

Summary	Proximity Switch Installation				
Products Affected	Turbo Seal Self Repair & Clean Roll				
Key Word Tags	Proximity Switch, Clean Roll, Turbo Seal,				
Tools/Equipment (If Required)	Drill, Adjustable Wrench, Wire Stripper, Flat Blade & Phillips Screwdriver				
Parts/Materials (If Required)	R0714025 Inductive Sensor, R0703338 Sensor Bracket, (2ea) RS021649 #10-24UNC X 3/8 LG, PHIL FLAT HD, 18-8 SS, (2ea) RS021018 HEX NUT, #10-24UNC, SS				
Related Media					
Author	J. Miller & M. Storjohann Rev A M. Burzlaff	Issue Date	9/25/12	Status	Active

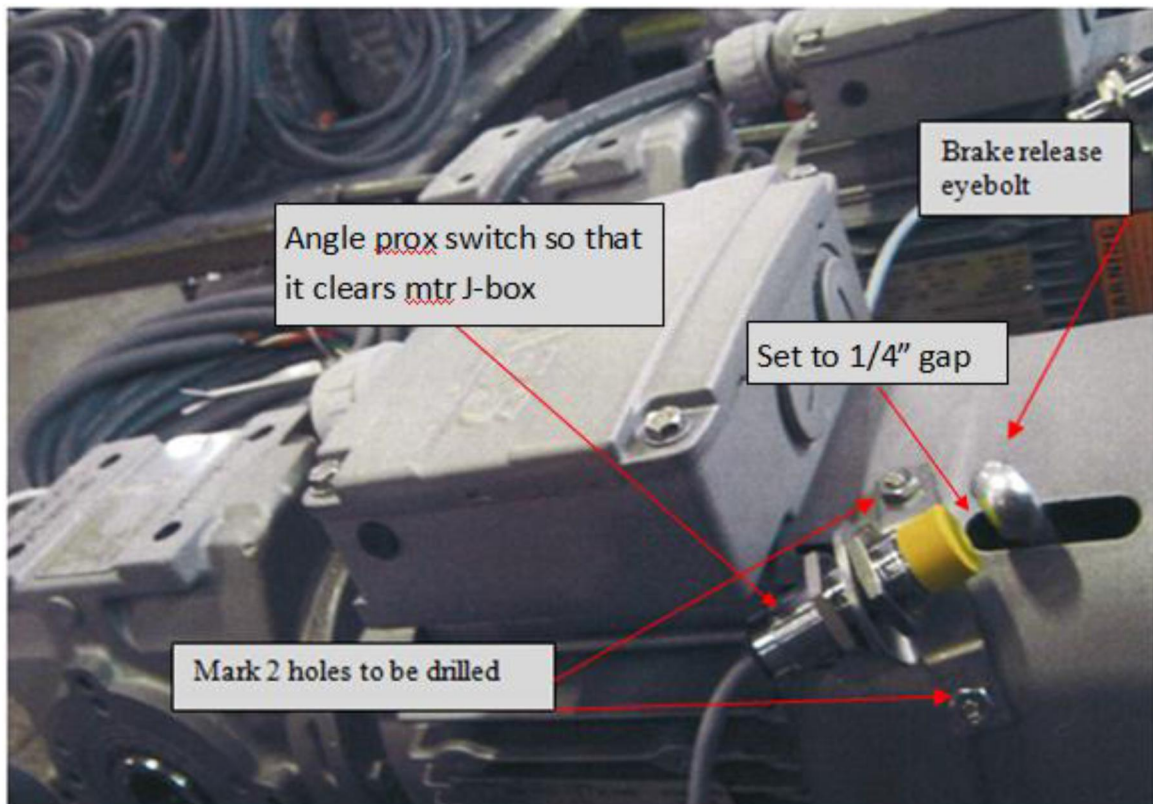
Please Read The Entire Bulletin Before Proceeding

CAUTION

Before performing any procedures TURN OFF the electrical power to the controller and perform proper LOCK OUT/TAG OUT procedures!!

The purpose of the bulletin is to provide basic instruction for the installation of the Brake Proximity Switch that is being added in the field.

Step 1.) Locate the brake release lever on the motor cover. Using the provided proximity switch bracket in the kit, place it on the motor cover as shown in (Figure 1). Angle the bracket so the Proximity Switch will not hit the motor junction box. The bracket should be $\frac{1}{4}$ " from the slot on the cover.



(Figure 1)

Step 2.) Remove the I-bolt lever and motor brake cover. Drill the marked holes. Attach the proximity switch bracket with the nuts and screws provided. Reattach the cover.

Step 3.) Insert the proximity switch into the bracket so there is 1 large nut on each side of bracket. Adjust the switch so it is a ¼" from the brake release eyebolt.

Step 4.) Route the wiring for the Proximity switch accordingly to the controller and connect it according to the wiring schematic.

If there are any questions, please call Rytec Customer Service at (800) 628-1909