

Summary	Procedure to Attach Rat Flap Kit				
Products Affected	Fast Seal				
Key Word Tags	Rat Flap, Installation, Retro				
Tools/Equipment (If Required)					
Parts/Materials (If Required)	RAT FLAP ASSY FS R0299885 LOCTITE 495 R0004136 OR EXTENDED LOOP SEAL W/ END FLAPS,FOAM EDG P1020030-0				
Related Media					
Author	Paul Chichlowski Rev C M. Burzlaff	Issue Date	11/12/92	Status	Active

Please Read The Entire Bulletin Before Proceeding

Procedure:

Depending on the manufactured date of the door, a metal retaining strip is used on one side of the bottom bar to secure the bottom vinyl loop. This retaining strip, if present, may have to be shortened by several inches on each side to allow attachment of the flap kit.



For the side of the bottom bar that contains the pneumatic pressure switch, be sure not to squeeze or damage the clear plastic air tube as it is routed underneath the retaining strip.

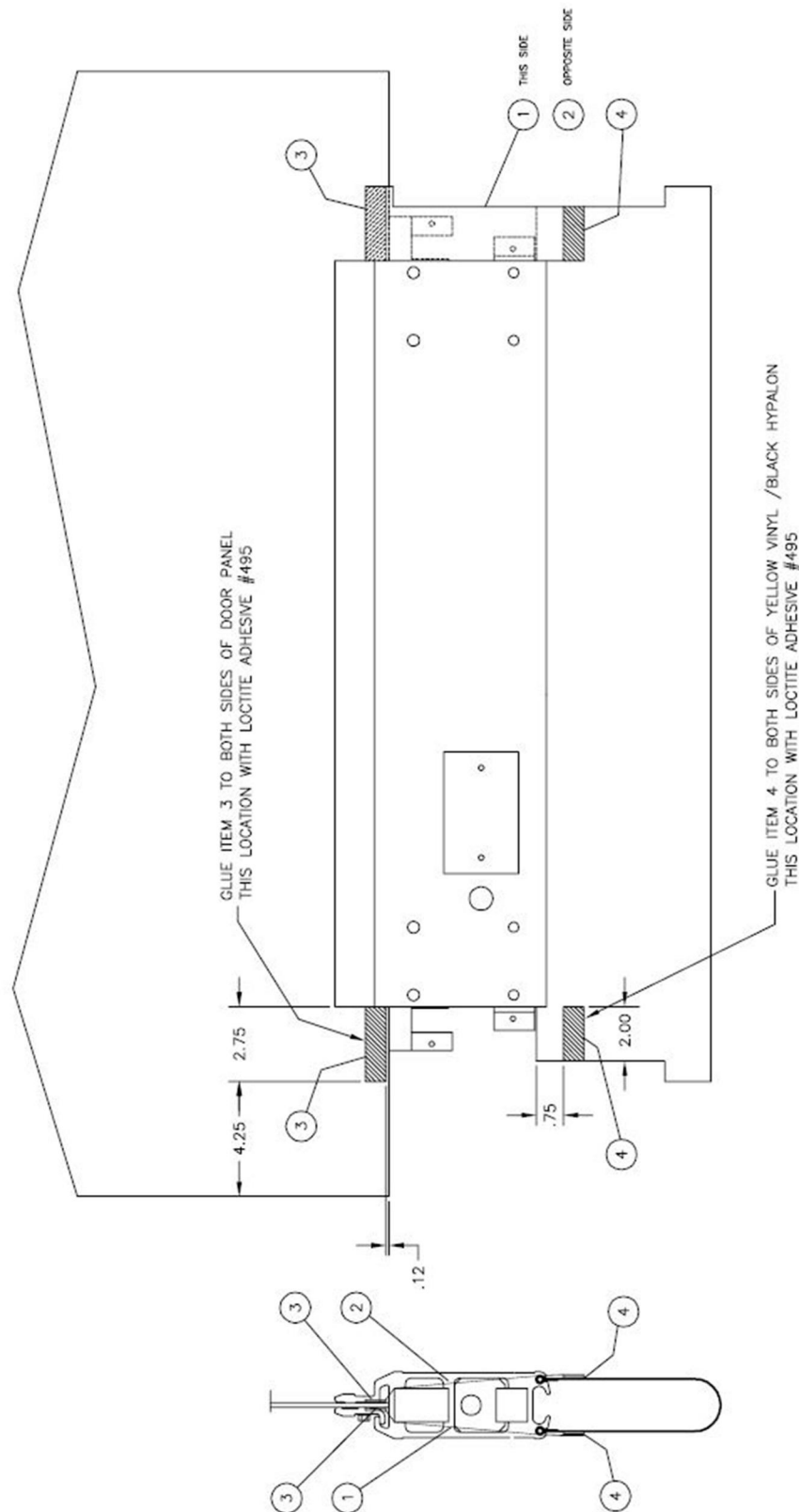
Move the door to a comfortable working height.



