

Summary	Replacing the wireless bottom bar.				
Products Affected	Predadoor NXT, Pharma Roll, Turbo Seal Self repair.				
Key Word Tags	Bottom Bar, Replacement, Wireless				
Tools/Equipment (If Required)					
Parts/Materials (If Required)					
Related Media					
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Place the door at a comfortable working height and take the end tabs out of the guides.

Lock out and tag out the electrical supply.



The disconnect must be in the OFF position and properly locked and tagged before performing the next step of the procedure.

The aluminum bottom bar is attached to the panel with roll pins on the left and right hand ends of the bottom bar. Remove the roll pins. (See Figure 1).

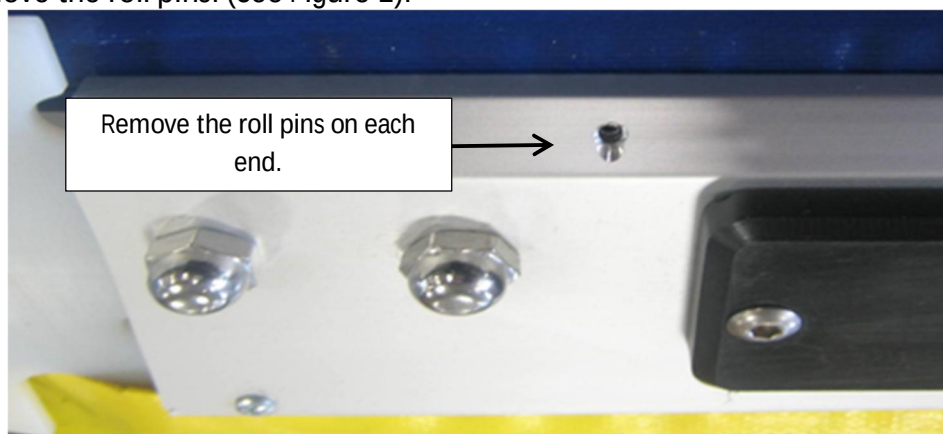


Figure 1

After the roll pins have been removed the bottom bar can now slide either left or right to remove from the panel.

The edge of the panel has a plastic bead (keder) that inserts into the aluminum extrusion. (See Figure 2).

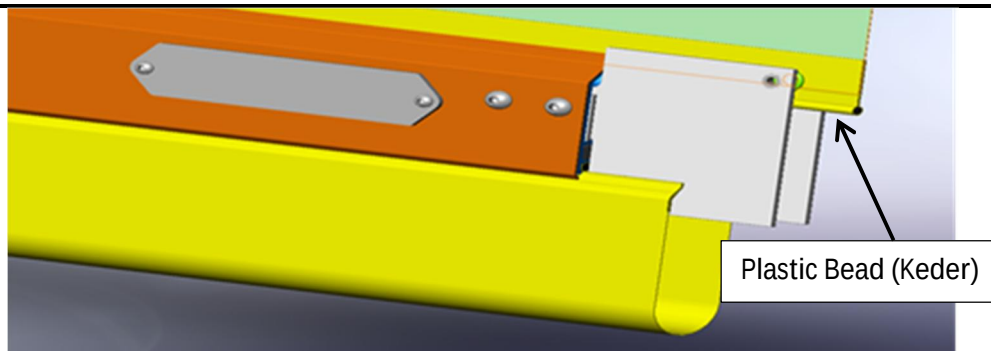


Figure 2

Place the plastic bead (Keder) into the new bottom bar extrusion. Hint: Spray lubricant into the groove in the aluminum extrusion. EX: WD-40, Super Slick, Etc. This will help the bottom bar slide onto the Keder.

Install the new roll pins provided with the new bottom bar.

The new bottom bar will have a new mobile unit underneath the Ry-Wi cover. Remove the 2 screws attaching the cover to the bottom bar. On the back side of the plastic cover, you will find a green terminal block on the mobile unit. Look on the edge of this block and you will find a new hexadecimal address. (See Figure 3). This hexadecimal address is unique for each mobile unit. The address on the green block needs to be entered into parameter P: F07.



Figure 3

EXAMPLE: The green block above has an address of 10547. Therefore, parameter p: F07 needs to equal 10547 to enable the controller to communicate to the wireless reversing edge. NOTE: Every wireless door has a different mobile unit address.

Please contact Rytec Customer Support at 1-800-628-1909 with any questions.