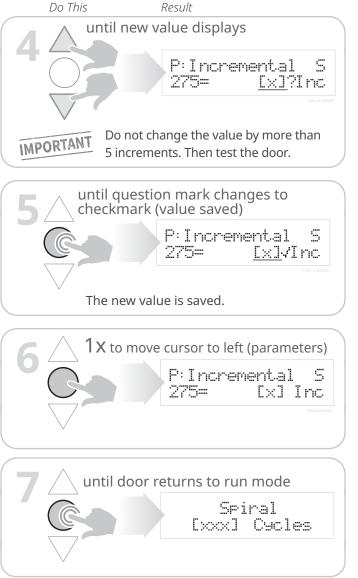




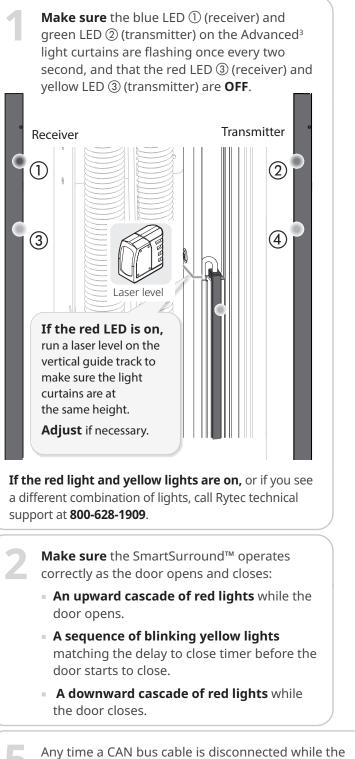


# If necessary, manually adjust the close limit





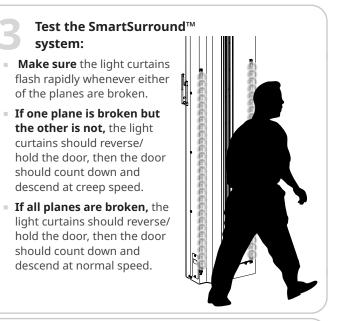
# How to test the door



Any time a CAN bus cable is disconnected while the power is on, **you MUST do a soft reboot of the controller** to re-sync the CAN bus system when all cables have been reconnected.

• **Press and hold** all three buttons until the display goes blank.

• **Release the buttons.** You see Self-Check or the system software versions number.



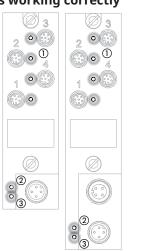
# LEDs on the CAN repeaters and distributor indicate if the system is working correctly

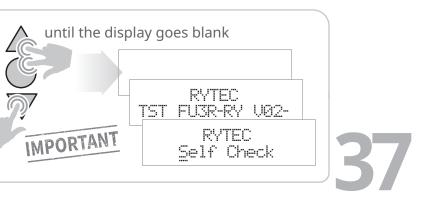
(1) LEDs next to the ports (blue) should be ON steadily (no flashing).

4

- (2) The CAN status LED (yellow) should be flashing one to four times per second.
- (3) The power status LED (green) should be ON steadily (no flashing).

**Contact technical support** if you do not see this.







# **OPTIONAL:** How to enable the reversing edge on Spiral doors

The SmartSurround<sup>™</sup> system, in combination with the Advanced<sup>3</sup> light curtains located within the door line, meets the requirements for entrapment protection. SmartSurround<sup>™</sup> offers a contactless method of object recognition that is an improvement over the reversing edge system; this makes the reversing edge system redundant. The revsersing edge system is disabled as part of the retrofit.

The reversing edge system can be reenabled if a full height sensing system is required.



This procedure requires Rytec Level access to change the parameters. To get the passcode for Rytec Level access, you must lock the cycle count, then contact Rytec technical support for a passcode.

The passcode changes if the cycle count changes, so make sure the door does not open or close until you have used the passcode and gained access.

### First: Connect the pink wire to terminal 272 in the controller

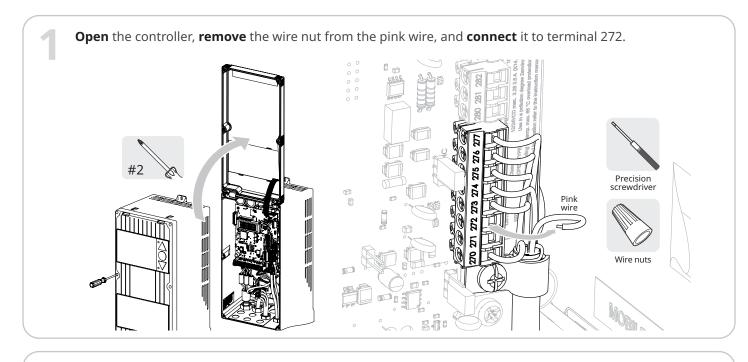


## 

Set the fused disconnect to the OFF position and perform a lockout/tagout of the high-voltage disconnect before opening the control box. Do not set the disconnect switch to the ON position until told to do so by these instructions.

