



Summary	Patch the tearing of the edge of the panel.				
Products Affected	TSI Gen 2				
Key Word Tags					
Tools/Equipment (If Required)	Utility Knife, Hair Dryer or Variable Temperature Heat Gun				
Parts/Materials (If Required)	R1170807-0 G3 FILM STRIP W/ PSA, 4"X30'				
Related Media	System 4 manual				
Author	Mike Burzlaff	Issue Date	11/1/17	Status	Active

Please Read The Entire Bulletin Before Proceeding

Panel tearing on the edge of the panel can be patched using kit R1170807-0

Place the door in Jog Mode. (Reference the System 4 Manual for Jog Mode.)

Take the damaged side of the door out of the guide and jog the door closed.

Thoroughly clean the edge to be patched with isopropyl alcohol. Straighten any flaps of film and press flat back to the panel.

If any ice is found on the panel edge, clear them out and dry with warm air. A hair dryer is recommended but a variable temperature heat gun can be used with caution as to not damage the foam.

Starting from the top and working your way down, warm the panel to improve adhesion. Apply the tape and remove the release liner as you proceed down. Stay within ¼" from the edge of the panel and take care not to over tension the tape as it will pull away when the door rolls up. Press tape firmly into place as you proceed down. Cut the tape to length when you reach the bottom bar.

Jog the door fully open and take the door out of Jog Mode. (Reference the System 4 Manual for Jog Mode.)

Make sure the panel is back in the guide and test the operation of the door.

If you have any questions please contact Rytec Customer Support at 1-800-628-1909.