

Summary	Field Retrofit Addition of Side Column Guide Tabs			
Products Affected	Plexline Doors			
Key Word Tags				
Tools/Equipment (If Required)	Saw, Drill, Drill Bits, Allen Wrenches, Sockets, Square, Blue Loctite 242			
Parts/Materials (If Required)	GUIDE TAB,SC,SELF-REPAIR,PLEXLINE,LH	R1160255-1	(1ea)	
	GUIDE TAB,SC,SELF-REPAIR,PLEXLINE,RH	R1160255-2	(1ea)	
	SEX BOLT,FEM,.25BDX.5BL,10-24 UNC,18-8SS	R5550247-0Z04	(4ea)	
	SEX BOLT,MALE,10-24 UNC,18-8 SS	R5550248-0Z04	(4ea)	
Related Media				
Author	Mike Burzlaff	Issue Date	12/10/2015	Status Active

Please Read The Entire Bulletin Before Proceeding

The following bulletin is to provide instruction to install the guide tab retro to Plexline doors. The retro is to aide in the refeed of Plexline door panels and prevent the wind ribs from catching under air pressure conditions.

1. Open to the full open position.



The disconnect must be in the OFF position and properly locked and tagged before performing the next step of the procedure.

2. Lock out and tag out the power supply to the controller.
3. Remove both side column covers from the side columns.
4. Using the square, mark a straight line from the low side of the bevel, straight across the side column. (see figure 1 for LH cover)

90 degree cut
straight across the
cover

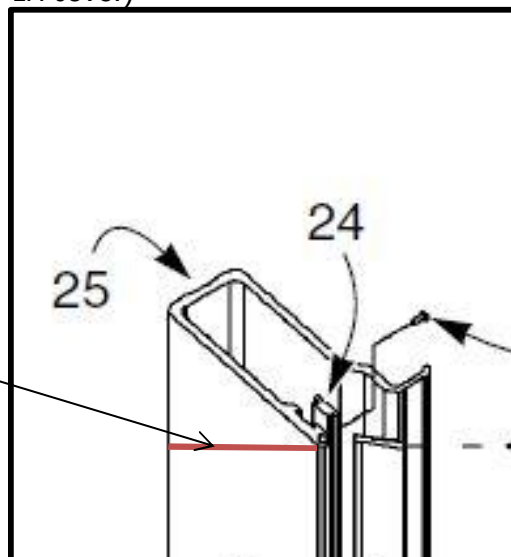


Figure 1

5. Make the cut on both side column covers. (see figure 2 for RH cover)

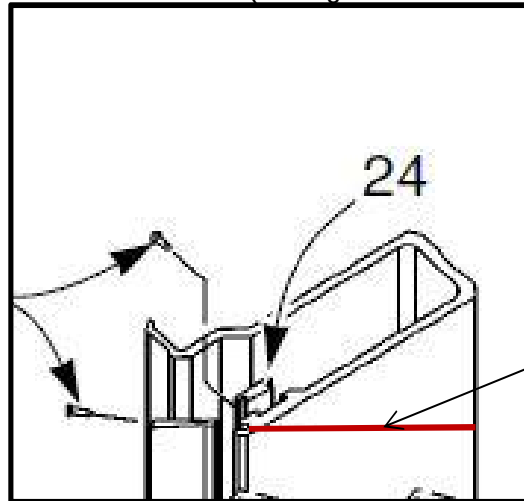


Figure 2

6. Mark and drill holes for the Guide Tab to sit all the way down on the side column cover and tight to the column edge. (see figure 3 & 4)

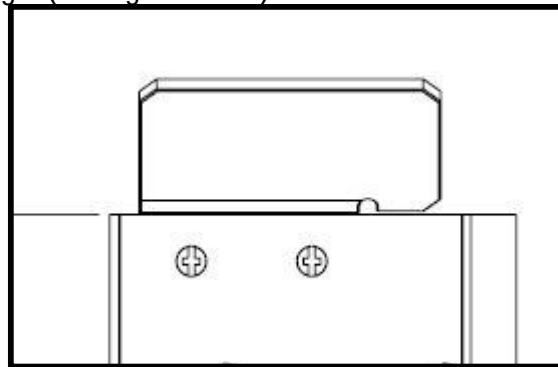


Figure 3 (LH)

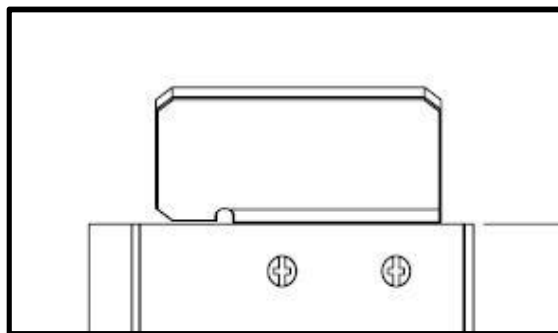


Figure 4 (RH)

