

Summary	Retro overlapping panels to sealed panels				
Products Affected	Fast Fold Doors				
Key Word Tags	FF, Panel, Seal, Retro				
Tools/Equipment (If Required)					
Parts/Materials (If Required)					
Related Media					
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Please Read The Entire Bulletin Before Proceeding

INTRODUCTION

When overlap panels on a Fast Fold Door are retrofitted to sealed panels, the side pipe must be removed and the new side seals attached to the side panel. Please read all applicable instructions before proceeding.

PROCEDURE



The disconnect must be in the OFF position and properly locked and tagged before performing the next step of the procedure.

Panel Removal

Refer to the Fast Fold Owner's Manual for details on panel replacement. After the panels are removed, you can remove the side pipe.

Side Pipe Removal

1. If you have split side pipes, remove the center pipe assembly from the side panel.
2. Remove the two bolts going through the spacer at the top of the side pipe. This will release the upper side pipe pivot post from the pipe. (See Figure 1)
3. Note: If the pipe is welded to the post, cut the post above the pipe and lift pipe out of lower bracket.
4. Hold the side pipe up and remove the lower side pipe bracket. This bracket holds the pipe up from the bottom so be prepared for the pipe to drop.

5. Lower the side pipe so that the top slides completely off of the pivot post. Carefully lower pipe to the ground.

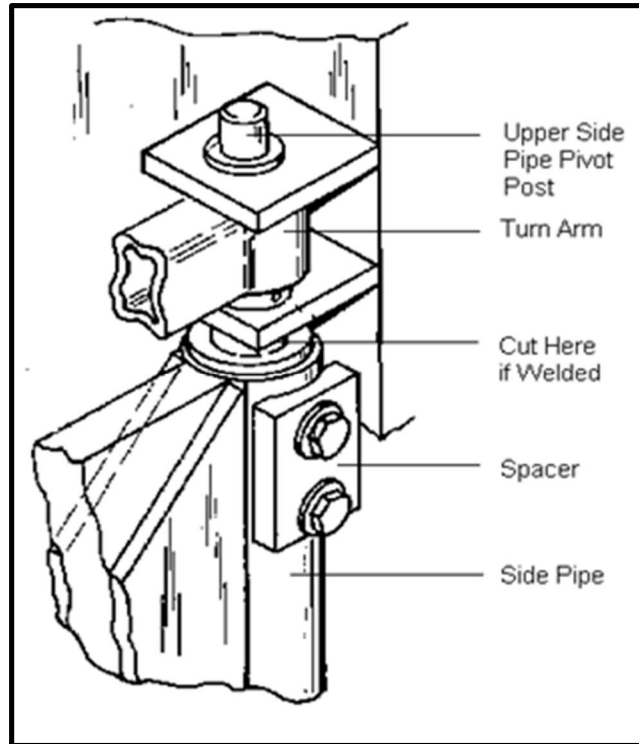


Figure 1

Panel Replacement

Refer to the Fast Fold Owner's Manual for details on panel replacement. The side panel retaining straps and a number of self-tapping screws should have shipped with your new panels. Two extra posts and pins were sent in case they are needed.

If you have any questions please contact Rytec Customer Support at 1-800-628-1909.