HIGH PERFORMANCE DOORS FOR
CLEAN AND COMPLIANT APPLICATIONS
ENCOMPASSING CLEAN APPLICATIONS INCLUDING USDA/FDA AND cGMP STANDARDS
High Performance Doors for Clean and Compliant Applications

FDA/USDA-Compliant Applications

Clean-Roll®

- Stainless steel removable side columns and design allows for complete wash-down
- Hinged drip guard for cleaning and reducing bacteria build-up
- Sloped gutter on bottom bar prevents liquid contaminants from dripping into pathway
- Only UL-listed high speed door designed to meet USDA, FDA, NSF and ISO standards
- Ideal for food & beverage processing and manufacturing applications, and pharmaceutical use

Pharma-Roll®

- 304 stainless steel and #4 finish removable side frame covers for easy cleaning - no tools required
- Stainless steel components including bottom bar allow full wipe-down of all surfaces
- Full height weatherseals and loop seal on bottom bar help maintain pressure differentials
- Optional 2-ply or 3-ply Rylon® or USDA/FDA-compliant door panel
- Ideal for food & beverage processing and manufacturing applications, and pharmaceutical use

Plexline® Clean

- Strong composite materials are corrosion-resistant, chemical-resistant and highly impact-resistant
- Stainless steel mounting hardware and bottom bar, hidden fasteners and rounded edges
- Full perimeter seal including each side column, top and bottom
- 2-ply USDA/FDA-compliant panel with USDA door components
- Ideal for cGMP, pharmaceutical and food & beverage processing and manufacturing applications

cGMP Applications

Pharma-Seal®

- Tightest-sealing, most reliable high-performance cGMP-compliant roll-up door
- Fully-enclosed 304 stainless steel hood and side frame covers completely cover typically exposed door components
- Entire perimeter seal with minimal gap for curtain, hidden wind knobs and stainless steel bottom bar with loop seal
- 2-ply USDA/FDA-compliant panel and light curtain in door jamb
- Ideal for cGMP and class-rated facilities, pharmaceutical high-cycle environments and food & beverage processing and manufacturing applications
**High Performance Technology**

**Touchless Activation**
Eliminate contact or push button devices with wave-to-open devices and motion/presence detection devices. They help to reduce the risk of spreading germs or chemical contamination and can also help improve productivity with more efficient traffic flow.

**Safety Focused**
Rytec can offer a full array of safety features to provide safeguards and assure operational standards.
- Advanced³ Light Curtain Safety System
- Pathwatch® and Pathwatch® II Safety Light Systems
- Dual thru-beam photo eyes
- Ry-Wi™ Wireless System
- Break-Away™ bottom bar tabs

**Designed for Simplicity**
Whether to meet compliance regulations, for easy cleaning wipe-down or full wash-down capabilities or for minimal maintenance needs, Rytec offers doors that provide the performance, reliability and ease of cleaning required.

**Food Processing and Production**
- USDA-compliant and FDA-compliant grade that meet hygienic standards for meat, poultry, dairy, seafood and other food applications
- Models available with full wash-down capabilities
- Warehouse and distribution models also available

**Pharmaceutical Applications**
- Models engineered to comply with cGMP and “class-rated” guidelines and high-cycle environments
- Designed for easy cleaning and fully wipe-down capabilities
- Able to withstand industry standard 0.10” W.C. of room pressurization
- Manual egress/brake release options available

**Durable Construction and Materials**
- Stainless steel and fiberglass composite materials provide for easy cleaning and reducing contamination of germs, viruses and other bacteria
- USDA-compliant, FDA-compliant and cGMP-compliant door panel and materials
- Tight seals for maximum separation

**Durable and Low Maintenance**
- Multiple models designed for wipe-down or full wash-down capability
- Specifically engineered for high-traffic, high-cycle environments
- Designed for day in and day out use, assuring operations without extensive ongoing maintenance

Rytec doors offer our customers the highest value and day in, day out performance — and are supported by the knowledge and expertise of dedicated employees, authorized dealers and trained installers across North America. With over 150,000 doors in operation — many with millions of operating cycles — our doors provide energy savings, safety and security and require only minimal maintenance.

North America’s Leading Independent High Performance Door Manufacturer

Meeting Strict Compliance Needs

We have doors models that meet all stages of guidelines in a variety of compliance needs. Whether for basic full sealing capabilities, full wash-down to ensure cleanliness or strict USDA/FDA or cGMP guidelines adherence, there is a Rytec door for your specific application.