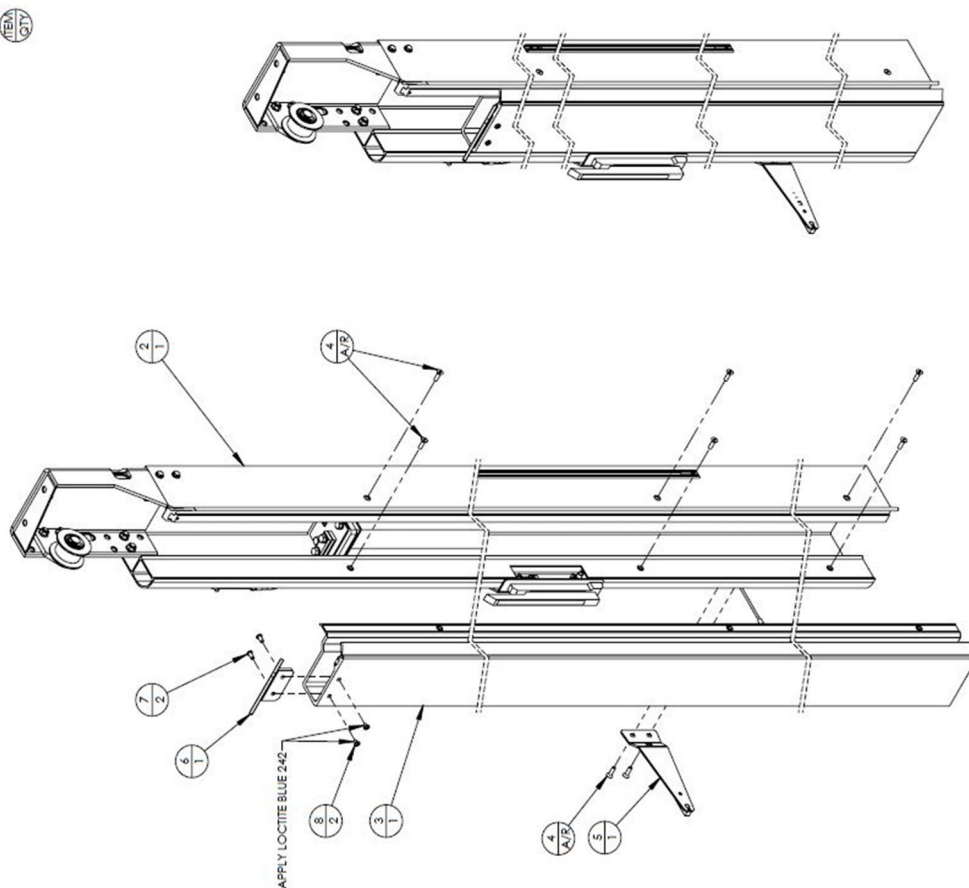
7. Use male and female bolts to secure the guide tabs to the side columns. Apply Blue Loctite 242 to the threads before tightening.
8. Reinstall side column covers to the side columns.
9. Re-apply power to the controller.
10. Test the operation of the door and adjust limits as necessary.

See Attached Drawings for Reference

ITEM NO.	PART NUMBER	DESCRIPTION	1160147-1A QTY.	1160147-1B QTY.	LOC.
1	1160132-1A	ASSEMBLY, SIDE COLUMN, BRUSH SEAL, LH	-	1	CL
2	1160132-1B	ASSEMBLY, SIDE COLUMN, BRUSH SEAL, RH	-	1	CL
3	1160134-1A	ASSEMBLY, SIDE COLUMN, BRUSH SEAL, BRAKE HANDLE, LH	1	-	CL
3	1160137-1	ASSEMBLY, SIDE COLUMN COVER, BRUSH SEAL, LH	1	1	CL
4	8021741	SCREW, 1/4-20UNC X 0.88 LG. PHCS, 18-8 SS	A/R	A/R	SP
5	1160015-1	ASSEMBLY, RE FRONT, LH	1	1	SP
6	1160235-1	GUIDE TAB, SIDE COLUMN, SELF REPAIR PLUININE, LH	1	1	
7	5550247-0204	SEX BOLT, FEMALE, 255SD, 58L, 10-24UNC, 18-8 SS	2	2	2
8	5550248-0204	SEX BOLT, MALE, 10-24UNC, 18-8 SS	2	2	2

ASSEMBLY NOTES:

- APPLY LOCITTE BLUE 242 TO ITEM 5550248-0304(48)
- AFTER CHECKING FIT, REMOVE COVER, WRAP IN PROTECTIVE FOAM, AND LAY IT INSIDE SIDE COLUMN FOR SHIPPING
- ADD S021741 TO SMALL PARTS
- ADD 1160015-1 TO SMALL PARTS



 RYTEC CORPORATION 3000 W. 100th Street Minneapolis, MN 55425 Tel: 612-891-1000 Fax: 612-891-1001 Email: sales@rytec.com Website: www.rytec.com	ONE CEDAR PARKWAY JACKSON, WI 53037-0403 WWW.TYECORP.COM		DWP NAME ASSEMBLY, SIDE COLUMN & COVER, BRUSH SEAL LH	
	DWP P/N BND 10/15/2009 1 OF 1		SCALE 1:8 DWP NO. 1	

