

|                               |                                               |            |           |        |        |
|-------------------------------|-----------------------------------------------|------------|-----------|--------|--------|
| Summary                       | Adhering material to Puralon Fast Fold Panels |            |           |        |        |
| Products Affected             | Fast Fold                                     |            |           |        |        |
| Key Word Tags                 | FF, Loctite, PVC, Hypalon                     |            |           |        |        |
| Tools/Equipment (If Required) | Loctite 495, PVC Cleaner, Scotch-Brite Pad    |            |           |        |        |
| Parts/Materials (If Required) |                                               |            |           |        |        |
| Related Media                 |                                               |            |           |        |        |
| Author                        | Curt Eggert, RevA M. Burzlaff                 | Issue Date | 9/13/2005 | Status | Active |

## Please Read The Entire Bulletin Before Proceeding

This bulletin is intended to give a step by step instruction for field repairs of adhering Vinyl or Hypalon material to Puralon Fast Fold Panels. If the panels and Vinyl or Hypalon are not prepared properly the glue becomes ineffective, and the Vinyl or Hypalon will not hold.



**LOC TITE 495 SUPER BONDER IS EXTREMELY STRONG, TAKE PRECAUTIONS TO PREVENT YOUR FINGERS FROM BECOMING STUCK TO THE DOOR PANELS**

BE SURE TO FOLLOW ALL PRODUCT RECOMMENDATIONS PROVIDED BY LOCTITE ON THE LABEL

1. Determine area to have Vinyl or Hypalon Adhered to.
2. Mark area with a pen or marker.
3. With a clear PVC Pipe cleaner soaked Scotch-Brite pad scrub the area to be adhered to.
4. Scrub the Vinyl or Hypalon with the clear PVC Pipe cleaner soaked Scotch-Brite pad.
5. Apply the LOC-TITE 495 Super Bonder to the Puralon Panels and press the Vinyl or Hypalon to the Area.
6. Press and hold for approx. 1 minute. *BE CAUTIOUS OF YOUR HANDS. LOC-TITE 495 Super Bonder is EXTREMELY STRONG.*

Consult Loctite Label for suggested curing times.

If you have any questions please contact Rytec Customer Support at 1-800-628-1909.