The disconnect must be in the OFF position and properly locked and tagged before performing the next step of the procedure.

1. Glue the Velcro hook 4 ¼" from the end of the panel along the bottom edge as shown in drawing 0-299-885. Allow 5 minutes for drying time.
2. Attach the Hypalon flap to the Velcro hook installed in step 1. Glue one piece of the Velcro hook, to the loop seal, typically ¾" down from the edge, so that it aligns with the top of the Hypalon flap. Allow 5 minutes for glue to dry before attaching Hypalon flap.
3. Repeat steps 1 thru 3 for the opposite end of the bottom bar and both front and rear of the door.

ITEM #	DESCRIPTION	QTY	PART #
1	RAT FLAP, R.H. FAST SEAL	2	0-207-055
2	RAT FLAP L.H. FAST SEAL	2	0-207-056
3	VELCRO - HOOK 3/4 X 2.75 Lg.	4	0-007-198
4	VELCRO - HOOK 3/4 X 2.00 Lg.	4	0-007-198


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RAT FLAP ASSEMBLY, FAST SEAL

 UNLESS OTHERWISE SPECIFIED
 3 DECIMAL PLACES = TOL: ± 0.010
 2 DECIMAL PLACES = TOL: ± 0.020
 ALL FRACTIONS = TOL: $\pm 1/32$
 ALL DIMENSIONS ARE IN INCHES
 ALL ANGLES IN DEGREES
 REMOVE ALL SHARP EDGES & BURRS
 ALL MACHINED SURFACES 125

