



Summary	General Cleaning Spiral Lexan Vision Slats/Panels with Lexan™ sheets			
Products Affected	Spiral doors with vision panels			
Key Word Tags	Spiral, vision slats, windows			
Tools/Equipment (If Required)	Clean Micro-Cloth or lint free towels			
Parts/Materials (If Required)	N/A			
Related Media				
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Please Read The Entire Bulletin Before Proceeding

CLEANING OF VISION PANELS

Routine Cleaning

1. Rinse with flowing water.
2. Clean with warm water and small amount of mild non-abrasive soap (dish soap).
3. Lightly rinse vision panels using a water spray.
4. Remove excess water using a clean and dry Micro-fiber or lint free cloth. If practical, use high velocity fan or leaf blower to blow the panels dry for best results.
5. Wipe any additional moisture with dry micro-fiber or lint free cloth. If practical, use high velocity fan or leaf blower to blow the panels dry for best results.

Occasional Heavy Cleaning and Fine Scratch Removal

1. Remove all surface dirt and dust with warm water spray.
2. Mix a mild non-abrasive soap (dish soap) into a bucket of warm water.
3. Gently wash using a microfiber or lint free cloth keeping the cloth sudsy at all times.
4. Lightly rinse vision panels using a water spray.
5. Remove excess water using a clean and dry Micro-fiber or lint free cloth. If practical, use high velocity fan or leaf blower to blow the panels dry for best results.
6. Wipe any additional moisture with a dry Micro-fiber or lint free cloth. If practical, use high velocity fan or leaf blower to blow the panels dry for best results.
7. Over the counter products can be used to polish the vision panels. Products such as (Novus Polish – www.novuspolish.com) are designed specifically for polycarbonate windows and will help maintain clarity and shine of the vision panels. Request Service Bulletin #231 for polishing Spiral vision slats.

NOTE: Please be sure the product is non-abrasive and designed specifically for polycarbonate windows. Avoid the use of abrasive cleaners, squeegees and/or other cleaning implements that may mar or gouge the coating.

SEE PAGE 2 OF THE SERVICE BULLETIN FOR A LIST OF APPROVED CLEANING AGENTS FOR LEXAN™ SHEETS.

CLEANING AGENTS WHICH HAVE BEEN FOUND TO BE COMPATIBLE WITH LEXAN™ SHEETS:

- Aqueous solutions of soaps and detergents.

Top Job² Mr. Clean²

Joy² Formula 409⁴

Fantastik³

- TMTrademark of SABIC Innovative Plastics IP BV
- ² Registered Trademark of Proctor & Gamble.
- ³ Registered Trademark of Texize, Division of Norton Norwich Products Inc.
- ⁴ Registered Trademark of the Clorox Company.

- Organic Solvents

Butyl Cellosolve Hexcel, F.O. 554

Kerosene Neleco-Placer

Naphtha (VM&P) Grade Turco 5042

- Alcohols

Methanol and Isopropyl

All residual organic solvents should be removed with a secondary rinse.

Graffiti Removal

(A) Butyl Cellosolve (for removal of paints, marking pen inks, lipstick, etc.).

The use of masking tape, adhesive tape or lint removal tools works well for lifting off old weathered paints.

(B) To remove labels, stickers, etc., the use of kerosene or VM&P naphtha are generally effective.

When the solvent will not penetrate sticker material, apply heat (hair dryer) to soften the adhesive and promote removal.