

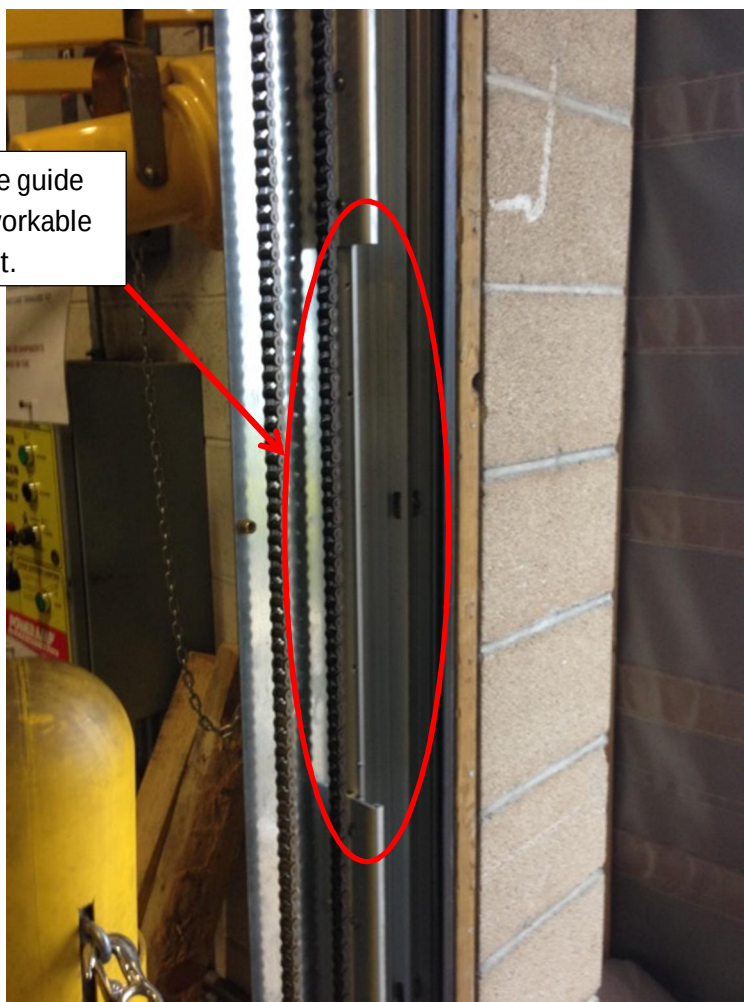
Summary	Replacing the bottom rollers on the Spiral VP Direct Drive door				
Products Affected	Spiral VP DD				
Key Word Tags	Roller, Replacement, VPD, VPD-FV				
Tools/Equipment (If Required)	T40 Torx, 13mm Socket, Ratchet Handle				
Parts/Materials (If Required)					
Related Media					
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Please Read The Entire Bulletin Before Proceeding

Replacing bottom two rollers on the spiral VP

1. Move the door to the open position.
2. Remove the side column covers.
3. Locate the smaller section of removable track cover and remove it by taking out the bolts.

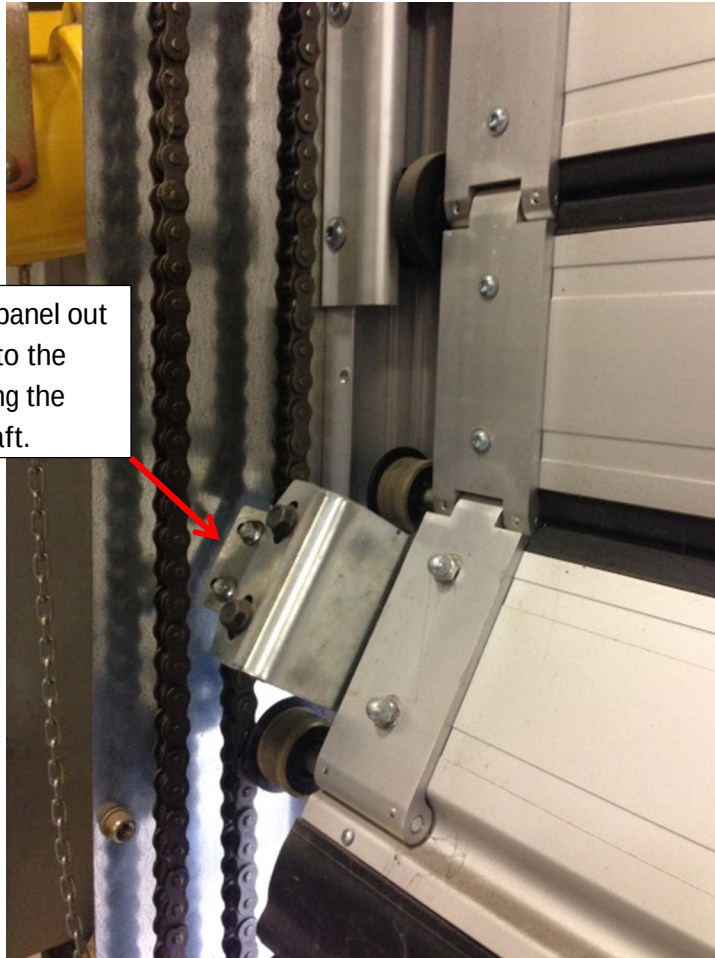
Remove the guide cover at a workable height.



4. Put the door in jog mode by pressing and holding the down arrow and reset for 3-5 seconds.

5. Jog the door down so the bottom two rollers come out of the track. Do not jog it down further than the pictures shown.

Tip the bottom panel out to allow access to the Nyloc nut holding the roller on the shaft.



6. Remove the nuts that hold the rollers on with the 13mm socket and replace the rollers.
7. Apply pressure to the bottom panel as you jog the door up ensuring the rollers go back into the track properly.
8. Put the track cover back on and the side column covers back on.
9. Press and hold the down arrow and reset for 3-5 to put the door back in automatic.
10. Test the operation of the door.

If you have any questions please contact Rytec Customer Support at 1-800-628-1909.