SKETCH: 3-24-95 SCALE: 1=3

JMD

DATE: 3-95

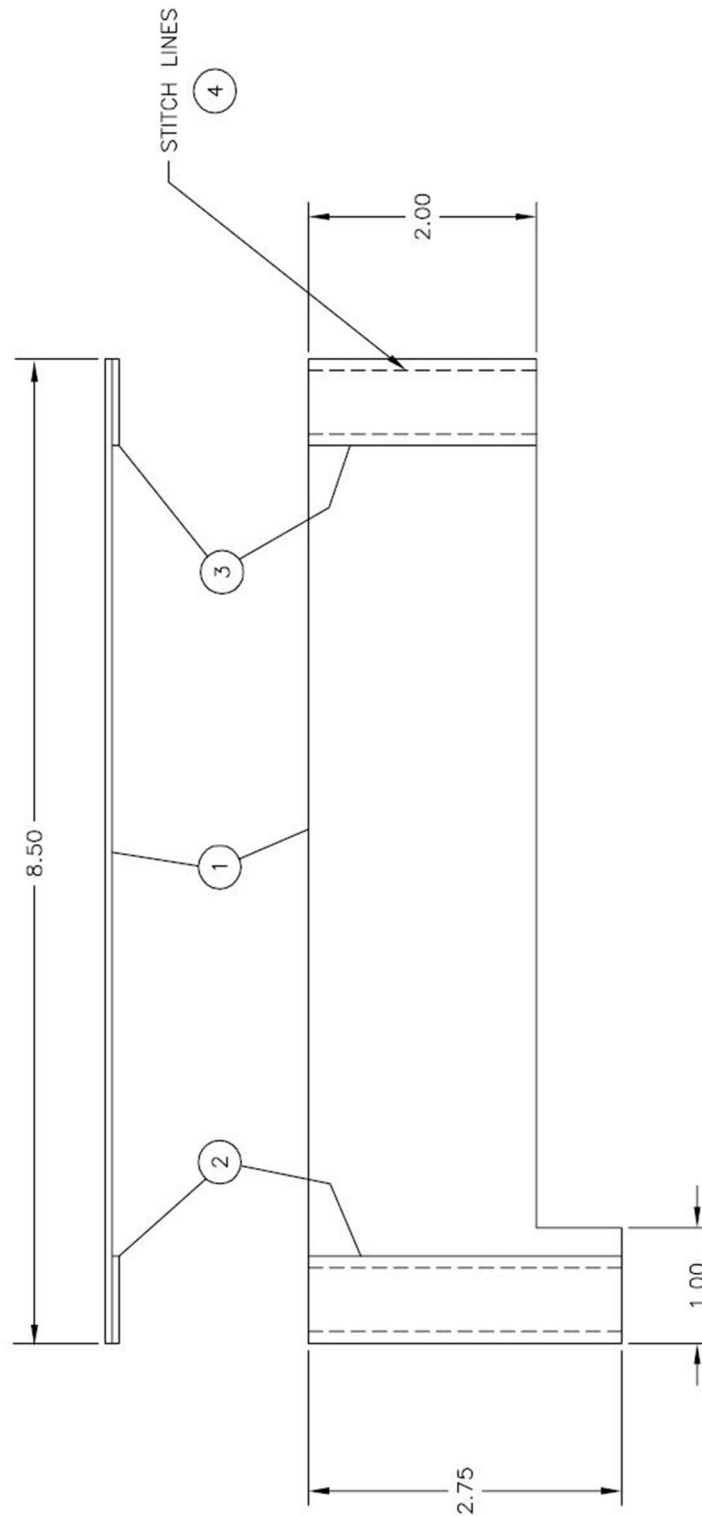
INITIAL RELEASE: JMD

REV. ECO# DATE DESCRIPTION BY

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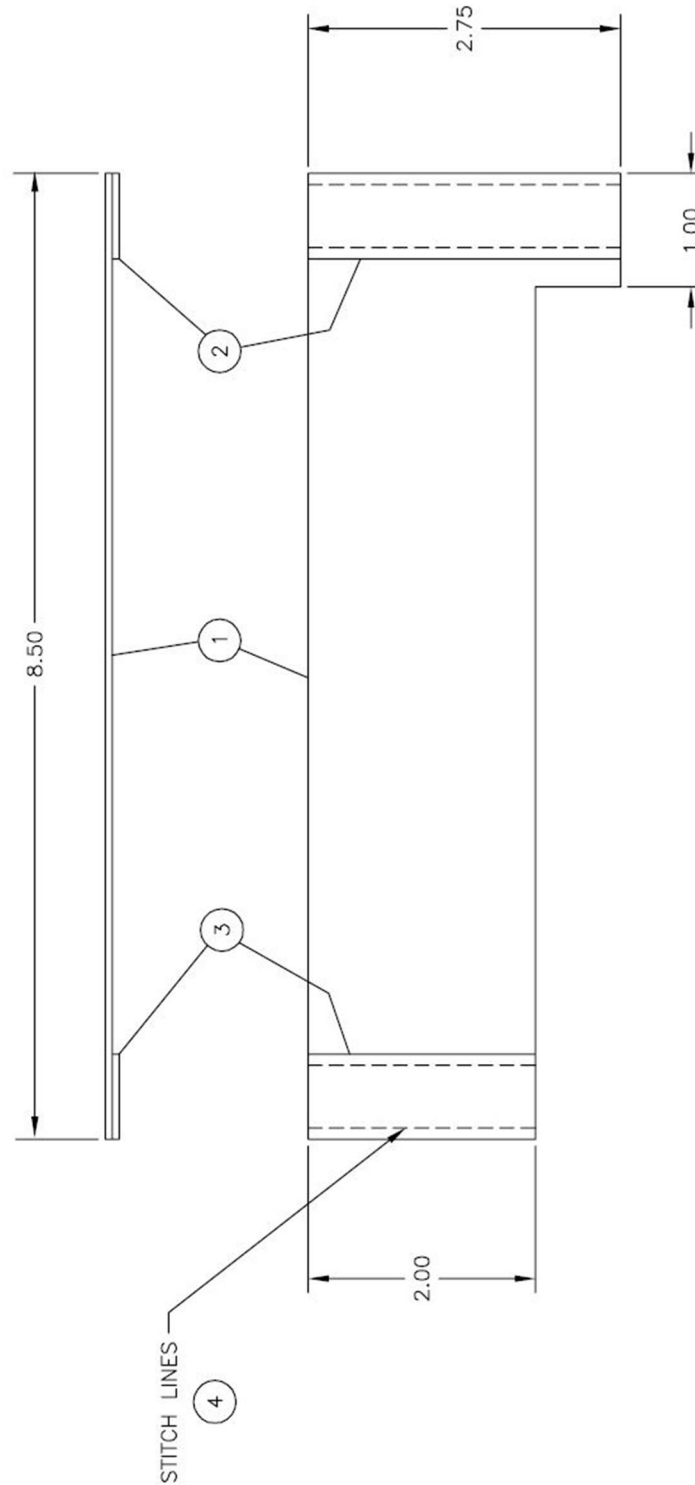
ITEM #	DESCRIPTION	QTY	PART #
1	35 OZ. BLACK HYPALON 2.75 X 8.50 Lg.	1	0-007-100
2	VELCRO - LOOP 3/4 X 2.75 Lg.	1	0-007-199
3	VELCRO - LOOP 3/4 X 2.00 Lg.	1	0-007-199
4	BLACK THREAD 40 Lb. TENSILE	A/R	



