

Summary	Plexline Upgrade			
Products Affected	Plexline			
Key Word Tags	Drum, Upgrade, Bolt Replacement, Shaft			
Tools/Equipment (If Required)	Man lift/Ladder 8mm Allen wrench and ratcheting wrenches (have extras in case they break) The Allen wrench will need to be cut to a length of 1 ½" (Keep extras on hand in case they get lost) 13/16" Deep Socket for leverage or small breaker pipe			
Parts/Materials (If Required)	Hardware Kit supplied by Rytec (4 bolts)			
Related Media				
Author	Jeff Miller	Issue Date	2-7-14	Status Active

Please Read The Entire Bulletin Before Proceeding



The door will be in an emergency jog mode. DO NOT start this procedure
Unless the door is in EMERGENCY JOG!

■ READ INSTRUCTIONS COMPLETELY BEFORE STARTING PROCEDURE!

Step 1)

Enter programming and set P.999-10. Then go to P.980 and set it to 3. Exit programming and
Now the door should be in an **EMERGENCY JOG** mode.

Step 2)

Using a man lift or ladder, go up to the motor. Locate where the drum shaft is connected to the motor and the drum. On counterweighted doors there will be a pulley with 4 bolts that go through to the drum. These are the bolts you will change out. Doors without counterweights will have 4 tapped holes on the drum.

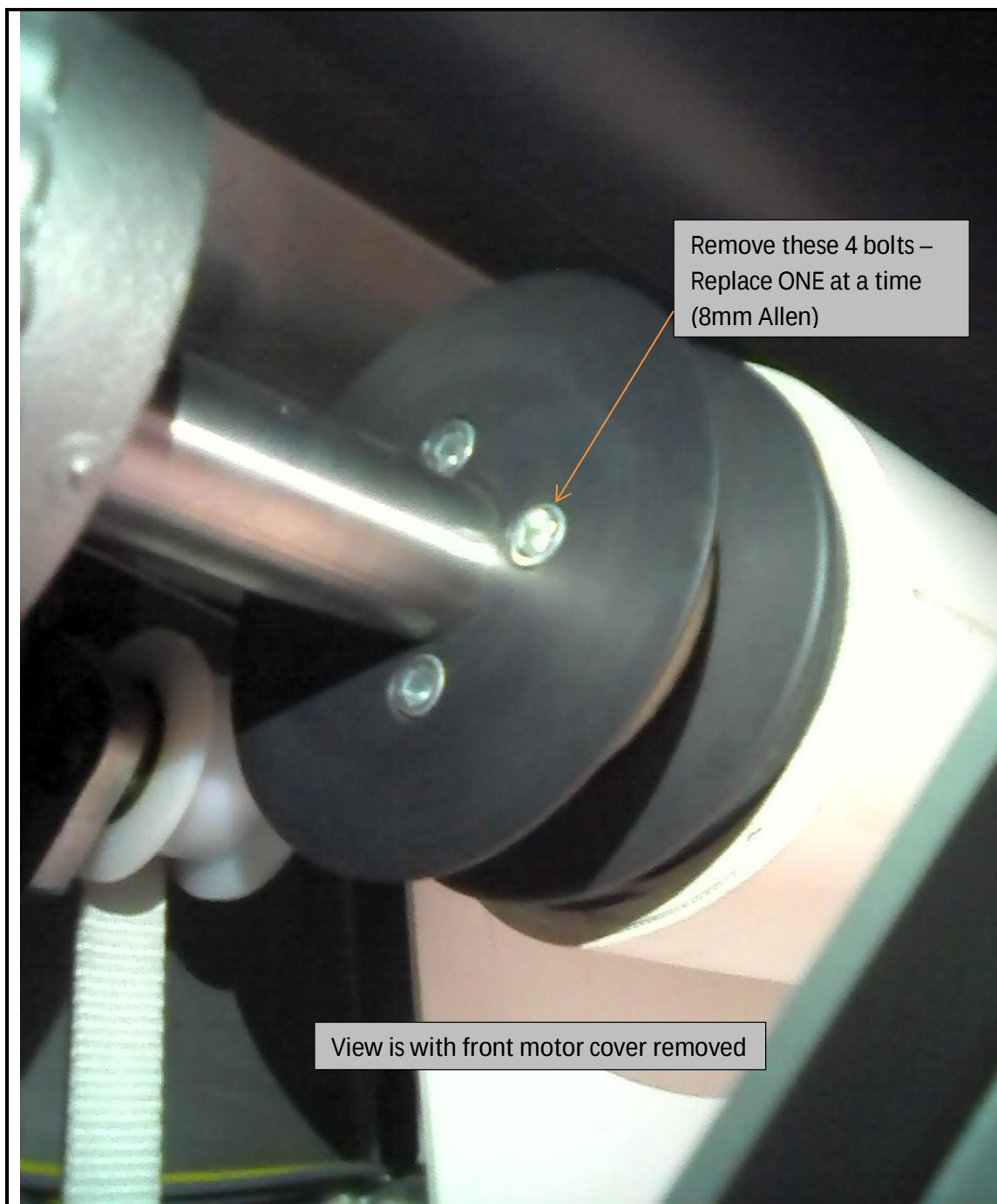
Step 3)

ONE at time, remove each bolt (if any) and replace it with the supplied hardware, Loctite and tighten. It may be necessary to rotate the drum in emergency jog slowly to get at all 4 of the bolts. If there is no pulley, add the new bolts to the tapped holes on the drum and tighten them.

Step 4)

Once they are installed, set P.980 back to 0 so the door is in normal operation. Notify Rytec that the Changes have been made. Be sure to provide the door serial #. Email to: jmiller@rytecdoors.com. Submit all labor claims to the Rytec Warranty Department within 30 days.

Any questions ,contact Rytec Technical Support, 1-800-628-1909



Remove these 4 bolts –
Replace ONE at a time
(8mm Allen)

View is with front motor cover removed