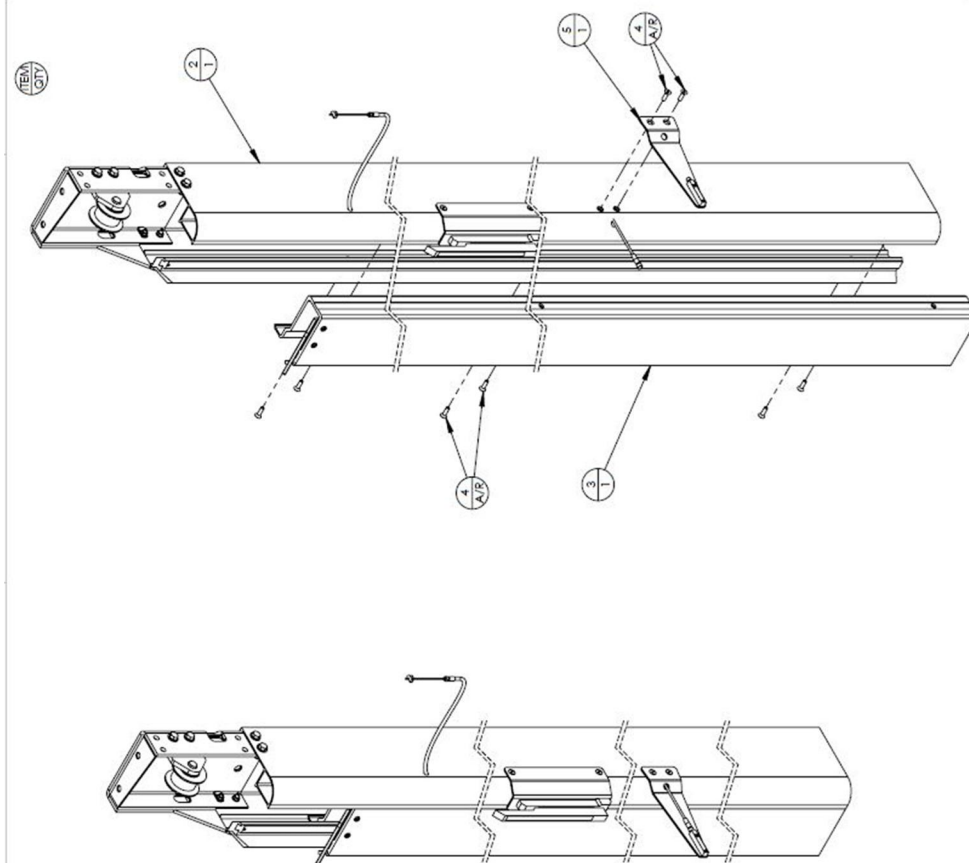
PART NUMBER	DESCRIPTION
1160147-1A	SIDE COLUMN & COVER, BRUSH SEAL, LH w/ BRAKE HANDLE

ECO #	REV.	DESCRIPTION	DATE	BY
ECO00424	8	UPDATED ITEM 1160137-1(13), ADDED ITEMS 1160255-1(16), 5550247-0204(17), AND 5550248-0204(18)	2014-11-26	SEK

ITEM NO.	PART NUMBER	DESCRIPTION	1160147-2A QTY.	1160147-2B QTY.	LOC.
1	1160132-2A	ASSEMBLY, SIDE COLUMN, BRUSH SEAL, RH	-	1	CL
2	1160132-2B	ASSEMBLY, SIDE COLUMN, BRUSH SEAL, RH	-	-	CL
3	1160134-2A	ASSEMBLY, SIDE COLUMN, BRUSH SEAL, BRAKE HANDLE, RH	1	-	CL
4	5021741	SCREW, 1/4-20UNC X 0.88 LG, FHCS, 18-8 SS	A/R	A/R	SP
5	1160015-2	ASSEMBLY, PE FRONT, RH	1	1	SP

ASSEMBLY NOTES:

- AFTER CHECKING FIT, REMOVE COVER, WRAP IN PROTECTIVE FOAM, AND LAY IT FLAT.
- ADD 5021741 TO SMALL PARTS
- ADD 1160015-1 TO SMALL PARTS



RYTEC CORPORATION		OILIE CEDAR PARKWAY 4000 CEDAR PARKWAY WWW.RYTECDOORS.COM	
DATE	10/15/2009	DATE	10/15/2009
BY	B	BY	B
REV	1160147-2	REV	1160147-2
SCALE	1:1	SCALE	1:1

PART NUMBER	DESCRIPTION
1160147-2A	SIDE COLUMN & COVER, BRUSH SEAL, RH w/BRAKE HANDLE
1160147-2B	SIDE COLUMN & COVER, BRUSH SEAL, RH, NO BRAKE HANDLE

ECO #	REV	DESCRIPTION	DATE	BY
IC000624	B	UPDATED ITEM 1160137-2(P)	2014.11.24	SK
REVISION/ENG. CHANGE (1/1)				

If you have any questions please contact Rytec Customer Support at 1-800-628-1909.