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RAT FLAP L.H. FASTSEAL	
DATE: 3-24-95	SCALE: 1=1
UNLESS OTHERWISE SPECIFIED	
3 DECIMAL PLACES = TOL: ± 0.010	
2 DECIMAL PLACES = TOL: ± 0.020	
ALL FRACTIONS = TOL: $\pm 1/32$	
ALL DRILLED HOLES = TOL: ± 0.004	
ALL ANGLES = TOL: $\pm 0^\circ 30'$	
REMOVE ALL SHARP EDGES & BURRS.	
ALL MACHINED SURFACES $125\sqrt{\text{in}}$	
DATE: 3-24-95	SCALE: 1=1
UNLESS OTHERWISE SPECIFIED	
3 DECIMAL PLACES = TOL: ± 0.010	
2 DECIMAL PLACES = TOL: ± 0.020	
ALL FRACTIONS = TOL: $\pm 1/32$	
ALL DRILLED HOLES = TOL: ± 0.004	
ALL ANGLES = TOL: $\pm 0^\circ 30'$	
REMOVE ALL SHARP EDGES & BURRS.	
ALL MACHINED SURFACES $125\sqrt{\text{in}}$	

REV.	ECO#	DATE	INITIAL RELEASE	JMD	BY
-	341	3-95			

ITEM #	DESCRIPTION	QTY	PART #
1	35 OZ. BLACK HYPALON 2.75 X 8.50 Lg.	1	0-007-100
2	VELCRO - LOOP 3/4 X 2.75 Lg.	1	0-007-199
3	VELCRO - LOOP 3/4 X 2.00 Lg.	1	0-007-199
4	BLACK THREAD 40 Lb. TENSILE	A/R	


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RAT FLAP R.H. FASTSEAL

 DRAWN BY: JMD
 APP'D BY: WJK
 DATE: 4/4/95
 DWG. NO. 0-207-055
 REV. -

DATE: 3-24-95 SCALE: 1=1

 TOLERANCES
 UNLESS OTHERWISE SPECIFIED

 3 DECIMAL PLACES = TOL: ± 0.010
 2 DECIMAL PLACES = TOL: ± 0.020
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 REMOVE ALL SHARP EDGES & BURRS.
 ALL MACHINED SURFACES $125/\sqrt{\quad}$

REV.	ECO#	DATE	INITIAL RELEASE	JMD	BY
-	341	3-95			