

Summary	Installation of black cable/wire ties preventing the separation of the Hypalon hinge from the Puralon panels.				
Products Affected	Fast Fold Doors with Hypalon Seals				
Key Word Tags	FF, Seals, Wire Ties, Hypalon				
Tools/Equipment (If Required)	3/8" drill bit and drill				
Parts/Materials (If Required)	25-30 cable/wire/zip ties 15" long and approximately 5/16" wide				
Related Media					
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Please Read The Entire Bulletin Before Proceeding

Rytec Corporation is aware that on occasion there can be issues where the Hypalon hinge can become detached from the Puralon panel. If the door is experiencing this problem, please check the following conditions.

1. Have the panels been trimmed to prevent dragging on the ground. Panels should be trimmed approximately ¼" from the floor.
2. If possible, remove all obstacles near the door which may interfere with the travel of the Puralon panels.
3. If ice/frost has developed on the Velcro, remove the hinges and defrost.

If these steps have been taken and the hinges continue to detach, installation of the black cable/wire ties may be necessary.



The disconnect must be in the OFF position and properly locked and tagged before performing the next step of the procedure.

Installation:

The installation of the cable ties is an easy process. Drill a hole 3" up from the bottom of the panel through the hinge and the Puralon. This hole should be located in the middle of the hook side Velcro on the hinge and the middle of the loop side mounted to the panel. Drill a second hole 4" directly above the existing hole. Insert the cable tie through one hole and back through the second hole. Zip the cable tight and trim the excess cable tie. The portion of the tie which locks together should be on the panel side opposite of the Velcro hinge. Repeat this process 6" above the first cable tie. In most cases 2 cable ties should be sufficient. If you require more, simply repeat the process up the length of the panel. Rytec also recommends placing at least one of the cable ties at the top of the pane;. In most cases 3 cable ties should resolve the problem; 2 at the bottom and 1 at the top. The cable ties will be on each side of the hinge and run perpendicular to the floor.

If you have any questions please contact Rytec Customer Support at 1-800-628-1909.

