The Pharma-Roll® door is specifically designed to meet the operational and sanitary requirements of hygienic and food processing applications while maintaining pressure differentials. The Break-Away™ system allows for quick release and reset if impacted to avoid damage to the door.

Innovative engineering means the Pharma-Roll door provides all the maintenance-saving and efficiency benefits of a high-performance door while allowing for easy wipe-down cleaning.

**Sanitary Design**
- Stainless steel bottom bar and removable side covers allow full wipe-down of all surfaces
- Smooth vinyl door panel

**Safety is Standard**
- Full-width PVC vision window, dual thru-beam photo eyes and bottom bar reversing edge

**High Speed**
- Opening speed of up to 50 inches per second improves traffic flow and operational efficiency

**Smooth Operation**
- Advanced System 4® door controller enables precise door positioning, speed adjustment and control of all door functions

**Tight Seal**
- Full-height weatherseal
- Fabric loop seal on bottom bar
# PHARMA-ROLL®
## HIGH PERFORMANCE ROLL-UP DOOR

### Specifications subject to change
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American Owned, American Made

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**Panel Design**
- Smooth vinyl panel material
- Full-width replaceable vision panel
- Aluminum wind ribs

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**Break-Away™ Bottom Bar**
- Quick-Set™ Break-Away™ tabs allow the wireless bottom bar to release in either direction without damaging the door
- Dual cutoff switches automatically shut off motor if bottom bar is impacted
- Auto reset with a push of a button after bottom bar is aligned

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**Engineered for Cleanability**
- Fully bolt together, aluminum side frames
- 304 stainless steel and #4 finish removable side frame covers for easy cleaning - no tools required
- Stainless steel components allow for easy wipe down to ensure sanitary conditions
- Stainless clad bottom bar with only a 3-inch profile height

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**Perimeter Seals**
- Full-height weatherseal to provide a tight seal against panel
- Vinyl loop forms a tight seal on the floor
- Top seal completes the full perimeter seal

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**Electrical Controls**
- System 4® controller housed in a NEMA 4X rated enclosure with factory set parameters
- Intelligent processor monitors and controls power consumption during operation
- Advanced self-diagnostics for troubleshooting

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**Options**
- 2-ply or 3-ply Ryon or USDA/ FDA-compliant door panel with multiple color options
- Hood and motor cover
- Fiberglass wind ribs

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Standard maximum sizes shown; larger sizes may be available upon request.