

Summary	Installation of the TSI Gen 2 Refeed Caps				
Products Affected	TSI Gen 2				
Key Word Tags					
Tools/Equipment (If Required)	Allen Wrenches, Utility Knife, Drill, Phillips Drill Bit				
Parts/Materials (If Required)	H1170806-0 COLD SIDE FIBERGLASS CAP RETRO KIT				
Related Media					
Author	Mike Burzlaff Rev A 2/28/18	Issue Date	10/12/17	Status	Active

Please Read The Entire Bulletin Before Proceeding

TSI Gen 2 doors can be retrofit with fiberglass caps to assist in the self-repair function of the door. These caps can be quickly installed onto the top of the fiberglass guides.

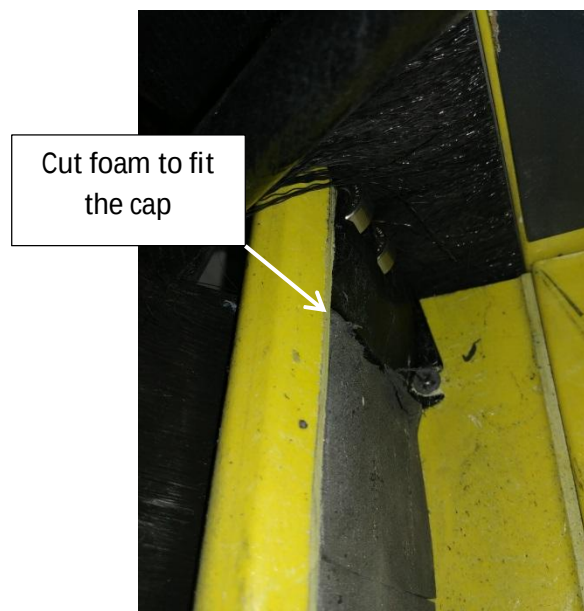
Place the door in the full open position. Lock out and tag out the door before beginning work.



The disconnect must be in the OFF position and properly locked and tagged before performing the next step of the procedure.

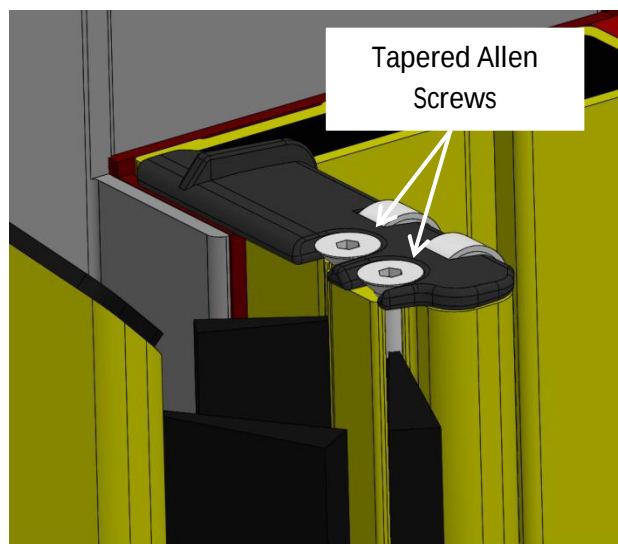
Remove the 2 Allen screws on the top of the guide which keep the brush from sliding out.

Place the cap next to the guide and mark how far down the foam will need to be cut to install the cap. Using a knife, remove the excess foam (Figure 1).

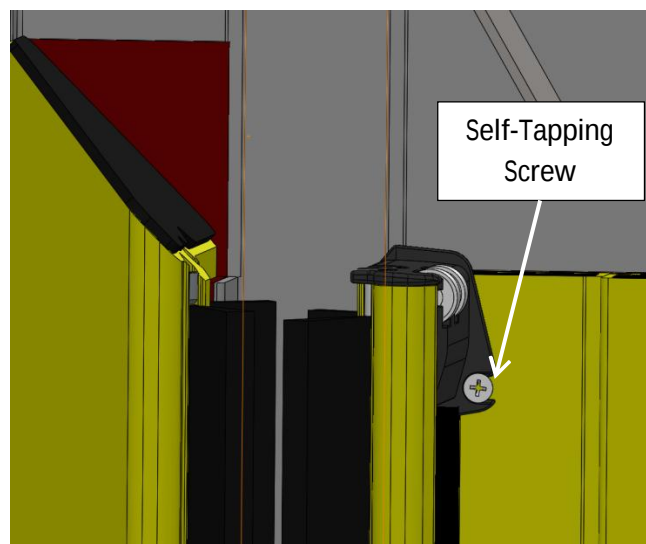


(Figure 1)

Insert the cap onto the guide and secure in place using the 2 tapered Allen screws (Figure 2) and the 1 self-tapping screw (Figure 3). The self-tapping screw will be drilled into the fiberglass.



(Figure 2)



(Figure 3)

Repeat the process for the opposite side column

Reapply power to the door.

Test the operation and the breakaway features.

If you have any questions please contact Rytec Customer Support at 1-800-628-1909.