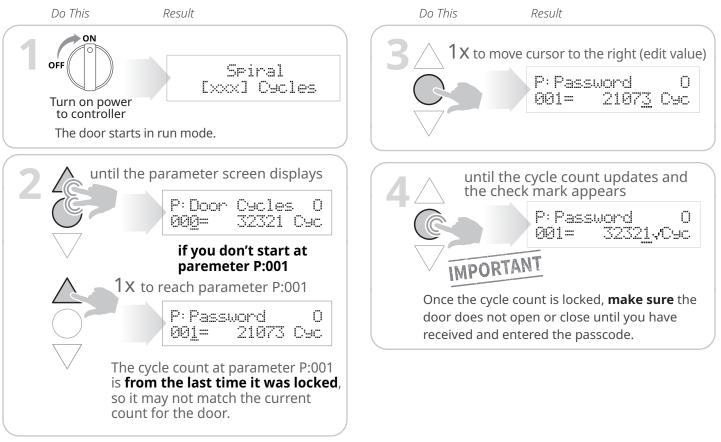


Failure to comply could result in shock, burns or death.



Restore power to the door.

# Next: set the controller to Parameter mode and lock the cycle count



### Next: get and enter the passcode

Contact Rytec technical support by phone of e-mail: 800-628-1909 support@rytectdoors.com Be prepared to tell them the **cycle count** and the **reason you need** Rytec level access.

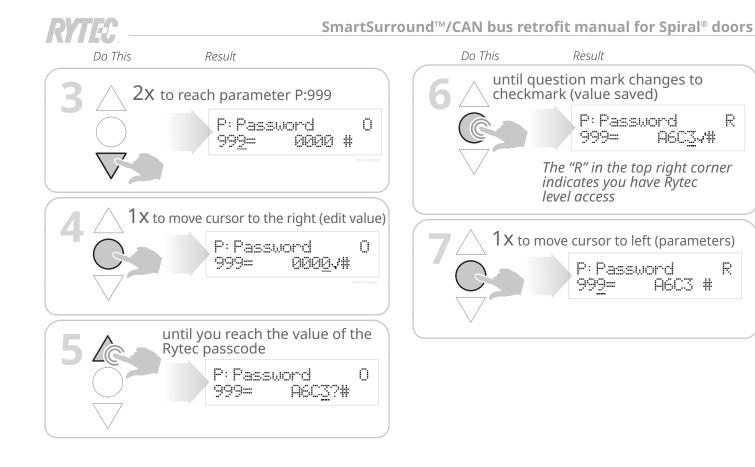
Reference the approval you have already submitted.



The Rytec level passcode is a hexadecimal number. This means it uses the ten numeric characters (0-9), plus six letters (A-F), which represent the values from 10 through 15.

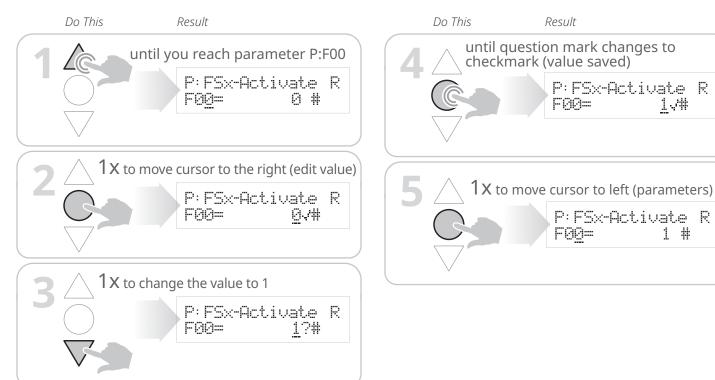
It also the means the passcode is a large number. For example a passcode of A6C3 equates to a value of 42,691.

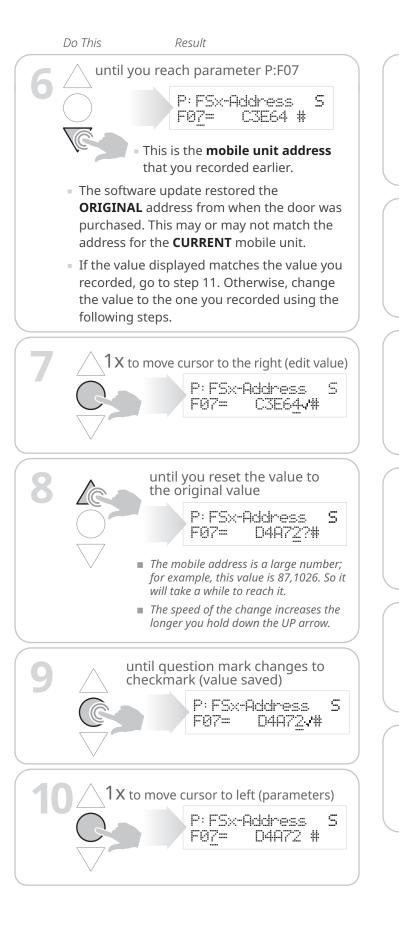




# Next: go to parameters P:F00, P:F07, and P:460 and set the values

NOTE: if the door has an energy chain instead of a wireless system, skip to step 11.





R

R

A6C3./#

A6C3 #

