

Summary	Cleaning and Maintenance for Berner Blower				
Products Affected	Turbo Seal Insulated				
Key Word Tags	Cleaning, Maintenance, Air Curtain.				
Tools/Equipment (If Required)	Lift, Screw Driver, Vacuum Cleaner, Small Putty Knife				
Parts/Materials (If Required)					
Related Media					
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Please Read The Entire Bulletin Before Proceeding

Cleaning and Maintenance for the Berner Blower

Reasons for cleaning:

Dirt collects over time on the blower wheels and unbalances them, pulling the motor shaft out of alignment, causing the motor to burn out. Dust will collect and clog the air intake causing vibration and eventually burn out the motors. As dirt and dust accumulates on the blower wheels, the unit will start to vibrate and become very noisy.

When to Schedule Cleaning:

Units should be scheduled for cleaning a minimum of once every three months. Extremely dirty, dusty, gritty, or greasy environments could require a cleaning schedule as often as every two weeks.

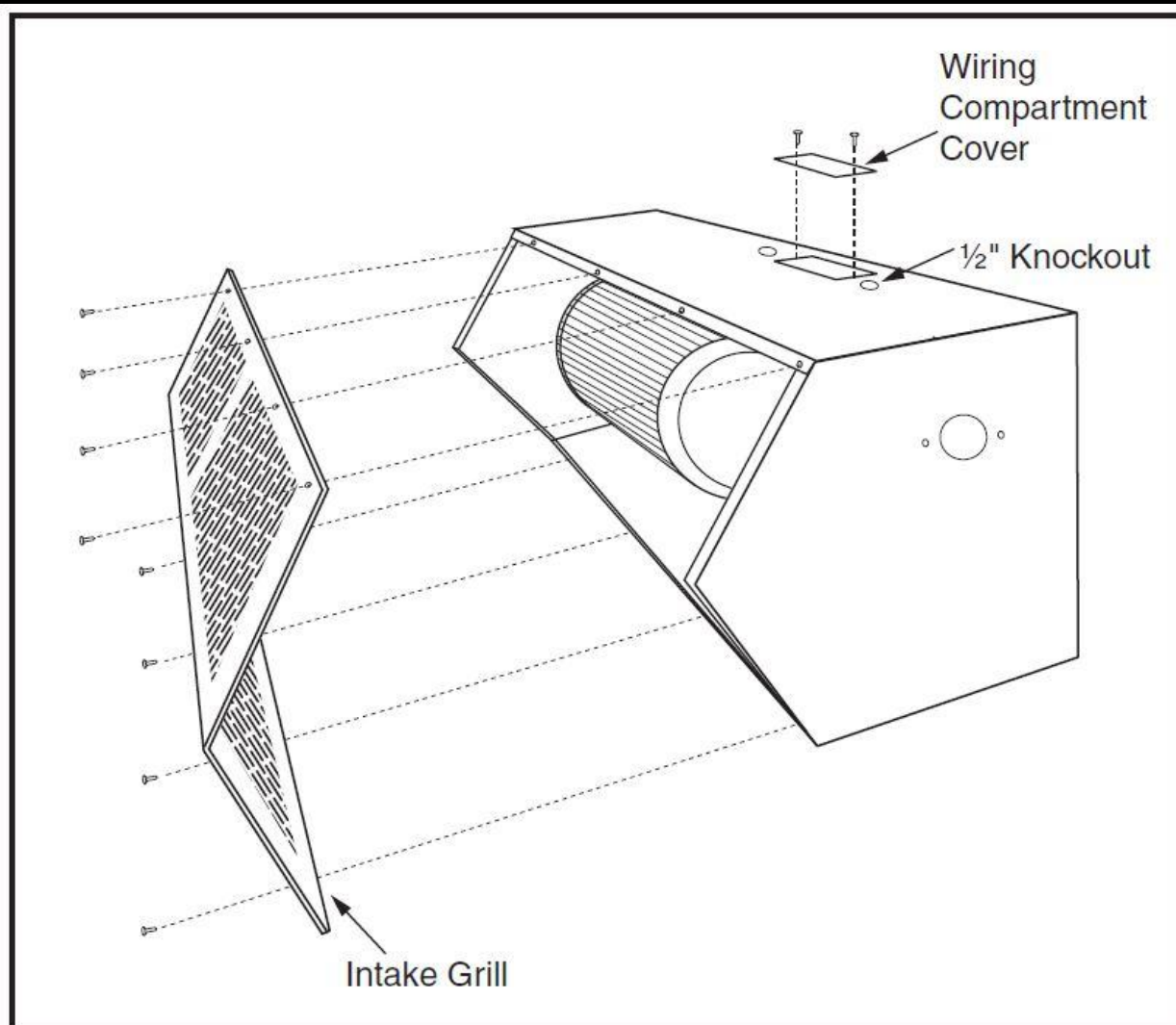
Cleaning the Unit:

1. Disconnect power from the unit.



The disconnect must be in the OFF position and properly locked and tagged before performing the next step of the procedure.

2. Remove the intake grille by removing all phillips head screws around the edge.
3. Vacuum and scrape if needed to remove the built up dirt and debris.
4. Reinstall the intake grille.
5. Reapply power to the unit.



If you have any questions please contact Rytec Customer Support at 1-800-628-1909.